

Provisional Technical Datasheet

P0147D Polysure HDPE

PE 63 Pipe

Product Characteristics:

Polysure P0147D is a 1-Hexene co-monomer based High Density Polyethylene, produced by Advanced Dual Loop Slurry MarTECH™ technology, suitable for Pipe Extrusion process. P0147D offers excellent processability & good mechanical properties. Pipes made with P0147D have smooth surface finish, good creep resistance & high ESCR. Pipes when produced with P0147D and optimum dosage of carbon black as specified in clause 5.2.3 of IS 4984, will meet the hydrostatic strength requirement of PE 63 class of pipes.

Recommended Applications:

PE 63 pressure pipes for water conveying, HDPE sprinkler pipes, drip irrigation, ducting, sewerage & drainage pipes.

Typical Properties:

Sr. No.	Property	Test Method	Unit	Value*
1	Melt Flow Index (190°C & 5 kg)	ASTM D1238	g/10 min	0.9
2	Density (23°C)	ASTM D1505	g/cc	0.947
3	Tensile Strength at Yield, Type IV Specimen	ASTM D638 (50 mm / min)	MPa	28
4	Tensile Elongation at Break, Type IV Specimen		%	600
5	Flexural Modulus (1% Secant)	ASTM D790A	MPa	850
6	Notched Izod Impact Strength (23°C)	ASTM D256A	J/m	250
7	Vicat Softening Point (10N)	ASTM D1525	°C	120
8	ESCR (F50), 10% Igepal	ASTM D1693	Hour	750
9	Oxidative Induction Time	ASTM D3895	min	>30

* All the mechanical properties are determined on Compression Molded Test Specimen, prepared in accordance with ASTM D4703

Processing Guidelines:

- Barrel Temperature : 180 - 220°C
- Die Temperature : 190 - 210°C

Storage & Handling:

Bags should be stored in dry & dust free environment at temperature below 50°C and Prevent from direct exposure to sunlight & heat to avoid quality deterioration.

Regulatory Requirements:

P0147D to be manufactured complying the requirements specified in IS 10146 on “Specification for Polyethylene for its safe in contact with Foodstuff, Pharmaceutical & Drinking water”. Furthermore, the Additives added in this grade formulation compiles to the “Positive list of constituents for Polypropylene, Polyethylene and their Copolymers for its safe use in contact with Foodstuffs & Pharmaceuticals’ as laid down under IS 16738:2018. In general, the additives & constituents used in the grade are in line with requirement laid down under FDA: CFR Title 21,177.1520, Olefin Polymers.

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HPCL-Mittal Energy Limited (HMEL), INOX Tower, Plot No.17, Sector-16A, Noida – 201301 (U.P), India. Tel: 0120-4634500. Corporate Site: www.hmel.in