

Date: 25<sup>th</sup> November, 2022 Ref: HMEL-TS-40-ENV 976

To,
The Director,
Ministry of Environment, Forest & Climate Change,
Northern Regional Office,
Bays No. 24-25, Sector 31-A,
Dakshin Marg,
Chandigarh — 160 030.

Subject: Six Monthly EC Compliance Report (from Apr'2022 to Sep'2022) for Guru Gobind Singh Refinery at Phullokhari, Bathinda District, Punjab.

Ref: Environmental Clearance No. J-11011/24/98-IA II (dated 6<sup>th</sup> November, 1998 Environmental Clearance No. J-11011/27512007-IA II (I) date 16<sup>th</sup> July 2007

Environmental Clearance: F. No.: J-11011/275/2007 IA II (I) date 22nd June 2015 and Environmental Clearance: F. No. J-11011/386/2016-IA-II (I) dated 7th August 2018

Dear Sir,

Please find enclosed six monthly EC compliance report (from Apr'2022 to Sep'2022) of Guru Gobind Singh Refinery (along with Annexures) on the environmental conditions stipulated by MoEF&CC.

Thanking you,

Very Truly Yours,

Jatinder Kumar (DM-Technical Services)

Cc: Regional Director, Central Pollution Control Board, First Floor, PIC-UP Building, Vibuti Khand, Gomtinagar, Lucknow, UP, Pin Code-226010 (India).

Cc: Punjab Pollution Control Board, Zonal Office, Street No. 12, Power House Road, Bathinda, Punjab.

Enclosure: Six monthly EC compliance report from Apr'2022 to Sep'2022 and one soft copy (in CD with all annexures) of same report.

Annexure-I : Ambient air quality monitoring reports (from Apr'2022 to Sep'2022). Annexure-II: Ambient noise quality monitoring reports (from Apr'2022 to Sep'2022).

Annexure-III: CSR activities carried out for social upliftment in the nearby village (from Apr'2022 to Sep'2022).

Annexure-IV: Online continuous ambient air quality monitoring data (from Apr'2022 to Sep'2022).

Annexure-V: Acknowledgement copy of last Six Monthly EC compliance report submitted to MoEF&CC, Regional Office, Chandigarh. For the period of Oct '2021 to Mar'2022.

Annexure- VI: Stack emission monitoring data (from Apr'2022 to Sep'2022).

Annexure-VII: Effluent analysis reports (from Apr'2022 to Sep'2022).

Annexure-VIII: Activities undertaken for improving socio-economic conditions of the surrounding villages.

Annexure-IX: Eco-developmental measures including community welfare measures in the project area

Annexure- X: Copy of Air CTO and Water CTO (Consent to Operate).

Annexure-XI: CER plan for BS-VI Fuel Quality Up-gradation Project.

Annexure-XII: Copy of the advertisement publishing the accordance of Environmental Clearance by MoEF&CC.

Annexure-XIII: Online data of ETP parameters.

**HPCL-Mittal Energy Limited** 

# ENVIRONMENT CLEARANCE COMPLIANCE AND MONITORING REPORTS

Six Monthly EC Compliance Report (1st April, 2022 to 30th September, 2022)

**Guru Gobind Singh Refinery** 

(HPCL-Mittal Energy Limited)

Bathinda (Punjab)

# EC for 9 MMTPA Grass Root Refinery Project (Guru Gobind Singh Refinery). (Ref. Letter No. J-11011/24/98-IA II, dated 6<sup>th</sup> November, 1998)

#### I. SPECIFIC CONDITIONS:

S.No	SPECIFIC CONDITIONS		COM	IPLIANCE STATUS
i.	No construction of the Refinery Project shall be	Alre	eady complied wi	th.
	undertaken till environmental clearance for the			
	linked proposal viz. Captive Power Plant, COT and			
	Crude Oil Pipeline and SPM are accorded by this			
	Ministry.			
ii.	The gaseous emissions (SO <sub>2</sub> , NO <sub>x,</sub> HC, CO) and	Bei	ng complied with	regularly.
	particulate matters, from various process units	All	Process Units are	designed to ensure that gaseous
	should conform to the standards prescribed by the	em	ission and total	$SO_2$ emission are within the
	concerned authorities from time to time. The total SO	staı	ndards prescribed	l by CPCB.
	<sub>2</sub> emission from the refinery including power plant			
	shall not exceed 1000 kg/hr (maximum). At no time,			
	the emission level should go beyond the stipulated			
	standards. In the event of failure of pollution control			
	systems (s) adopted by the unit, the respective unit			
	should not be restarted until the control measures			
	are rectified to achieve the desired efficiency			
iii.	Sulphur recovery units with more than 99% efficiency	Cor	nplied with.	
	shall be provided.	Sul	phur Recovery Ur	nit (SRU) with >99.9% wt recovery
		of S	Sulphur has been	installed. Month wise details is as
		unc	der:	
			Month	Sulphur Recovery (in %)
			Apr'2022	99.98
			May'2022	99.98
			Jun'2022	99.94
			Jul'2022	98.98
			Aug'2022	99.94
			Sep'2022	99.95
iv.	A minimum of five Ambient Air Quality Monitoring	Cor	mplied with.	
	Stations should be set up and around the refinery			

S.No	SPECIFIC CONDITIONS	COMPLIANCE STATUS
	area based on the micro meteorological conditions as	Five (5) nos. of continuous ambient air quality
	well as where maximum ground level concentration	monitoring stations have been set up inside GGSR in
	of SPM, SO <sub>x</sub> , NO <sub>x</sub> , HC and RPM are anticipated in	consultation with regulatory body.
	consultation with the State Pollution Control Board .	Subsequently, we have a mobile van with adequate
	In addition, a mobile van with adequate facilities to	facilities to monitor ambient air quality outside the
	monitor ambient air quality outside the refinery	refinery premised.
	premised should be provided.	Month wise data of ambient air quality (for the period
		of Apr'2022 to Sep'22) is attached as <b>Annexure-I</b> .
V.	Fugitive emission of HC from product storage tank	Being complied with.
	yard, crude oil tanks etc. must be regularly	
	monitored. Sensors for detecting HC leakage should	
	also be provided at strategic locations.	
vi.	Liquid effluent generated from the refinery should be	Complied with.
	treated comprehensively to conform to the load	The Effluent generated in the Refinery is being treated
	based standards and concentration limits prescribed	in Effluent Treatment Plant. The treated waste water
	under EPA rules. The treated waste water should be	is reused in green belt development. The Treatment
	recycled to the maximum extent for reuse in the plant	consists of Primary treatment section followed by the
	operation and green belt development.	Biological Treatment section comprising of Sequential
		Batch Reactor & Membrane Bio Reactor.
vii	Influent and effluent quality monitoring station	This condition is being complied with.
	should be set up in consultation with the State	
	Pollution Control Board. Regular monitoring should	
	be carried out for the MINAS.	
viii.	The overall noise levels in and around the plant area	Being complied with.
	should be kept well within the standards (85 dBA) by	The overall noise levels in and around the plant areas
	providing noise control measures including acoustic	are well within the standards. Various noise control
	hoods, silencers, enclosures etc. On all sources of	measures such as acoustic hoods, enclosures etc. have
	noise generation. The ambient noise levels should	been provided for reducing noise impact from high
	conform to the standards prescribed under EPA	noise generating equipment. The day time and night
	Rules, 1989 viz. 75 dBA( day time ) and 70 dBA ( night	time noise level is well within the standards prescribed
	time).	under Environment (Protection) Act 1986 Rules,1989
		Please refer Annexure-II ambient noise monitoring
		reports.

S.No	SPECIFIC CONDITIONS	COMPLIANCE STATUS
ix.	The Company must submit a report on the Black Dust	Complied.
	Generation from the refinery and its analysis	Report already submitted.
	including RPM, chemical composition within 6	
	months of plant operation.	
x.	The Company must take up a detailed study	Complied.
	regarding the Bio- Monitoring aspect of the dust	Report already submitted.
	emissions including its particle size distribution, RPM	
	content, chemical characteristics etc. in consultation	
	with an Expert Institute / Organization in order to	
	assess the health impact due to the RPM emissions	
	from the project within 6 months of project	
	commissioning.	
xi.	Comprehensive EIA must be carried out and EMP	Complied with.
	drawn. The Report should be submitted to the	
	Ministry within 1 year incorporating firmed up action	
	plans on pollution control and environmental	
	management for the Refinery.	
xii.	In addition to obtaining statutory clearances from	This condition is complied with.
	CCF, Chief Inspectorate of factories, in the first	Necessary approval and recommendation from Chief
	instances, the project authority must obtain the	Fire Advisor, Government of India (Ministry of Home
	recommendations of Chief Fire Adviser, Government	Affairs) has been obtained vide letter no. VIII-
	of India (Ministry of Home Affairs) with regard to the	11011/01/07-DGCD(F) dated 14 July 2010.
	Refinery Safety and fire protection measures. A	Report already submitted.
	report in this regard may be submitted to the ministry	
	within 6 months	
xiii.	Detailed Risk Analysis of the Refinery and associated	Condition stands already complied with.
	facilities must be done once the engineering design	
	and layout is frozen. Specifically, comprehensive	
	safety and fire protection measures must be taken	
	with respect to LPG tank area and crude oil storage	
	areas in the plant lay out. Based on this, onsite and	
	off-site emergency preparedness plan must be	
	prepared. Approval from the nodal agency must be	
	obtained before commissioning the project.	

## **II. GENERAL CONDITIONS:**

S.	CENERAL CONDITON	Chatara
No.	GENERAL CONDITON	Status
i.	The project authorities must strictly adhere to the	Being complied with.
	stipulations made by the Punjab Pollution Control	
	Board and State Government.	
ii.	No further expansion or modifications in the plant	Being complied with.
	should be carried out without prior approval of the	
	Ministry of Environment of Forests.	
iii.	In case of deviations or alterations in the project	Complied with.
	proposed from those submitted to this Ministry for	No alterations carried out.
	clearance, a fresh reference should be made to the	
	Ministry to assess the adequacy of conditions	
	imposed and to add additional environmental	
	protection measures required, if any.	
iv.	The project authorities must strictly comply with the	This condition is already complied with.
	rules and regulations under Manufacture, Storage	
	and Import of Hazardous chemicals Rules, 1989 as	
	amended on 3rd October, 1994. Prior approvals from	
	Chief Inspectorate of Factories, Chief Controller of	
	Explosives, fire Safety Inspectorate etc. must be	
	obtained.	
٧.	The project authorities must strictly comply with the	This condition is being complied with.
	rules and regulations with regard to handling and	
	disposal of hazardous wastes in accordance with the	
	Hazardous Wastes (Management & Handling) Rules,	
	1989. Authorization from the State Pollution Control	
	Board must be obtained for collections/	
	treatment/storage/disposal.	
vi.	Occupational health surveillance programme should	This condition is being complied with on regular basis.
	be undertaken as regular exercise for all the	
	employees, specifically for those engaged in handling	
	hazardous substances.	

S. No.	GENERAL CONDITON	Status
vii.	A green belt of adequate width and density should be developed using native plant species, within and around plant premised in consultation with State Forest Department. A norm of 2000-2500 plants per ha may be followed.	Complied with.  Green belt has been developed as per the latest amended EC obtained from MoEF&CC dated 07 <sup>th</sup> December, 2021.
viii.	Adequate provisions for infrastructure facilities such as water supply, fuel, sanitation etc. should be ensured for constructions workers during the construction phase so as to avoid felling of trees and pollution of water and the surroundings.	This condition was complied with during construction phase.
ix.	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA and Risk Analysis report.	Complied with.  The Environmental protection measures and safeguards recommended in the EIA and Risk Analysis report are being complied with.
x.	The project proponent should have a scheme for social upliftment in the nearby village with reference to contribution in road construction, education of children, festivals, health centers, sanitation facilities, drinking water supply, community awareness and employment to local people whenever possible both for technical and non-technical jobs.	Condition is being complied with.  Various measures taken for social upliftment in the nearby villages, till date by the project proponent are enclosed in <b>Annexure-III.</b>
xi.	A separate environmental management cell equipped with full-fledged laboratory facilities must be set up to carry out the environmental management and monitoring functions.	This condition stands complied with.  A full-fledged environment management cell headed by DGM-TS and laboratories facilities have been established to carry out the environmental management and monitoring functions.
xii.	The project authorities will provide adequate funds both recurring and non-recurring to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so provided should not be diverted for any other purpose.	Complied with.  Adequate funds have been allocated for adhering to the conditions stipulated by MoEF&CC / CPCB/ PPCB and these funds are not diverted for any other purpose.

S. No.	GENERAL CONDITON	Status
xiii.	The implementation of the project vis-à-vis	This condition is being complied with on regular basis.
	environmental action plans will be monitored by	At the end of every six month a EC compliance report
	Ministry's Regional Office at Chandigarh / State	is being submitted to MoEF&CC. Latest submission via
	Pollution Control Board / Central Pollution Control	letter no. HMEL-TS-40-ENV 937 on dated 1st June,
	Board. A Six monthly compliance status report should	2022, copy attached as <b>Annexure-V</b> .
	be submitted to monitoring agencies.	

Six Monthly EC compliance report of GGSR for Modification of Refinery Configuration of 9 MMTPA refinery. (Letter no. J-11011/27512007-IA II (I) date 16<sup>th</sup> July 2007).

#### A. SPECIFIC CONDITIONS:

S.	SPECIFIC CONDITIONS	COMPLIANCE STATUS
No.		
i.	All the conditions stipulated by this Ministry vide its	Complied.
	letter no. J-11011/24/98-IA-II (I) dated 6 <sup>th</sup> November,	
	1998 shall be strictly implemented.	
ii.	The gaseous emissions (SO <sub>2</sub> , NO <sub>X,</sub> HC, H <sub>2</sub> S and	Complied with.
	Benzene), from various process units shall conform to	The gaseous emissions (SO <sub>2</sub> , NO <sub>X</sub> , HC, etc.) from the
	the standards prescribed under Environment	various process units comply with the requirement
	(Protection) Rules, 1986 or norms stipulated by the	prescribed by PPCB and Refinery Standards as notified
	SPCB whichever is more stringent. At no time, the	in 2008.
	emission level should go beyond the stipulated	
	standards. In the event of failure of pollution control	
	systems (s) adopted by the unit, the respective unit	
	should not be restarted until the control measures	
	are rectified to achieve the desired efficiency.	
iii.	Adequate Ambient Air Quality Monitoring Stations	This condition is complied with.
	[SPM, $SO_2$ , $NO_x$ , $HC$ , and $Benzene$ ] shall be set up in	Five (5) nos. of continuous ambient air quality
	consultation with SPCB, based on occurrence of	monitoring stations have been set up inside GGSR in
	maximum ground level concentration and down wind	consultation with regulatory body. Parameters like
	direction i.e. maximum impact zone. The monitoring	PM <sub>10</sub> , PM <sub>2.5</sub> , SO <sub>2</sub> , NO <sub>x</sub> Benzene and VOC are being
	network must be decided based on modeling exercise	monitored on continuous bases, report is as <b>Annexure</b> -
	to represent short term GLCs. Continuous on-line	IV for the same.
	stack monitoring equipment shall be installed for	
	measurement of $SO_2$ , $NO_{x.}$ The company shall install	
	online monitors for VOC measurements. Data on VOC	
	shall be monitored and submitted to the	
	SPCB/Ministry.	
iv.	Measures for fugitive emissions control shall be taken	Complied with.
	by provision of double mechanical seals to all pumps	The Refinery has taken various measures for the
	handling high vapor pressure materials, Sensors for	control of fugitive emissions. Most of the HC Pumps
	detecting HC/toxic leakages at strategic locations,	are designed with double Mechanical seals. HC & Toxic
	regular inspection of floating roof seals, maintenance	gas detectors have been installed at strategic locations

S. No.	SPECIFIC CONDITIONS		CON	IPLIANCE STATUS	
	of valves and other equipments and regular skimming	for	the detection of	leaks. Inspection of floating roof	f
	of separators/equalization basin.	seal	s, maintenance	of valves and other equipment is	s
		don	e as a standard p	practice.	
٧.	All new standards /norms that are being proposed by	Con	nplied.		-
	CPCB for oil refineries and petrochemicals shall be				
	applicable for the proposed refinery configuration.				
	The project authorities shall take necessary measures				
	to comply with the above proposed emission norms				
	including monitoring facilities and intimate the same				
	to the ministry.				
vi.	The company shall adopt Leak Detection and Repair	This	condition is con	nplied with.	_
	(LDAR) programme for quantification and control of	LDA	R programme is	being carried out throughout the	e
	fugitive emissions.	yea	r for quantific	ation and control of fugitive	e
		emi	ssions by third pa	arty and record maintained.	
vii.	The Company shall also ensure that the total SO <sub>2</sub>	This	condition is being	ng complied with.	_
	emissions shall not exceed 1000 kg/hr. Sulphur	SO <sub>2</sub>	emissions are v	vell within the stipulated limit of	f
	recovery units with more than 99% efficiency shall be	СРС	B.		
	installed.	Exit	ing SO2 emissior	n: Average range 640 kg/hr to 724	1
		kg/ł	nr. (15.36 TPD to	o 17.38 TPD). The overall sulphu	r
		recovery efficiency of Sulphur Recovery Unit with tai		il	
		gas	treatment for the	e compliance period was 99.94% -	-
		99.9	98%.		
			Month	Sulphur Recovery (in %)	
			Apr'2022	99.98	
			May'2022	99.98	
			Jun'2022	99.94	
			Jul'2022	98.98	
			Aug'2022	99.94	
			Sep'2022	99.95	
viii.	To mitigate NO <sub>x</sub> emission, the company shall install	This	condition is com	nplied with.	
	low NO <sub>x</sub> burners.	Low	NOx burners	are installed in all boilers and	t
		hea	ters.		
		l			

S. No.	SPECIFIC CONDITIONS	COMPLIANCE STATUS
ix.	The waste-water effluent shall not exceed 450 m <sup>3</sup> /hr.	Complied with.
	The waste-water shall be segregated in different	The waste-water effluent is well within 350 m³/hr. The
	streams at the source. The treated effluent shall	waste-water is segregated in different streams at the
	comply with the standards stipulated by PSPC/CPCB	source like Stripped Sour Water, CRWS, and OWS etc.
	for discharge on land for irrigation. The treated	The treated effluent comply the standards stipulated
	effluent shall be recycled and reused for cooling,	by PPCB/CPCB for discharge on land for irrigation. The
	service, green belt, dust suppression and fire water	treated effluent water is being reused and recycled for
	etc.	green belt development, dust suppression & fire
		network within the refinery.
х.	The oily sludge generated from the ETP after oil	Complied with.
	recovery shall be disposed in the secured land fill as	The Oily Sludge generated from ETP is partially
	per CPCB requirement. The spent catalyst from	processed / recycle to Delayed Coker Unit (DCU). The
	various units shall be returned to the manufacturers	spent catalyst from the various process units is
	for reuse/recycle. The pet coke generated should be	disposed off to the approved recyclers. Details are
	sold. The design of the secured landfill site shall be as	provided in the annual return under HOWM, Rules,
	per the Central Pollution Control Board guidelines.	2016. The pet coke generated from DCU is being
		used/sold. A Secured Land Fill (SLF) site have been
		developed for disposal of solid/hazardous waste
		complying with all the applicable
		regulations/guidelines issued by MoEF&CC.
xi.	Green belt shall be provided to mitigate the effects of	Complied with.
	fugitive emissions all around the plant in an area of	Green belt has been developed as per the latest
	300 acres in consultation with DFO as per CPCB	amended EC obtained from MoEF&CC dated 07th
	guidelines.	December, 2021.
xii.	Occupational Health Surveillance of the workers shall	This condition is being complied.
	be done on a regular basis and records maintained as	A full-fledged Occupational Health Centre (OHC) is
	per the Factories act.	established at GGSR for health surveillance and
		records are maintained on regular basis.
xiii.	The company shall prepare comprehensive EIA/EMP	This condition is complied with.
	report and should be submitted to the Ministry	EIA / EMP report is already submitted to Ministry.
	within 1 year.	
xiv.	Detailed Risk Analysis of the Refinery and associated	This condition is complied with
	facilities shall be prepared once the engineering	This condition is complied with.

S. No.	SPECIFIC CONDITIONS	COMPLIANCE STATUS
	design and layout is frozen. Onsite and off-site	Detailed Risk Analysis of the Refinery and associated
	emergency preparedness plan must be prepared and	facilities was prepared by Engineers India Limited.
	approval from the nodal agency shall be obtained	Onsite and off-site emergency prepared and approval
	before commissioning the project.	for the same is obtained from Director of Factory.

#### **GENERAL CONDITIONS:**

roject authorities must strictly adhere to the ations made by the Punjab Pollution Control and State Government.  Ther expansion or modifications in the plant d be carried out without prior approval of the try of Environment of Forests.	COMPLIANCE STATUS  The stipulations made by PPCB are being adhered to strictly.  Condition noted.  Prior approval is obtained from MOEF for any
ations made by the Punjab Pollution Control I and State Government.  rther expansion or modifications in the plant d be carried out without prior approval of the try of Environment of Forests.	strictly.  Condition noted.  Prior approval is obtained from MOEF for any
I and State Government.  rther expansion or modifications in the plant d be carried out without prior approval of the try of Environment of Forests.	Condition noted.  Prior approval is obtained from MOEF for any
rther expansion or modifications in the plant d be carried out without prior approval of the try of Environment of Forests.	Prior approval is obtained from MOEF for any
d be carried out without prior approval of the try of Environment of Forests.	Prior approval is obtained from MOEF for any
try of Environment of Forests.	
•	
	expansion / modifications activities.
time, the emission level should go beyond the	The Emission levels are within the stipulated
ated standards. In the event of failure of any	standards as per the norms prescribed by the CPCB.
cion control system adopted by the unit, the	Online Continues Emission Monitoring System
ctive unit should be immediately put out of	(OCMS) have been installed as per the direction of
tion and should not be restarted until the	CPCB/PPCB and data is being transmitted on server of
ed efficiency has been achieved.	СРСВ/РРСВ.
overall noise levels in and around the plant	Being complied with.
should be kept well within the standards (75	The overall noise levels in and around the plant areas
by providing noise control measures including	are well within the standards. Various noise control
tic hoods, silencers, enclosures etc. on all	measures such as acoustic hoods, enclosures etc.
es of noise generation. The ambient noise	have been provided for reducing noise impact from
should conform to the standards prescribed	high noise generating equipment. The day time and
EPA Rules, 1989 viz. 75 dBA( day time ) and	night time noise level is well within the standards
A ( night time).	prescribed under Environment (Protection) Act 1986
	Rules,1989
	Please refer <b>Annexure-II</b> ambient noise monitoring
	reports.
project authorities must strictly comply with	This condition is being complied with.
sions made in Manufacture, Storage and	
rt of Hazardous chemicals Rules, 1989 as	
ded in 2000 for handling of Hazardous	
icals etc. Necessary approvals from, Chief	
oller of Explosives must be obtained before	
nission of project.	
	time, the emission level should go beyond the ated standards. In the event of failure of any ion control system adopted by the unit, the ctive unit should be immediately put out of tion and should not be restarted until the ed efficiency has been achieved.  Everall noise levels in and around the plant should be kept well within the standards (75 by providing noise control measures including tic hoods, silencers, enclosures etc. on all less of noise generation. The ambient noise should conform to the standards prescribed of EPA Rules, 1989 viz. 75 dBA( day time ) and A ( night time).  Troject authorities must strictly comply with sions made in Manufacture, Storage and at of Hazardous chemicals Rules, 1989 as ded in 2000 for handling of Hazardous icals etc. Necessary approvals from, Chief oller of Explosives must be obtained before

S.	GENERAL CONDITONS	COMPLIANCE STATUS
No.	GENERAL CONDITIONS	COMPLIANCE STATUS
vi.	The project authorities must strictly comply with	
	the rules and regulations with regard to handling	Complied with.
	and disposal of hazardous wastes in accordance	Latest Hazardous Wastes (Management & Handling)
	with the Hazardous Wastes (Management &	Rules, 2016 are being complied with.
	Handling) Rules, 2003. Authorization from the State	Authorization from PPCB has been obtained and is
	Pollution Control Board must be obtained for	valid till 17.05.2026.
	collections/ treatment/storage/disposal of	
	Hazardous wastes.	
vii	The project authorities will provide adequate funds	Adequate funds have been allocated for adhering to
	both recurring and non-recurring to implement the	the conditions stipulated by MoEF&CC and PPCB and
	conditions stipulated by the Ministry of	are not diverted for any other purpose.
	Environment and Forests as well as the State	
	Government along with the implementation	
	schedule for all the conditions stipulated herein.	
	The funds so provided should not be diverted for	
	any other purpose.	
viii.	The stipulated conditions will be monitored by regional office of this ministry at Chandigarh/Central Pollution Control Board/State Pollution Control Board. A Six Monthly compliance report and the monitored data should be submitted to them regularly.	This condition is being complied with on regular basis.  At the end of every six months a compliance report is submitted to MoEF&CC. Latest submission via letter no. HMEL-TS-40-ENV 937 on dated 1 <sup>st</sup> June, 2022.  Acknowledgement copy is attached as Annexure-V.
ix.	The project proponent should inform the public	This condition already stands complied with.
	that the project has been accorded environmental	·
	clearance by the Ministry and copies of the	
	clearance letter are available with the State	
	Pollution Control Board/Committee and may also	
	be seen at Website of the Ministry of Environment	
	and Forests at http://www.envfor.nic.in. This	
	should be advertised within seven days from the	
	issue of the clearance letter at least in two local	
	newspapers that are widely circulated in the region	
	of which one shall be in vernacular language of the	

S.	GENERAL CONDITONS	COMPLIANCE STATUS
No.	GENERAL CONDITIONS	COMPLIANCE STATUS
	locality concerned and a copy the same should be	
	forwarded to the regional office.	
x.	The Project Authorities should inform the Regional	This condition is complied with.
	Office as well as the Ministry, the date of financial	
	closure and final approval of the project by the	The financial closure of the Project had been achieved
	concerned authorities and the date of commencing	in July 2007 and zero date for the Project had been
	the land development work.	declared as Nov 14, 2007.
		The above had already been informed to Regional
		office as well as to the Ministry.

Six monthly EC Compliance Report for Expansion of Refinery from 9 MMTPA to 11.25 MMTPA by HMEL at Village Phullokhari, Bhatinda, Punjab.

EC Letter No.: J-11011/275/2007 IA II (I) date 22<sup>nd</sup> June 2015

#### A. SPECIFIC CONDITIONS

S.	CDECIFIC COMPITIONS	COMPLIANCE STATUS				
No.	SPECIFIC CONDITIONS			COMPLIAN	CE STATUS	
i	Compliance to all the environmental conditions	Co	mplied with	າ.		
	stipulated in the environmental clearance letter no.	The compliance to all the environmental condition			al conditions	
	J 11011/24/98-IA II dated $6^{th}$ November 1998 and J-	st	ipulated in t	the environme	ental clearance	es granted in
	11011/275/2007-IA II dated $16^{th}$ July 2007 shall be	19	98 and 20	007 has beer	n certified by	/ MoEF&CC,
	satisfactorily implemented and compliance reports	Re	egional Offi	ce, Chandiga	rh vide the I	etter no. 4-
	submitted to the Ministry's regional office at	81	/2004-RO	(NZ)/293-294	dated 14.0	7.2017. The
	Chandigarh.	su	mmary state	us of the comբ	oliances as stip	ulated in the
		sa	id letter is g	iven below:		
			EC grant	No. of	No of	No of
			year	Conditions	Conditions	condition
					Complied	s pending
			2007	24	24	Nil
			1998	26	26	Nil
ii	M/s HPCL-Mittal Energy Limited shall comply with	Co	mplied with	٦.		<u> </u>
	new standards/norms for oil refinery industry	Αl	I the standa	rds/norms for	oil refinery n	otified under
	notified under the Environment (Protection) Rules,	th	e EP Rules	1986 vide GS	R 186 E dated	d 18 <sup>th</sup> March
	1986 vide G.S.R 186E dated 18 <sup>th</sup> March 2008.	20	008 are bein	g complied wi	th.	
		Th	ne stack em	ission monito	oring reports	and effluent
		ar	alysis repo	rts are attac	hed as <b>Anne</b>	xure-VI and
		Aı	nnexure-VII	respectively.		
		Не	ence, this co	ndition is beir	ng complied w	ith.
iii	Continuous online stack monitoring of SO <sub>2</sub> , NO <sub>X</sub> &	Co	mplied with	າ.		
	$CO$ of all stacks shall be carried out. Low $NO_{X} \\$	Co	ontinuous oi	nline stack mo	nitoring analy	zers for SO <sub>2</sub> ,
	burners shall be installed.	N	Ox, CO and S	SPM have bee	n installed in a	all stacks and
		th	e data is b	eing transmit	ted online to	CPCB/PPCB
		se	rvers.			
iii	CO of all stacks shall be carried out. Low $NO_X$					

S.	SPECIFIC CONDITIONS	COMPLIANCE STA	ATUS
No.			
		Low NO <sub>x</sub> burners have been insta	alled in all the boilers
		and heaters.	
iv	ESP along within stack of adequate height shall be	Complied with.	
	provided to pet coke/coal fired boiler. Limestone	ESPs and adequate stacks height	have been provided
	will be injected to pet coke/coal fired boiler to	to petcoke/coal fired boilers.	Limestone injection
	control SO <sub>2</sub> emission.	facility is installed in the pet coke	/coal fired boilers to
		control SO <sub>2</sub> emission.	
		Hence, this condition has been co	omplied.
V	The process emissions SO <sub>2</sub> , NO <sub>x</sub> , HC (Methane &	Complied with.	
	non methane), VOC's & Benzene from various units	The continuous emission monito	ring systems (CEMS)
	shall conform to the standards prescribed under	data on gaseous emissions and	l particulate matter
	Environmental (Protection) Act. At no time shall	from various units are being tr	ansmitted online to
	emission levels shall go beyond the stipulated	CPCB/PPCB servers.	
	standards. In the event of failure of pollution	Manual monitoring for gased	ous emissions and
	control systems adopted by the units, the unit shall	particulate matter in stacks are a	lso being monitored
	be immediately put out of operation and should be	by third party (MoEF&CC & NABL approv	
	not restarted until the desired efficiency of the	laboratory), the data of which is enclosed	
	pollution control device has been achieved.	Annexure- VI.	
vi	Leak Detection & Repair Program shall be prepared	Complied with.	
	and implemented to control HC/VOC emissions.	LDAR program for the refinery ha	s been implemented
	Focus shall be given to prevent fugitive emissions	for control of HC/VOC emissions.	The program focuses
	for which preventive maintenance of pumps,	on preventive maintenance of p	oumps, compressors,
	valves, pipelines are required. Proper maintenance	flanges and valves.	
	of mechanical seals of pumps and valves shall be		
	given. A preventive maintenance schedule for each	Sensors for detecting HC leak	age has also been
	unit shall be prepared and adhered to. Fugitive	provided at strategic locations wi	th ISBL area.
	emissions of HC from product storage tank yards	Type of Detector	Numbers
	etc. must be regularly monitored. Sensors for	Hydrocarbon (process area)	773
	detecting HC leakage shall be provided at strategic	Hydrocarbon(analyzer shelter)	77
	locations.	Toxic gases + Hydrogen	303
vii	SO <sub>2</sub> emissions after expansion from the plant shall	This condition is being complied v	with.
	no exceed 23.64 TPD and further efforts shall be	The total SO <sub>2</sub> emission from t	he GGSR has been
	made for reduction of SO <sub>2</sub> load through use of low	modified to 23.8 TPD as per EC da	ted 07 <sup>th</sup> August 2018,
<u> </u>		L	

S.	SPECIFIC CONDITIONS	COMPLIANCE STATUS		
No.	SPECIFIC CONDITIONS			
	sulphur fuel. Sulphur recovery units shall be	which includes emissions from the expansion project	s.	
	installed for control of H <sub>2</sub> S emissions. The overall	SO <sub>2</sub> emission from the existing refinery remained		
	sulphur recovery efficiency of sulphur recovery unit	the range of 15.36 TPD to 17.38 TPD against the lim		
	with tail gas treating shall not be less than 99.9 %.	of 23.8 TPD.		
	with tall gas treating shall not be less than 55.5 %.			
		The overall sulphur recovery efficiency of Sulphus		
		Recovery Unit with tail gas treatment for the	ıe	
		compliance period was 99.94% – 99.98%.		
		Month wise sulphur recovery is given below:		
		Month Sulphur Recovery (in %)		
		Apr'2022 99.98		
		May'2022 99.98		
		Jun'2022 99.94		
		Jul'2022 98.98		
		Aug'2022 99.94		
		Sep'2022 99.95		
viii	As proposed, record of sulphur balance shall be	This condition is being complied with.		
	maintained at the Refinery as part of the	The sulphur balance of the refinery is calculate		
	environmental data on regular basis. The basic	considering the sulphur content in crude, atmospheric		
	component of sulphur balance include sulphur unit	SO <sub>2</sub> emissions from various units, solid sulphur		
	through feed (sulphur content in crude oil), sulphur	produced and the sulphur content in various products		
	output from refinery through products, byproducts	The sulphur balance is regularly computed and the	ıe	
	(elemental sulphur), atmospheric emissions etc.	data maintained.		
	will be maintained.			
ix	Flare gas recovery system shall be installed.	Complied with.		
		Flare recovery system is in operation.		
		The month wise HC recovery is given below:		
		Month IIC Possyons (MT)		
		Month HC Recovery (MT)		
		Apr'22 616		
		May'22 605 Jun'22 609		
		Jul'22 597		
		Aug'22 847		
		Sep'22 764		

S. No.	SPECIFIC CONDITIONS	C	OMPLIANCE STATUS
		Average	673
x	Ambient air quality monitoring stations, (PM <sub>10</sub> ,	This condition is b	peing complied.
	PM <sub>2.5</sub> , SO <sub>2</sub> , NO <sub>x</sub> , H <sub>2</sub> S, Mercaptan, non-methane-HC		f continuous ambient air quality
	and Benzene) shall be set up in the complex in	monitoring statio	ns have been set up inside GGSR in
	consultation with State Pollution Control Board,	consultation with	regulatory body.
	based on occurrence of maximum ground level	Ambient air qua	lity monitoring data is attached as
	concentration and down-wind direction of wind.	Annexure-I.	
	The monitoring network must be decided based on		
	modeling exercise to represent short term GLCs.		
	Trend analysis w.r.t past monitoring results shall		
	also be carried out. Adequate measures based on		
	the trend analysis shall be taken to improve the		
	ambient air quality in the project area.		
xi	The gaseous emissions from DG set shall be	Complied with.	
	dispersed through adequate stack height as per	Suitable stack he	ight as per the prescribed standards
	CPCB standards. Acoustic enclosure shall be	and necessary acc	oustic enclosure are provided for the
	provided to the DG sets to mitigate the noise	DG sets.	
	pollution. Besides, acoustic enclosure/silencer shall		
	be installed wherever it is possible.		
xii	Total water requirement from Kotla Canal after	This condition is b	peing complied.
	expansion shall not exceed 2,420 m³/hr and prior	As per the lates	t EC dated 07 <sup>th</sup> August 2018, total
	permission shall be obtained from the competent	water requiremer	nt is 2452 m³/hr.
	authority. Industrial effluent generation shall not		
	exceed 720m <sup>3</sup> /h and treated in the effluent	The total wate	er usage and industrial effluent
	treatment plant. Out of which 376 m <sup>3</sup> /h of	generation/reuse	quantities are well within the
	industrial effluent generated from cooling tower	stipulated limits.	
	blow down and boiler blow down shall be treated	Average consum	ption of raw water for the period
	through Reverse Osmosis (RO) and Demineralize	Apr'2022 to Sep'2	2022 is 2110 m <sup>3</sup> /hr the data of which
	Plant (DM) and permeate shall be recycled for	is given below:	
	cooling tower make up and boiler blow down. RO	Month	Raw water consumption (m³/hr)
	rejects shall be evaporated in the Multiple effect	Apr'22	2127
	evaporator (MEE). Process effluent and condensate	May'22	2165
	from MEE shall be treated in the ETP comprising API		

S. No.	SPECIFIC CONDITIONS	COMPLIANCE STATUS		
	and TPI oil removal units, biological treatment units	Jun'22	2257	
	such as SBR, MBR and tertiary treatment unit.	July'22	2046	
	Treatment effluent shall be recycled for cooling	Aug'22	2095	
	tower make up water and reused for	Sep'22	1968	
	horticulture/gardening. Domestic sewage shall be	Average	2110	
	treated in sewage treatment plant (STP).			
		The permission fo	or drawl of water from Kotla canal is	
		obtained vide let	ter no. 021/2014- (2) 1128-4426/1	
		dated 30.07.2018		
		For the period of	Apr'2022 to Sep'2022, the treated	
		effluent generate	d is in the range of 246 – 262 m³/hr.	
		Boiler blow down and cooling tower blow down		
		treated in RO/DM units and the permeate is recy		
		back into process. The RO rejects are evaporated in		
		solar pond / evap	oration plant.	
		During Apr'2022 to Sep'2022, entire treated effluent		
		from ETP was used for horticulture /green be		
		development.		
		Average 19 m³/da	y of domestic sewage was treated in	
		domestic sewage	treatment plant during Apr'2022 to	
		Sep'2022.		
xiii	All the effluents after treatment shall be routed to	Complied with.		
	a properly lined guard pond for equalization and	All the effluent af	ter treatment are routed to treated	
	final control. In the guard pond, automatic	effluent tank. The	online flow meter, pH, COD, BOD $\&$	
	monitoring system for flow rate, pH and TOC shall	TSS analyzers are	installed at ETP outlet and data is	
	be provided. Data shall be uploaded on company's	being transmitted	I to CPCB / PPCB server as per the	
	website and provided to respective regional Office	direction of CPCE	3/PPCB in 2016, copy of data from	
	of MoEF&CC and SPCB.	Apr'2022 to Sep'2	022 is attached as <b>Annexure-XIII</b> .	

S. No.	SPECIFIC CONDITIONS	COMPLIANCE STATUS
		The ETP outlet data is uploaded along with six monthly
		compliance report on company's website and also
		submitted to RO, MoEF&CC, and Chandigarh.
xiv	Oil catchers / oil traps shall be provided at all	Complied with.
	possible locations in rain / storm water drainage	Two (2) nos. of oil catchers are provided at upstream
	system inside factory premises.	of storm water pond within refinery complex.
xv	Oily sludge shall be disposed off into coker and	Complied with.
	balance oily sludge will be treated in the	The oily sludge generated is disposed in Delayed Coker
	bioremediation facility. Annual oily sludge	Unit (DCU) and balance oily sludge is disposed in
	generation and disposal data shall be submitted to	Secured Landfill Facility within the refinery complex.
	the Ministry's Regional office and CPCB.	The annual returns (Form-IV) of hazardous waste
		containing the data for oily sludge that is generated &
		disposed for the period of 2021-22 was submitted vide
		letter no. HMEL-TS-40-ENV 940 on dated 22th June,
		2022.
		During Apr'2022 to Sep'2022, 4943 MT oily and
		chemical sludge is generated and reprocessed in
		Delayed Coker Unit.
xvi	The company should strictly comply with the rules	Complied with.
	and guidelines under Manufacture, Storage and	The rules and regulations specified under MSIHC
	Import of Hazardous Chemicals Rules, 1989 as	Rules, 1989, have been incorporated in the design
	amended in October, 1994 and January, 2000.	requirements of refinery and its associated facilities
	Hazardous waste should be disposed of as per	and accordingly implemented. The hazardous waste is
	Hazardous Waste (Management, Handling & Trans	handled, stored, transported and disposed as per the
	- Boundary movement) rules 2008 & amended time	Hazardous Waste (Management, Handling &
	to time.	Transboundary Movement) Rules, 2016 and the
		hazardous waste authorization issued by PPCB, which
		is valid till 17.05.2026.
		Hence, this condition is complied with.
xvii	The membership of common TSDF should be	Complied.
	obtained for the disposal of the hazardous waste.	The refinery has an operational Secured Landfill (SLF)
	Copy of authorization or membership of TSDF	facility within the complex. Non-recyclable or non-
	should be submitted to Ministry's Regional Office	reprocessable hazardous waste from the existing as

S. No.	SPECIFIC CONDITIONS		СОМРІ	LIANCE STATUS
	at Chandigarh. Chemical/ Inorganic sludge shall be	well as expansion units are disposed in this SLF. Hence		are disposed in this SLF. Hence,
	sent to treatment storage disposal facility (TSDF)	membership for the common TSDF has not bee		common TSDF has not been
	for hazardous waste. Spent catalyst shall be sent to	taken		
	authorized recyclers /re-processors.	Spent	catalyst from var	ious units are disposed to SPCB
		autho	rized recyclers/re	eprocessors.
xviii	Proper oil spillage prevention management plan	Comp	lied with.	
	shall be prepared to avoid spillage/leakage of	The o	il spillage/leakage	e prevention management plan
	oil/petroleum products and ensure regular	is in p	lace.	
	monitoring.			
xix	The company shall strictly follow all the	The C	REP recommenda	ations implementation status is
	recommendations mentioned in Charter on	as un	der:	
	Corporate Responsibility for Environmental	Sr.	Requirement	Status
	Protection (CREP).	No	of CREP	
		1	Installation of	Completed.
			online	Continuous
			monitoring	Emission/Effluent
			system	Monitoring System have
				been installed in stacks and
				ETP outlet. Continuous
				Ambient Air Quality
				Monitoring Stations
				(CAAQMS) are also installed.
				The CEMS and CAAQMS data
				is transmitted online data to
				CPCB servers since March
				2016.
		2	Zero Liquid	Completed.
			Discharge	GGSR is ZLD refinery. Entire
				treated water from ETP is
				used for greenbelt /
				horticulture development.
		3	Oily Sludge	Oily sludge generated from
			management	ETP is processed in DCU or

S. No.	SPECIFIC CONDITIONS	COMPLIANCE STATUS		
				sold to offsite reprocessors or disposed in SLF.
		5	Installation of VOC collection and treatment system in ETP.  Air Emission	Since design stage VOC collection and treatment system is installed and operational in ETP.
			Air Emission reduction measures adopted.	a) Use of Low Sulphur Fuel Oil and Fuel Gas in Refinery (<0.5 % sulphur in FO & < 150 mg/nm³ sulphur in FG). b) Use of low NOx burners in all heaters and boilers to minimize NOx emissions. c) Stack heights have been provided in line with minimum stack height criteria as per CPCB Standards d) Installation of Third Stage Separator (TSS) and Fourth Stage Separator (FSS) in FCC to minimize particulate matter emissions e) Floating roofs are provided in storage tanks to minimize the fugitive emissions. f) VOC emission treatment at ETP to minimize fugitive emissions.

S. No.	SPECIFIC CONDITIONS	COMPLIANCE STATUS
		g) Closed Blow down System to minimize hydrocarbon emissions. h) LDAR program implemented.
xx	Occupational Health Surveillance of the workers should be done on regular basis and records maintained as per Factories Act.	Complied with.  Health check is done once in six (6) months for workers working in operation area and yearly once for workers working in non-operational area. The health checkup
xxi	As proposed Green Belt over 33 % of the total	records are being maintained as per Factories Act.  Hence, the condition is being complied with.  Complied with.
	project area shall be developed within the plant premises with at least 10 meters wide green belt on all sides along the periphery of the project area, in downwards direction, and along road sides etc.  Selection of plant species shall be as per CPCB	Green belt has been developed as per the latest amended EC obtained from MoEF&CC dated 07 <sup>th</sup> December, 2021.
xxii	guidelines in consultation with the DFO.  Company shall prepare project specific environmental manual and a copy shall be made available at the project site for the compliance.	Complied with.  Environment manuals of ETP & APCDs have been prepared and available at site with the concerned persons.
xxiii	All the recommendations mentioned in the Rapid Risk Assessment report, disaster management plan & safety guidelines shall be implemented. The company should make the arrangement for protection of possible fire and explosion hazards during manufacturing process in material handling.	Complied with.  All the recommendations mentioned in the Rapid Risk  Assessment report, disaster management plan & safety guidelines has been implemented.
xxiv	All commitment made regarding issues raised during the public hearing/consultation meeting held on 14 <sup>th</sup> October, shall be satisfactorily implemented. Accordingly provision of budget to be kept.	Complied with.  Total 13 queries were raised during Public Hearing for the expansion project. 12 queries have already been completed. One query was related to shifting of

S.	SPECIFIC CONDITIONS	COMPLIANCE STATUS
No.	SPECIFIC CONDITIONS	COMPLIANCE STATOS
		Kanakwal village and the same was closed by the
		District Administration.
		Hence, the condition is complied with.
xxv	At least 2.5% (54 crores) of the total cost of the	Complied with.
	project shall be earmarked towards the Enterprise	The details of Enterprise Social Responsibility activities
	social responsibility based on Public Hearing Issues	undertaken are enclosed as Annexure-III.
	and item-wise details along with time bound action	
	plan shall be prepared and submitted to Ministry's	The time bound action plan of which has been
	Regional Office at Chandigarh.	submitted to RO, MoEF&CC, Chandigarh.
xxvi	Company shall adopt Corporate Environment Policy	Complied with.
	as per the Ministry's O.M No. J-11013/41/2006-IA	We have already adopted & implemented Corporate
	II (I) dated 26 <sup>th</sup> April 2011 and implemented.	Environment Policy.
xxvii	Provision shall be made for the housing of	Complied.
	construction labour within site with all necessary	The project was completed in the year of 2017.
	infrastructure and facility such as fuel for cooking,	During the project, canteen facility, toilet facility, RO
	mobile toilets, safe drinking water, medical health	drinking water & medical health care facility etc. was
	care, crèche etc. The housing may be in the form of	provided.
	temporary structures to be removed after	
	completion of the project.	Hence, this condition was complied with during the
		construction phase of the project.

## **B.** GENERAL CONDITIONS:

S. No.	GENERAL CONDITIONS	COMPLIANCE STATUS
i	The project authorities shall strictly adhere to the	Complied with.
•	stipulations made by the State Government &	All the stipulations made by the State Government and
	Punjab Pollution Control Board.	Punjab Pollution Control Board are being complied
	Tangas Fonation contact Board.	with.
ii	No further expansion or modification in the plant	Complied with.
	shall be carried out with our prior approval of the	Pursuant to obtaining this clearance, prior
	Ministry of Environment and Forest. In case of	Environmental Clearance (EC) has been obtained from
	deviations or alterations in the project proposal	MoEF&CC before implementing the BS VI project vide
	from those submitted to this Ministry for Clearance,	EC letter no. letter no. F.No. J-11011/386/2016-IA-II (I)
	a fresh reference shall be made to the Ministry to	dated 7 <sup>th</sup> August 2018.
	assess the adequacy of conditions imposed and to	
	add additional environmental protection measures	There have been no deviations or alterations made in
	required if any.	the project proposal from those submitted to
		MoEF&CC.
		Hence, this condition is complied with.
iii	The locations of ambient air quality monitoring	Complied with.
	stations shall be decided in consultation with the	Five (5) nos. of Continuous Ambient Air Quality
	Punjab Pollution Control Board (PPCB) and it shall be	Monitoring stations have been installed in
	insured that at least one station is installed in the	consultation with PPCB in suitable locations of the
	upwind and downwind direction as well as where	existing Refinery. Hence, this condition is complied
	maximum ground level concentrations are	with.
	anticipated.	
iv	The overall noise levels in and around the plant area	Complied with.
	shall be kept within the standards by providing noise	The overall noise levels in and around the plant areas
	control measures including acoustic hoods,	are well within the standards. Various noise control
	silencers, enclosures etc. on all sources of noise	measures such as acoustic hoods, enclosures etc. have
	generation. The ambient noise levels shall conform	been provided for reducing noise impact from high
	to the standards prescribed under Environment	noise generating equipment. The day time and night
	(Protection) Act 1986 Rules,1989 viz.75 dBA (Day	time noise level is well within the standards prescribed
	time) & 70 dBA (Night time).	under Environment (Protection) Act 1986 Rules,1989
		Please refer <b>Annexure-II</b> ambient noise monitoring
		reports.

S.	GENERAL CONDITIONS	COMPLIANCE STATUS	
No.			
V	The company shall harvest rainwater from the roof	Complied with.	
	top of the building and storm drains to recharge the	Total 6 nos. of rain water harvesting & ground water	
	ground water and use the same water for the	charging pits are installed inside the refinery premises.	
	process activities of the project to conserve fresh	In refinery, storm water pond is provided to harvest	
	water.	rain water. Collected storm water is being utilized for	
		firefighting and horticulture.	
vi	The company shall obtain Authorization for	Complied with.	
	collection, storage and disposal of hazardous waste	The authorization for collection, storage & disposal of	
	under the Hazardous Waste (Management,	Hazardous waste is available for refinery and is valid	
	Handling and Trans-Boundary Movement) Rules	till 17 <sup>th</sup> May, 2026.	
	2008 and its amendment time to time and prior		
	permissions from PPCB shall be obtained for		
	disposal of solid/hazardous waste including boiler		
	ash.		
vii	During transfer of materials, spillage shall be	The condition is complied with.	
	avoided and garland drains be constructed to avoid	To avoid the mixing of accidental spillages with	
	mixing of accidental spillages with domestic	domestic wastewater and storm water drains during	
	wastewater and storm water drains.	the transfer of material garland drains have be	
		constructed.	
viii	Usage of Personal Protection Equipment's by all	This condition is being complied with.	
	employees/workers should be ensured.	PPE's has been provided to all the employees/workers.	
		It is being ensured by all the plants that proper PPE's	
		are worn by all concerned.	
ix	Training shall be imparted to all employees on safety	This condition is being complied with.	
	and health aspects of chemicals handling. Pre-	Each worker is imparted safety training before issuing	
	employment and routine periodical medical	gate pass and refresher training is done every 6	
	examination for all employees shall be undertaken	months.	
	on regular basis. Training to all employees on	Pre-employment and Periodic medical examination is	
	handling of chemicals shall be imparted.	done six monthly for workers working in operational	
		area and yearly for workers working in non-	
		operational area.	
Х	The company shall also comply with all the	Complied with.	
	environmental protection measures and safeguards		
<u> </u>			

S.	CENEDAL CONDITIONS	COMPLIANCE STATUS
No.	GENERAL CONDITIONS	COMPLIANCE STATUS
	proposed in the project report submitted to the	
	Ministry. All the recommendations made in the	
	EIA/EMP in respect of environmental management	
	risk mitigation measures and public hearing relating	
	to the project shall be implemented.	
хi	The company shall undertake CSR activities and all	This condition is being complied with.
	the relevant measures for improving the socio-	Details of activities undertaken for improving socio-
	economic conditions of the surrounding area.	economic conditions of the surrounding areas is
		attached as Annexure-VIII.
xii	The company shall undertake eco-developmental	This condition is being complied with.
	measures including community welfare measure in	Details of eco-developmental measures including
	the project area for the overall improvement of the	community welfare measures in the project area is
	environment.	enclosed as Annexure-IX.
xiii	A separate Environmental Management cell	Complied with.
	equipped with full-fledged laboratory facilities shall	A dedicated Environment Management Cell headed by
	be set up to carry out the environmental	Deputy General Manager (Environment) looks after
	Management and Monitoring functions.	the Environmental Management and monitoring
		functions of the refinery.
		GGSR is also having state of the art laboratory with
		environment pollution analysis equipment.
xiv	As proposed the company shall earmark the	This condition has been complied with.
	sufficient funds toward capital cost and recurring	Adequate funds have been allocated for capital and
	cost per annum to implement the conditions	recurring cost and these funds are not diverted for any
	stipulated by the Ministry of Environment and	other purpose.
	Forest as well as the State Government along with	
	the implementation schedule for all the conditions	
	stipulated herein. The funds so earmarked for	
	environment management/ pollution control	
	measures shall not be diverted for any other	
	purpose.	
χV	A copy of the clearance letter shall be sent by the	This condition has already been complied with.
	project proponent to concerned Panchayat, Zila	
	Parishad / Municipal Corporation Urban local Body	

S. No.	GENERAL CONDITIONS	COMPLIANCE STATUS	
	and the local NGO, if any, from who suggestions	The company has not received any	
	/representations, if any, were received while	suggestions/representations while processing the	
	processing the proposal.	proposal.	
xvi	The project proponent shall also submit six monthly	This condition is being complied with.	
	reports on the status of compliance of the stipulated	The six monthly compliance status reports of the	
	Environmental Clearance conditions including	stipulated EC conditions including results of the	
	results of monitored data (both in hard copies as	monitored data are being sent to regional offices of	
	well as email) to the respective regional office of	MoEF&CC, CPCB and ZO, PPCB vide letter no. HMEL-	
	MoEF&CC, the respective zonal office of CPCB and	TS-40-ENV 937, dated 1 <sup>st</sup> June, 2022.	
	the Punjab Pollution Control Board. A copy of		
	Environmental Clearance and six monthly	The copy of Environment Clearance and six monthly	
	compliance status report shall be posted on the	compliance report has been uploaded on the HMEL	
	website of the company.	website in the link given below:	
		http://www.hmel.in/corporate-sustainability-	
		<u>disclosures-report</u>	
xvii	The environmental statement for each financial year	This condition is being complied with.	
	ending 31st March in Form - V as is mandated shall	The environment statement for each financial year	
	be submitted to the Punjab Pollution Control Board	ending 31 <sup>st</sup> March in Form-V is being submitted to	
	as prescribed under Environment (Protection) Rules,	PPCB and the copy of the same is uploaded on the	
	1986, as amended subsequently, shall also be put up	HMEL website in the link given below:	
	on the website of the company along with the status		
	of compliance of environmental clearance	http://www.hmel.in/corporate-sustainability-	
	conditions and shall also be sent to the Chandigarh	<u>disclosures-report</u>	
	Regional offices of MOEF by e-mail.		
xvii	The project proponent shall inform the public that	Complied.	
i	the project has been accorded Environment	The accordance of Environmental Clearance for the	
	Clearance by the Ministry and copies of the	project was advertised in two widely circulated local	
	clearance letter are available with SPCB/committee	newspaper namely Tribune Bathinda (English) and Ajit	
	and may also be seen at website of the ministry at	(Punjabi) on 30 <sup>th</sup> June 2015. A copy of these	
	http://envfor.nic.in. This shall be advertised within	advertisement was submitted the Regional Office,	
	seven days from the date of issue of the clearance	MoEF&CC, Chandigarh vide our letter no. 9112-000-	
	letter at least in two local newspaper that are widely	TSHQ-009-2015-14 dated 7 <sup>th</sup> July, 2015.	

S. No.	GENERAL CONDITIONS	COMPLIANCE STATUS
	circulated in the region of which one shall be in the	
	vernacular language of the locality concerned and a	
	copy of the same shall be forwarded to the Regional	
	Office of Ministry.	
xix	The project authorities shall inform the regional	The requested projects milestones are as follows:
	office as well as the ministry, the date of financial	<ol> <li>Date of final board approval is 21<sup>st</sup> December,</li> </ol>
	closure and final approval of the project by the	2012.
	concerned authorities and the date of start of the	2. Date of financial closure is 20 <sup>th</sup> March, 2013.
	project.	3. Date of start of project is 9 <sup>th</sup> September, 2015.

Six Monthly EC Compliance Report from Oct'2021 to Mar'2022 for Fuel Quality Up-gradation Project at Guru Gobind Singh Refinery, Village Phulokhari, Bathinda District, Punjab (India).

EC No: F. No. J-11011/386/2016-IA-II (I) dated 7<sup>th</sup> August 2018.

#### **10.0: SPECIFIC CONDIONS:**

S. No.	SPECIFIC CONDIONS	COMPLIANCE STATUS	
(i)	The project proponent shall take stringent	Complied with.	
	mitigating and other remedial measure to	The following measures have been implemented to	
	minimize the incremental concentration of	minimize the emissions from the proposed project:	
	air pollution (mainly PM <sub>10</sub> & PM <sub>2.5</sub> ) to extent		
	possible.	<ol> <li>Regular Sprinkling of water on roads.</li> </ol>	
		Widening and bitumen laying of roads.	
(ii)	The project proponent shall develop local air	3. Bitumen carpeting in vehicle parking areas at	
	quality management plan in consultation	refinery main gate.	
	with SPCB and implemented to achieve	4. Discouraging of stubble burning by providing	
	desired standards.	happy seeders to villagers.	
		The local air quality management plan has been	
		prepared and submitted to PPCB vide letter no.	
		HMEL-TS-40-ENV 644, dated 24 <sup>th</sup> May'19.	
(iii)	The incremental ground level concentration	This condition is being complied with.	
	(GLCs) for PM <sub>10</sub> , PM <sub>2.5</sub> , SO <sub>2</sub> & NOx due to the		
	increased vehicular and other		
	allied/developmental activities, shall be		
	analysed and reported for actual impact of		
	the project.		
(iv)	Consent to Establish/Operate for the project	Complied with.	
	shall be obtained from the State Pollution	The Consent to Operate (CTO) for the project has	
	Control Board as required under the Air	been obtained from the State Pollution Control Board	
	(Prevention and Control of Pollution) Act,	as required under the Air (Prevention and Control of	
	1981 and the Water (Prevention and Control	Pollution) Act, 1981 and the Water (Prevention and	
	of Pollution) Act, 1974.	Control of Pollution) Act, 1974.	
		Copy of the same is attached as <b>Annexure-X</b> .	

S. No.	SPECIFIC CONDIONS	COMPLIANCE STATUS
(v)	For the fuel quality up-gradation, as already	Complied with.
	committed by the project proponent, Zero	The existing refinery complex as well as Fual Up-
	Liquid Discharge shall be ensured and no	gradation plant are Zero Liquid Discharge (ZLD)
	waste/treated water shall be discharged	refinery. Treated effluent is recycled and re-used for
	outside the premises.	greenbelt/horticulture etc. Hence, no waste/treated
		water is discharged outside the premises.
(vi)	Necessary authorization required under the	This condition has been complied with.
	Hazardous and other Wastes (Management	
	and Trans-Boundary Movement) Rules, 2016	The authorization for collection, storage & disposal of
	and Solid Waste Management Rules, 2016	Hazardous waste has already been obtained and is
	shall be obtained and the provisions	valid till 17.05.2026.
	contained in Rules shall be strictly adhered to.	
(vii)	National Emission Standards for Petroleum	This condition is being complied with.
	Oil Refinery issued by the Ministry vide G.S.R.	
	186(E) dated 18 <sup>th</sup> March, 2008 and G.S.R.	
	595(E) dated 21st August, 2009 as amended	
	time to time shall be followed.	
(viii)	Total SO <sub>2</sub> emission from the refinery shall not	This condition is being complied with.
	exceed 990 kg/hr.	Exiting SO2 emission: Average range 640 kg/hr to 724
		kg/hr. (15.36 TPD to 17.38 TPD).
(ix)	The control source and the fugitive emissions,	Complied with.
	suitable pollution control devices shall be	The DHDT and HGU plants are designed to meet
	installed with different stacks (attached to	prescribed CPCB/PPCB norms for the refinery.
	DHDT, HGU, Prime G) to meet the prescribed	
	norms and/or the NAAQS. The gaseous	Gaseous emissions are discharged through stacks of
	emissions shall be dispersed through stack of	adequate heights as per CPCB/PPCB norms.
	adequate height as per CPCB/SPCB	
	guidelines.	
(x)	Total fresh water requirement shall not	Complied with.
	exceed 5,952 cum/hr (including 32 cum/hr	The total water usage and industrial effluent
	for the proposed project) to be met from	generation/reuse quantities are well within the
	Kotla Canal. Necessary permission in this	stipulated limits.
	regard shall be obtained from the concerned	
	regulatory authority.	

S. No.	SPECIFIC CONDIONS	COMPLIANCE STATUS	
		Average consum	ption of Raw/fresh water for the
		period Apr'2022	to Sep'2022 is 2110 m <sup>3</sup> /hr. the data
		of which is given	below:
		Month	Raw water consumption (m³/hr)
		Apr'22	2127
		May'22	2165
		Jun'22	2257
		July'22	2046
		Aug'22	2095
		Sep'22	1968
		Average	2110
		Necessary perm	ission had already been obtained
		from the state irr	igation department.
(xi)	Process effluent/any wastewater shall not be	Complied with.	
	allowed to mix with storm water. The storm		
	water from the premises shall be collected		
	and discharged through a separate		
	conveyance system.		
(xii)	Hazardous chemicals shall be stored in tanks,	This condition is	being complied with.
	tank farms, drums, carboys etc. Flame		
	arrestors shall be provided on tank farm, and		
	solvent transfer to be done through pumps.		
(xiii)	Process organic residue and spent carbon	This condition is	being complied with.
	shall be sent to cement industries. ETP	There is no boile	r in BS-VI project.
	sludge, process inorganic & evaporation salt		
	shall be disposed off to the TSDF. The ash		
	from boiler shall be sold to brick		
	manufacturers/cement industry.		
(xiv)	The company shall strictly comply with the	This condition is	being complied with.
	rules and guidelines under Manufacture,		
	Storage and import of Hazardous Chemicals		
	(MSIHC) Rules, 1989 as amended time to		
	time. All transportation of Hazardous		

S. No.	SPECIFIC CONDIONS	COMPLIANCE STATUS
	chemicals shall be as per the Motor Vehicle	
	Act (MVA), 1989.	
(xv)	Fly ash should be stored separately as per	Complied with.
	CPCB guidelines so that it should not	There is no boiler in BS-VI project.
	adversely affect the air quality, becoming air	Fly as generated from the two CFBC boilers of 300
	borne by wind or water regime during rainy	TPH capacity each is stored in silos and given to the
	season by flowing along with the storm	cement industries.
	water. Direct exposure of workers to fly ash &	
	dust should be avoided.	
(xvi)	The company shall undertake waste	Noted & complied with.
	minimization measures as below:-	
	a. Metering and control of quantities of	
	active ingredients to minimize waste	
	b. Reuse of by-products from the	
	process as raw materials or as raw	
	material substitutes in other	
	processes.	
	c. Use of automated filling to minimize	
	spillage.	
	d. Use of Close Feed system into batch	
	reactors.	
	e. Venting equipment through vapor	
	recovery system	
	f. Use of high pressure hoses for	
	equipment clearing to reduce	
	wastewater generation	
(xvii)	The green belt of 5-10 m width shall be	Green belt has been developed as per the latest
	developed in more than 33% of the total	amended EC obtained from MoEF&CC dated 07 <sup>th</sup>
	project area, mainly along the plant	December, 2021.
	periphery, in downward wind direction, and	
	along road sides etc. Selection of plant	

S. No.	SPECIFIC CONDIONS	COMPLIANCE STATUS
	species shall be as per the CPCB guideline in	
	consultation with State Forest Department.	
(xviii)	At least 0.25% of the total project cost shall	INR: 275 lakhs i.e. about 0.25% of total project cost
	be allocated for Corporate Environment	has been allocated for Corporate Environment
	Responsibility (CER) and item-wise details	Responsibility (CER) and the time bound action plan
	along with time bound action plan shall be	has been submitted to MoEF&CC. The copy of the
	prepared and submitted to the Ministry's	mail to MoEF&CC is enclosed as <b>Annexure-XI.</b>
	Regional Office.	
		A 250 KLD wastewater treatment plant has been
		installed and made operational by the Company in
		Phullokhari village under Corporate Environmental
		Responsibility (CER). Till date, the Company has
		incurred an expenditure of INR: 70 lakhs (Approx).
(xix)	For the DG sets, emission limits and the stack	Complied with.
	height shall be in conformity with the extant	Suitable stack height as per the prescribed standards
	regulations and the CPCB guidelines. Acoustic	and necessary acoustic enclosure are provided for
	enclosure shall be provided to DG set for	the DG sets.
	controlling the noise pollution.	
(xx)	The unit shall make the arrangement for	Condition Complied with.
	protection of possible fire hazards during	Firefighting system in manufacturing process and
	manufacturing process in material handling.	material handling areas are already installed as per
	Firefighting system shall be as per the norms.	OISD standards.
(xxi)	Continuous online (24*7) monitoring system	Condition Complied with.
	for stack emissions shall be installed for	Online SO <sub>2</sub> , NOx, CO and SPM analysers for the
	measurement of flue gas discharge and the	existing refinery have been installed and the online
	pollutants concentration, and the data to be	data is being transmitted to CPCB / PPCB servers.
	transmitted to the CPCB and SPCB server. For	Similarly online continuous effluent monitoring
	online continuous monitoring of effluent, the	systems and flow meters have been installed at the
	unit shall install web camera with night vision	existing ETP and the online data is being transmitted
	capability and flow meters in the	to CPCB/PPCB. For stack in the proposed project,
	channel/drain carrying effluent within	CEMS for SOx, NOx, CO and PM have been installed
	premises	& the online data is being transmitted to CPCB/PPCB.

S. No.	SPECIFIC CONDIONS	COMPLIANCE STATUS
(xxii)	Occupational health surveillance of the	Complied with.
	workers shall be done on a regular basis and	Occupation health surveillance is done once in six (6)
	records maintained as per the Factories Act.	months for employees working in operational area
		and yearly once for employees working in non-
		operational area, and records maintained as per the
		Factories Act.

### **10.1: GENERIC CONDIONS:**

S. No.	GENERIC CONDITIONS	COMPLIANCE STATUS
(i)	The project authorities must strictly adhere	Complied with.
	to the stipulations made by the State	All the conditions stipulated by the MoEF&CC, CPCB
	Government, Central Pollution Control	and PPCB are being strictly adhered.
	Board, State Pollution Control Board and any	
	other statutory authority.	
(ii)	No further expansion or modifications in the	Complied with.
	plant shall be carried out without prior	Prior Environmental Clearances have been obtained
	approval of the Ministry of Environment,	from MoEF&CC before implementing the
	Forest and Climate Change. In case of	modification/expansion of the existing refinery.
	deviations or alterations in the project	Hence, this condition has been complied with.
	proposal from those submitted to this	
	Ministry for clearance, a fresh reference shall	
	be made to the Ministry to assess the	
	adequacy of conditions imposed and to add	
	additional environmental protection	
	measures required, if any.	
(iii)	The locations of ambient air quality	This condition is being complied with.
	monitoring stations shall be decided in	Five (5) nos. of Continuous Ambient Air Quality
	consultation with the State Pollution Control	Monitoring Stations (CAAQMS) have been installed at
	Board (SPCB) and it shall be ensured the at	the periphery of the refinery in consultation with
	least one station each is installed in the	Punjab Pollution Control Board (PPCB).
	upwind and downwind direction as well as	
	where maximum ground level concentrations	
	are anticipated.	
(iv)	The National Ambient Air Quality Emission	Condition noted and complied with.
	Standards issued by the Ministry vide G.S.R	The National Ambient Air Quality Emission Standards
	No 826(E) dated 16 <sup>th</sup> November, 2009 shall be	issued by MoEF&CC vide G.S.R. No 826 (E) dated 16 <sup>th</sup>
	followed.	November 2009 is being monitored and the data is
		being transmitted online to CPCB / PPCB servers.
(v)	The overall noise levels in and around the	Being complied with.
	plant area shall be kept well within the	The overall noise levels in and around the plant areas
	standards by providing noise control	are well within the standards. Various noise control

	measures including acoustic hoods, silencers,	measures such as acoustic hoods, enclosures etc.
	enclosures etc. on all sources of noise	have been provided for reducing noise impact from
	generation. The ambient noise level shall	high noise generating equipment. The day time and
	conform to the standards prescribed under	night time noise level is well within the standards
	Environment (Protection) Act, 1986 Rules viz.	prescribed under Environment (Protection) Act 1986
	75 dBA (day time) and 70 dBA (night time).	Rules,1989
		Please refer <b>Annexure-II</b> ambient noise monitoring
		reports.
(vi)	The company shall harvest rainwater from	Complied with.
	the roof tops of the buildings and storm	Total 6 nos. of rain water harvesting & ground water
	water drains to recharge the ground water	charging pits are installed inside the refinery
	and use the same water for the process	premises. In the refinery, storm water pond is
	activities of the project to conserve fresh	provided to harvest rain water. Collected storm
	water	water is being utilized for firefighting and
		horticulture.
(vii)	Training shall be imparted to all employees	Complied with.
	on safety and health aspects of chemicals	Each worker is imparted safety training before issuing
	handling. Pre-employment and routine	gate pass and refresher training is done every 6
	periodical medical examinations for all	months.
	employees shall be undertaken on regular	Pre-employment and periodic medical examinations
	basis. Training to all employees on handling	are done six monthly for workers working in
	of chemicals shall be imparted.	operational area and yearly once for workers working
		in non-operational area.
(viii)	The company shall also comply with all the	This condition is being complied with.
	environment protection measures and	
	safeguards proposed in the documents	
	submitted to the Ministry. All the	
	recommendations made in the EIA/EMP in	
	respect of environmental management and	
	risk mitigation measures relating to the	
	project shall be implemented.	
(ix)	The company shall undertake all relevant	This condition is being complied with.
	measures for improving the socio-economic	Details of activities undertaken for improving socio-
	conditions of the surrounding area. ESC	economic conditions of the surrounding areas is
		attached as Annexure-VIII.

ac	ctivities shall be undertaken by involving	
lo	ocal villages and administration.	
(x) Th	he company shall undertake eco-	This condition is being complied with.
de	evelopmental measures including	Details of eco-developmental measures including
co	ommunity welfare measures in the project	community welfare measures in the project area is
ar	rea for the overall improvement of the	enclosed as Annexure-IX.
er	nvironment.	
(xi) Th	he company shall earmark sufficient funds	Complied with.
to	owards capital cost and recurring cost per	The company has earmarked sufficient funds
ar	nnum to implement conditions stipulated by	towards capital cost and recurring cost per annum to
th	ne Ministry of Environment, Forest and	implement conditions stipulated by the MoEF&CC as
CI	limate change as well as the State	well as PPCB and will not be diverted for any other
go	overnment along with the implementation	purpose.
sc	chedule for all the conditions stipulated	
he	erein. The funds so earmarked for	
er	nvironment management/ pollution control	
m	neasures shall not be diverted for any other	
рі	urpose.	
(xii) A	copy of clearance letter shall be sent by the	Copy of the EC letter had already been sent to the
рі	roject proponent to concerned Panchayat,	concerned quarters.
Zi	illa Parishad /Municipal Corporation, Urban	
lo	ocal Body and the local NGO, If any, from	
w	hom suggestions/representations if any,	
w	vere received while processing the proposal.	
(xiii) Th	he project proponent shall also submit six	This condition is being complied with.
m	nonthly reports on the status of compliance	Last six monthly compliance report was submitted to
of	f the stipulated Environmental Clearance	Regional Office of MoEF&CC, the respective Zonal
co	onditions including results of monitored	office of CPCB and SPCB vide letter no. HMEL-TS-40-
da	ata (both in hard copies as well as by e-mail)	ENV 937, dated 1 <sup>st</sup> June, 2022.
to	o the respective Regional Office of	
M	NoEF&CC, the respective Zonal office of	The copy of Environment Clearance and six monthly
CI	PCB and SPCB. A copy of Environment	compliance report has been uploaded on the HMEL
CI	learance and six monthly compliance status	website in the link given below:
re	eport shall be posted on the website of the	http://www.hmel.in/corporate-sustainability-
co	ompany.	<u>disclosures-report</u>

The environment statement for each financial year ending 31st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be send to the respective Regional Offices of MoEF&CC by eThis condition is being complied with.

The environment statement for each financial year ending 31<sup>st</sup> March in Form-V is being submitted to PPCB and the copy of the same is uploaded on the HMEL website in the link given below:

http://www.hmel.in/corporate-sustainabilitydisclosures-report

(xv)

mail.

(xiv)

The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/committee and may also be seen at Website of the Ministry at http://moef.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to other concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry

A copy of the advertisement publishing the accordance of Environmental Clearance by MoEF&CC in the two local widely circulated newspaper is attached as **Annexure-XII.** 

Hence, this condition has been complied with.

(xvi) The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.

This condition is complied with.

The requested projects milestones are as follows:

- 1. Final board approval of the Project: 30<sup>th</sup> December, 2016.
- 2. Start of the Project:  $6^{th}$  May, 2019.
- 3. Financial closure of the Project: Financial closure is 01.03.2021.





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= 91-9313611642, R510081921, 7503031145, X527870572, 7503031146, 9999794369

## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
mbient Air Quality	AAQ-090522-01	09/05/2022

Issued To: HPCL- Mittal Energy Limited, Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda (Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Date of Sampling

Sample Description

Sampling Plan & Procedure Analysis Duration

Ambient Average Temperature (°C) Average Flow Rate of SPM (m³/min.)

Weather Condition

Lab Representative 04/04/2022 to 29/04/2022

04/04/2022 to 29/04/2022 Ambient Air Quality Monitoring Station (AAQMS-1)

SOP-AAQ/08 12/04/2022 TO 04/05/2022

35 1,12 Hot

Date of Sampling	Time	AFR of RDS (m3/min)		Para	imeter	
		(mayimiy	Nickel (as Ni), ng/m³	Arsenic (as As), ng/m <sup>3</sup>	Benzo(a)pyrene ( as BAP'), ng/m³	lead (as Pb), µg/ m³
04/04/2022	11:00	1.12	1.625	BDL	BDL	BDL
07/04/2022	10:55	1.11	1.736	BDL	BDL.	BDL.
11/04/2022	10:20	1.10	1.902	BDL	BDL	BDL
15/04/2022	11:15	1,11	1.533	BDL	BDL	BDL
18/04/2022	10:55	1.12	1.711	BDL	BDL,	BDL
21/04/2022	11:25	1.11	1.659	BDL	BDL	BDL
25/04/2022	11:40	1.12	1.402	BDL	BDL	BDL
28/04/2022	10:20	1.12	1.556	BDL	BDL	BDL
National Ambient Air Standards (2009)	Quality M	lonitoring	20	06	01	01
Test Method			AAS Method	AAS Method	15:5182 (P-12)	IS:5182 (P-22)

#### Notes

1. The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests only

2. Responsibility of the Laboratory is limited to the invoiced amount only.

3. This test report will not be generated again, either wholly or in part, without prior written permission of the laboratory.

4. This test report will not be used for any publicity/legal purpose.

5. The test samples will be disposed off after two weeks from the date of issue of test report, unless until Specified by

CHECKED BY

AUTHORIZED SIGNATORY

Laboratory: GT-20, Sector-117, Noida Gautam Budh Nagar - 201301

Branch Office : HARIDWAR | RUDRAPUR | CHANDIGARH | DEHRADUN | PUNE

E.; nolda laboratory@gmail.com, info@noldalabs.com W.; www.noldalabs.com



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MARY & CC (Ministry of Environment, Forest & Climate Change), UPPC B & HSPC B Recognized Laboratory 2 + 91-9313611642, R510081921, 7503031145, R527R70572, 7503031146, 9999794369

## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-090522-02	09/05/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda (Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Lab Representative

Date of Sampling

04/04/2022 to 29/04/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-2)

Sampling Plan &Procedure

SOP-AAQ/08

Analysis Duration

12/04/2022 TO 04/05/2022 35

Ambient Average Temperature (°C) Average Flow Rate of SPM (m3/min.)

1.12

Weather Condition

Hot

Date of Sampling	Time	AFR of RDS (m3/min)		Po	rometer	
		(ms/mm)	Nickel (as Ni), ng/m³	Arsenic ( as As), ng/m³	Benzo(a)pyrene ( as BAP"), ng/m³	Lead (as Pb), µg/ m³
04/04/2022	11:15	1.11	1.921	BDL	BDL	BDL
07/04/2022	11:20	1.12	1.715	BDL	BDL	BDL
11/04/2022	10:45	1.11	1.632	BDL	BDL	BDL
15/04/2022	11:25	1.12	1.524	BDL	BDL	BDL
18/04/2022	11:20	1.10	1.756	BDL	BDL	BDL
21/04/2022	11:35	LH	2.023	BDL	BDL	BDL
25/04/2022	11:55	1.12	1.912	BDL	BDL	BDL
28/04/2022	10:45	1.11	1.803	BDL	BDL	BDL
National Ambient Air Standards (2009)	Quality M	onitoring	20	06	01	01
Test Method			AAS Method	AAS Method	IS:5182 (P-12)	1S:5182 (P-22)

#### Notes:

- 1. The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests only.
- Responsibility of the Laboratory is limited to the invoiced amount only.
   This test report will not be generated again, either wholly or in part, without prior written permission of the laboratory
- 4. This test report will not be used for any publicity/legal purpose.
- 5. The test samples will be disposed of after two weeks from the date of issue of test report, unless uptil presided by the

CHECKED BY

AUTHORIZED SIGNATORY

Laboratory: GT-20, Sector-117, Noida Gautam Budh Nager - 201301 Branch Office:

HARIDWAR | RUDRAPUR | CHANDIGARH | DEHRADUN | PUNE

E.: noida laboratory@gmail.com. into@noidalabs.com W.; www. noidalabs.com



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Art ISO 9001:2015 & 45001:2018 (OHSAS) Certified Laboratory

MoEF & CC (Ministry of Environment, Press) & Climate Change), UPPCD & RSPCB Recognized Laboratory

491-9313611642, 8510081921, 7503031145, 8527870572, 7503031146, 9999704369

## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-090522-03	09/05/2022

Issued To: HPCL- Mittal Energy Limited, Village -Phullakhari, Taluka Talwandi Sabo Distt. Bhatinda (Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Lab Representative

Date of Sampling

04/04/2022 to 29/04/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-3)

Sampling Plan & Procedure

SOP-AAQ/08

Analysis Duration

12/04/2022 TO 04/05/2022 35

Ambient Average Temperature (°C) Average Flow Rate of SPM (m³/min.)

1.11

Weather Condition

Hot

Date of Sampling	Time	AFR of RDS (m3/min)		Po	rameter	
		(mayimin)	Nickel (as Ni), ng/m³	Arsenic ( as As), ng/m <sup>3</sup>	Benzo(a)pyrene ( as BAP"), ng/m³	Lead (as Pb), µg/ m³
04/04/2022	11:25	1,12	2.032	BDL	BDL	BDL
07/04/2022	11:40	1.11	1.854	BDL	BDL	BDL
11/04/2022	11:00	1.10	1.625	BDL	BDL	BDL
15/04/2022	11:35	1.12	1.542	BDL.	BDL	BDL
18/04/2022	11:40	1.11	1,432	BDL	BDL	BDL
21/04/2022	11:50	1.12	1.265	BDL.	BDL	BDL
25/04/2022	12:10	1.11	1.715	BDL	BDL	BDL
28/04/2022	11:05	1,12	1.625	BDL	BDL	BDL
National Ambient Air Standards (2009)	Quality M	onitoring	20	06	01	01
Fest Method			AAS Method	AAS Method	15:5182 (P-12)	IS:5182 (P-22)

#### Notes:

1. The results given above are related to the tested sample, as received & mentioned garameters. The customer asked for the above tests only

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4. This test report will not be used for any publicity/legal purpose.

5. The test samples will be disposed of after two weeks from the date of issue of test report, unless until specified by the customes-

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AUTHORIZED SIGNATORS

Laboratory : GT-20, Sector-117, Noida Gautam Budh Nagar - 201301 Branch Office :

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An 18O 9001:2015 & 45001:2018 (OHSAS) Certified Laboratory Mat.F & CC (Ministry of Environment, Forest & Climate Change), UPPCB & HSPCB Recognised Laboratory 2 +91-9313611642, 8510081921, 7503031145, 8527870572, 7503031146, 9099794560

## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-090522-04	09/05/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Lab Representative

Date of Sampling

04/04/2022 to 29/04/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-4)

Sampling Plan & Procedure

SOP-AAQ/08

Analysis Duration

12/04/2022 TO 04/05/2022 35

Ambient Average Temperature (°C) Average Flow Rate of SPM (m3/min.)

1.12

Weather Condition

Hot

Date of Sampling	Time	AFR of RDS		Po	irameter	
		(m3/min)	Nickel (as NI), ng/m³	Arsenic (as As), ng/m <sup>3</sup>	Benzo(a)pyrene ( as BAP*), ng/m³	Lead (as Pb), µg/ m <sup>3</sup>
04/04/2022	11:35	LH	1.652	BDL	BDL.	BDL
07/04/2022	12:10	1.12	1.541	BDL	BDL	BDL
11/04/2022	11:15	1.11	1.985	BDL	BDL	BDL
15/04/2022	11:50	1.10	2.031	BDL	BDL	BDL
18/04/2022	12:10	1.12	1.745	BDL	BDL	BDL
21/04/2022	12:00	1.11	1.365	BDL	BDL	BDL
25/04/2022	12:15	1.12	1.452	BDL	BDL	BDL
28/04/2022	11:30	1.11	1.625	BDL	BDL	BDL
National Ambient Air Standards (2009)	Quality M	onitoring	20	06	01	01
Test Method			AAS Method	AAS Method	15:5182 (P-12)	IS:5182 (P-22)

#### Notes:

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5. The test samples will be disposed off after two weeks from the date of sissue of test report, unless until specified the tree

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AUTHORIZED SIGNATORY

Laboratory: GT-20, Sector-117, Noida Gautam Budh Nagar - 201301

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-090522-05	09/05/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Lab Representative

Date of Sampling

04/04/2022 to 29/04/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-5)

Sampling Plan & Procedure

SOP-AAQ/08

Analysis Duration

12/04/2022 TO 04/05/2022 35

Ambient Average Temperature (°C) Average Flow Rate of SPM (m3/min.)

1.11 1

Weather Condition

Hot

Date of Sampling	Time	AFR of RDS (m3/min)		Po	rameter	
		(mayning)	Nickel (as NI). ng/m³	Arsenic ( as As), ng/m <sup>3</sup>	Benzo(a)pyrene ( as BAP*), ng/m³	(as Pb). µg/ m²
04/04/2022	11:55	1.11	2.032	BDL	BDL	BDL
07/04/2022	12:25	1.12	1.854	BDL	BDL	BDL
11/04/2022	11:35	1.10	1.627	BDL.	BDL.	BDL
15/04/2022	12:10	1.11	1.452	BDL	BDL	BDL
18/04/2022	12:25	1.12	1.368	BDL	BDL.	BDL
21/04/2022	12:10	1.12	1.405	BDL	BDL	BDL
25/04/2022	12:25	tar_	1.782	BDL	BDL	BDL
28/04/2022	11:50	1.12	1.925	BDL	BDL.	BDL
National Ambient Air Standards (2009)	Quality M	onitoring	20	06	01	01
Test Method			AAS Method	AAS Method	1S:5182 (P-12)	IS:5182 (P-22)

#### Notes:

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5. The test supplies will be disposed off after two weeks from the date of issue of test report, unless soul execution.

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Laboratory: GT-20, Sector-117, Nolda Gautam Budh Nager 201301 Branch Office :

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### TEST CERTIFICATE

Test Report of Report Code Date of Issue 09/05/2022 Ambient Air Quality AAQ-090522-06

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Date of Sampling

Sample Description

Sampling Plan & Procedure

Analysis Duration

Ambient Average Temperature (°C)

Average Flow Rate of SPM (m3/min.) Weather Condition

Lab Representative

04/04/2022 to 29/04/2022

Ambient Air Quality Monitoring Station (AAQMS-6) SOP-AAQ/08

12/04/2022 TO 04/05/2022

35 1.12

Hot

Date of	Time	AFR of RDS	2000.00								
Samplina		(m3/min)	Ni ng/m³	As ng/m³	BaP', ng/m³	Pb μg/ m³	PM25 µg/m³	PM <sub>10</sub> µg/m³	SO <sub>2</sub> µg/m³	NO <sub>2</sub> µg/m³	mg/m <sup>3</sup>
04/04/2022	10:40	1.12	1.502	BDL.	BDL	BDL	52.3	112.3	13.4	15.7	0.745
07/04/2022	10:40	HH	1.621	BDL	BDL	BDL	50.1	106.5	15.6	18.4	0.627
11/04/2022	10:00	1.12	1.748	BDL	BDL	BDL	48.1	98.4	13.3	16.6	0.511
15/04/2022	11:00	1.11	2.011	BDL.	BDL	BDL	46.3	91.2	10.7	16.2	0.501
18/04/2022	10:40	1.10	1.658	BDL	BDL	BDL	50.7	108.4	11.2	15.1	0.569
21/04/2022	11:15	1.12	1.751	BDL.	BDL.	BDL	48.9	99,6	10.4	13.3	0.512
25/04/2022	11:30	1.11	1.821	BDL	BDL.	BDL	45.2	112.4	14.6	16.5	0.426
28/04/2022	10:00	1.12	1.697	BDL	BDL	BDL	51.3	119.7	12.3	14.3	0.627
National Amb Monitoring St			20	06	01	01	60	100	80	80	04
Fest Method			AAS Method	AAS Method	1S:5182 (P-12)	IS:518 2 (P-22)	Gravimetric	IS:5182 (P-23)	1S:5182 (P-2)	18:5182 (P-6)	IS:5182 (P-10)

#### Notes:

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Laboratory: GT-20, Sector-117, Noida Gautam Budh Nagar - 201301

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-030622-01	03/06/2022

Issued To: HPCL- Mittal Energy Limited, Village -Phullakhari, Taluka Talwandi Sabo Distt. Bhatinda (Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

: Lab Representative

Date of Sampling

02/05/2022 to 27/05/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-1)

Sampling Plan &Procedure

: SOP-AAQ/08

Analysis Duration

09/05/2022 TO 31/05/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m³/min.) 39

Weather Condition

Hot

Date of Sampling	Time	AFR of RDS (m3/min)		Parc	imeter	
			Nickel (as Ni), ng/m³	Arsenic (as As), ng/m³	Benzo(a)pyrene ( as BAP'), ng/m³	lead (as Pb), µg/ m³
02/05/2022	10:10	1.12	1.485	BDL	BDL	BDL
05/05/2022	10:00	1.12	1.603	BDL	BDL.	BDL
09/05/2022	12:40	1.11	1.522	BDL	BDL	BDL
12/05/2022	09:20	1.12	1,789	BDL	BDL	BDL
16/05/2022	10:00	1.12	1.978	BDL	BDL	BDL
19/05/2022	10:15	1.11	1.244	BDL	BDL	BDL
23/05/2022	10:35	1,12	1.384	BDL	BDL	BDL
26/05/2022	9:35	1.12	1.550	BDL	BDL	BDL
National Ambient Air Standards (2009)	Quality M	lonitoring	20	06	01	01
Test Method			AAS Method	AAS Method	IS:5182 (P-12)	IS:5182 (P-22)

#### Notes:

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-030622-02	03/06/2022

Issued To: HPCL- Mittal Energy Limited, Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda (Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

1 sh Danas contact

Date of Sampling

: Lab Representative

Sample Description

02/05/2022 to 27/05/2022 Ambient Air Quality Monitoring Station (AAQMS-2)

Sampling Plan &Procedure

: SOP-AAQ/08

Analysis Duration

09/05/2022 TO 31/05/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m³/min.)

39

Weather Condition

Hot

Date of Sampling	Time	AFR of RDS (m3/mln)		Po	rameter	
		(maymin)	Nickel (as Ni), ng/m³	Arsenic (as As), ng/m³	Benzo(a)pyrene ( as BAP*), ng/m³	Lead (as Pb), µg/ m³
02/05/2022	10:25	1.12	1.465	BDL	BDL	BDL
05/05/2022	10:20	1,12	1.984	BDL	BDL.	BDL
09/05/2022	12:50	1.11	1,403	BDL.	BDL	BDL
12/05/2022	09:45	1.12	1.658	BDL	BDL	BDL
16/05/2022	10:20	1.11	1.873	BDL	BDL	BDL
19/05/2022	10:30	1.12	1.602	BDL	BDL	BDL
23/05/2022	11:05	1.12	1.789	BDL	BDL	BDL
26/05/2022	9:50	1,12	1.460	BDL	BDL	BDL
National Ambient Air Standards (2009)	Quality M	onitoring	20	06	01	01
Test Method			AAS Method	AAS Method	1S:5182 (P-12)	IS:5182 (P-22)

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AUTHORIZED SIGNATORY

Laboratory: GT-20, Sector-117, Noida Gautam Budh Nagar - 201301

Branch Office :

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-030622-03	03/06/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Lab Representative

Date of Sampling

02/05/2022 to 27/05/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-3)

Sampling Plan & Procedure

SOP-AAO/08

Analysis Duration

09/05/2022 TO 31/05/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m³/min.) 39

Weather Condition

Hot

Date of Sampling	Time	AFR of RDS		Po	rameter	
		(m3/min)	Nickel (as Ni), ng/m³	Arsenic ( as As). ng/m³	Benzo(a)pyrene ( as BAP*), ng/m³	Lead (as Pb), µg/ m³
02/05/2022	10:35	1.11	1.809	BDL	BDL	BDL
05/05/2022	10:35	1.12	1.204	BDL	BDL	BDL.
09/05/2022	13:00	1.11	1.893	BDL	BDL	BDL
12/05/2022	10:05	1.12	1.743	BDL	BDL	BDL
16/05/2022	10:35	1.12	2.012	BDL	BDL	BDL
19/05/2022	10:50	1.11	1.983	BDL	BDL.	BDL
23/05/2022	11:20	1.12	1.669	BDL	BDL	BDL
26/05/2022	10:05	1.12	1.502	BDL	BDL	BDL
National Ambient Air Standards (2009)	Quality M	onitoring	20	06	01	01
Test Method			AAS Method	AAS Method	IS:5182 (P-12)	IS:5182 (P-22)

#### Natas

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MoEF & CC (Ministry of Unvironment, Forest & Climate Change), UPPCB & HSPCB Recognized I abstratory

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-030622-04	03/06/2022

Issued To: HPCL- Mittal Energy Limited , Village –Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

: Lab Representative

Date of Sampling

: 02/05/2022 to 27/05/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-4)

Sampling Plan &Procedure

SOP-AAQ/08

Analysis Duration Ambient Average Temperature (°C) : 09/05/2022 TO 31/05/2022 : 39

Average Flow Rate of SPM (m3/min.)

: 1.12

Weather Condition

: Hot

Date of Sampling	Time	AFR of RDS (m3/min)		Po	rameter	
		(ms/mm)	Nickel (as NI), ng/m³	Arsenic (as As), ng/m <sup>3</sup>	Benzo(a)pyrene ( as BAP*), ng/m³	(as Pb), µg/ m³
02/05/2022	10:55	1.12	1.607	BDL	BDL	BDL
05/05/2022	10:50	1.11	1.465	BDL	BDL.	BDL
09/05/2022	13:10	1.12	1.980	BDL	BDL	BDL
12/05/2022	10:20	1.11	2.103	BDL	BDL	BDL
16/05/2022	10:50	1,12	1.857	BDL	BDL.	BDL
19/05/2022	11:05	1.11	1.544	BDL	BDL	BDL
23/05/2022	11:40	1.12	1.607	BDL	BDL	BDL
26/05/2022	10:20	1.12	2.201	BDL	BDL	BDL
National Ambient Air Standards (2009)	Quality M	onitoring	20	06	61	01
Fest Method			AAS Method	AAS Method	IS:5182 (P-12)	1S:5182 (P-22)

#### Notes:

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5. The test spinples will be disposed off after two weeks from the date of issue of test report, unless until specified by the eutromer

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AUTHORIZED SIGNATOR

Laboratory: GT-20, Sector-117, Noida Gautam Budh Nagar - 201301 Branch Office:

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E. : nolds laboratory@gmail.com. info@noidalabs.com W.: www. noidalabs.com



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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-030622-05	03/06/2022

Issued To: HPCL- Mittal Energy Limited , Village – Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

: Lab Representative

Date of Sampling

02/05/2022 to 27/05/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-5)

Sampling Plan &Procedure

SOP-AAQ/08

Analysis Duration

09/05/2022 TO 31/05/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m³/min.) 39

Weather Condition

: Hot

Date of Sampling	Time	AFR of RDS (m3/min)		Pa	rameter	
		(ma/min)	Nickel (as Ni), ng/m³	Arsenic ( as As), ng/m <sup>3</sup>	Benzo(a)pyrene ( as BAP"), ng/m³	lead (as Pb), µg/ m³
02/05/2022	11:15	1,12	1.596	BDL	BDL	BDL
05/05/2022	11:00	1.11	1.059	BDL	BDL	BDL
09/05/2022	13:20	1.12	1.758	BDL	BDL.	BDL
12/05/2022	10:35	1.12	1.564	BDL	BDL	BDL
16/05/2022	11:00	1.11	1.705	BDL	BDL	BDL
19/05/2022	11:20	1.12	2.108	BDL	BDL	BDL
23/05/2022	12:10	1.12	1.893	BDL	BDL	BDL,
26/05/2022	10:40	1.11	1.675	BDL	BDL	BDL
National Ambient Air Standards (2009)	Quality M	onitoring	20	06	01	01
Test Method			AAS Method	AAS Method	1S:5182 (P-12)	IS:5182 (P-22)

#### Notes:

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4. This test report will not be used for any publicity/legal purpose.

5. The test samples will be disposed off after two weeks from the date of issue of test report, unless will agreeffed by the customer

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AUTHORIZED SIGNATORY

Laboratory : GT-20, Sector-117, Noida Gautam Buch Nagar - 201301

Branch Office : HARIDWAR | RUDRAPUR | CHANDIGARH | DEHRADUN | PUNE

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MoEF & CC (Ministry of Environment, Forest & Climate Change), UPPCB & HSPCB Recognized Laboratory +91 9313611642 8510081921, 7503031145, 8527870572, 7503051146, 9999794369

### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-030622-06	03/06/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Lab Representative

Date of Sampling

Sample Description

02/05/2022 to 27/05/2022

Sampling Plan &Procedure

Ambient Air Quality Monitoring Station (AAQMS-6) SOP-AAO/08

Analysis Duration

09/05/2022 TO 31/05/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m<sup>3</sup>/min.) 39 1.12

Weather Condition

Hot

Date of	RDS						Parameter				
Sampling		(m3/min)	Ni ng/m³	As ng/m³	BaP*, ng/m³	Pb µg/ m³	PM2.5 µg/m³	PM <sub>10</sub> µg/m <sup>3</sup>	5O <sub>1</sub> μg/m³	NO <sub>2</sub> µg/m³	mg/m³
02/05/2022	09:45	1.12	1.863	BDL	BDL	BDL	50.2	105.7	10.7	18.2	0.653
05/05/2022	09:50	1.11	1.586	BDL	BDL	BDL	59.8	120.4	16.0	20.4	0.875
09/05/2022	12:20	1.12	1.309	BDI.	BDL	BDL	45.7	90.2	9,4	16.3	0.865
12/05/2022	09:05	1.11	1.445	BDI.	BDL.	BDL.	48.1	96.3	12.3	15.0	0.709
16/05/2022	09:45	1.12	1.765	BDL	BDL	BDL	50.8	113.6	12.8	17.8	0.657
19/05/2022	09:55	1.12	1.504	BDL	BDL	BDL	51.1	116.5	13.4	14.3	0.353
23/05/2022	10:20	1.11	1.667	BDL.	BDL	BDL	48.6	82.9	14.9	16.5	0.982
26/05/2022	09:15	1.12	1.850	BDL	BDL	BDL	49.0	87.3	10.5	14.9	0.756
National Amb Monitoring St			20	06	01	01	60	100	80	80	04
Test Method			AAS Method	AAS Method	1S:5182 (P-12)	IS:518 2 (P-22)	Gravimetric	IS:5182 (P-23)	IS:5182 (P-2)	IS:5182 (P-6)	IS:5182 (P-10)

- I. The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests only
- Responsibility of the Laboratory is limited to the invoiced amount only.
   This test report will not be generated again, either wholly or in part, without prior written permission of the laboratory.
- 4. This test report will not be used for any publicity/legal purpose.
- 5. The test samples will be disposed off after two weeks from the date of issue of test report, unless until apecified by the custome

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Branch Office:

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-080722-01	08/07/2022

Issued To: HPCL- Mittal Energy Limited, Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda (Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By : Lab Representative

Date of Sampling : 01/06/2022 To 28/06/2022

Sample Description : Ambient Air Quality Monitoring Station (AAQMS-1)

Sampling Plan & Procedure SOP-AAQ/08

Analysis Duration : 07/06/2022 To 30/06/2022

Ambient Average Temperature (°C) : 37
Average Flow Rate of SPM (m³/min.) : 1.12
Weather Condition : Hot

Date of Sampling	Time	AFR of RDS (m3/mln)		Para	meter	
		,,,,,,,	Nickei (as NI), ng/m²	(os As). ng/m <sup>3</sup>	Senzo(o)pyrene ( os BAP'), ng/m²	(as Pb); µg/ m³
01/06/2022	08:55	1.11	1.526	BDL.	BDL.	BOIL
06/06/2022	09:00	1.12	1.862	BDI.	BDL	· BDL
09/06/2022	09:35	1.11	17.26	BDL	BDL.	BDL
13/96/2022	09:35	1.12	1.957	HOL	BDL:	1620
16/06/2022	10:35	1,10	1,549	BDI.	BOL	BDL
20/06/2022	10:15	1.11	1.755	BDL	BDL.	BDI.
23/06/2022	10:10	1.12	1.903	BDL	BDL	BDL
27/06/2022	09:45	1,12	1.798	BDL	BDI.	BDL
National Ambient Air Standards (2009)	Quality M	lonitoring	28	06	91	01
Test Method			AAS Method	AAS Method	IS:5182 (P-12)	IS:5182 (P-22)

#### Notes:

1. The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests only

2 Responsibility of the Laboratory is limited to the invoiced amount only.

3. This test report will not be generated again, either wholly or in part, without prior written permission of the laboratory.

4 This test report will not be used for any publicity/legal purpose.

5. The test samples will be disposed off after two weeks from the date of issue of test report, independently the customer

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-080722-02	08/07/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Date of Sampling

Sample Description

Sampling Plan & Procedure

Analysis Duration

Ambient Average Temperature (°C) Average Flow Rate of SPM (m3/min.)

Weather Condition

Lab Representative

01/06/2022 To 28/06/2022

Ambient Air Quality Monitoring Station (AAQMS-2)

SOP-AAQ/08

07/06/2022 To 30/06/2022

1.12

Hot

Date of Sampling	Time	AFR of RDS (m3/min)		Pa	rameter	
			Nickel (as Ni), ng/m³	Arsenic ( as As), ng/m³	8enzo(a)pyrene ( as 8AP"), ng/m³	Lead (as Pb). µg/ m³
01/06/2022	09:10	1/12	2.012	BOL	BDL.	BDL
06/06/2022	09:15	1.10	1.657	BOL	BDL.	DOL
09/06/2022	09:50	1.11	1.749	BDL	BDL	BDI.
13/06/2022	09:35	1.12	1.865	BDI.	BDL	BDE
16/06/2022	11:05	1.12	1.569	BDL	BDL	BDL
20/06/2022	10:30	1.10	1.70)	BDL	BOL.	BDL
23/06/2022	10:25	1.11	1.889	BDI	BDL.	BDL
27/06/2022	10:00	1.11	2.014	BDL	BDL	BDL
National Ambient Air Standards (2009)	Quality M	onitoring	20	96	811	0.1
Test Method			AAS Method	LAS Method	IS:5182 (P-12)	1S:5182 (P-22)

1. The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests only

2. Responsibility of the Laboratory is limited to the invoiced amount only.

2. Responsibility of the Laboratory is timited to the invoiced amount only.

3. This test report will not be processed again, either whelly or in past, without prior written permiss on of the laboratory is the laboratory.

4. This test report will not be used for any particity legal purpose

5. The test samples will be disposed of after two weeks from the date of issue of test report, unless until specified by the consorter

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TEST CERTIFICATE

Test Report of Report Code Date of Issue
Ambient Air Quality AAQ-080722-03 08/07/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Date of Sampling

Sample Description

Sampling Plan & Procedure

Analysis Duration

Ambient Average Temperature (°C)

Average Flow Rate of SPM (m³/min.) Weather Condition Lab Representative

01/06/2022 To 28/06/2022

Ambient Air Quality Monitoring Station (AAQMS-3)

SOP-AAO/08

07/06/2022 To 30/06/2022

37 1.12

Hot

Date of Sampling	Time	AFR of RDS (m3/mln)		Pa	rameter	
		(mayamay	Nickel (as Ni), ng/m³	Arsenic ( as As), ng/m <sup>2</sup>	Benzo(a)pyrene ( as BAP*), ng/m²	Lead (as Pb). µg/ m²
01/06/2022	09:25	1.11	1.998	BDL	BDL	BDL
96/06/2022	09:35	1.12	2.014	BDL	BDL	BDL
09/06/2022	10:05	1.0	1.697	BDL	BDL	BDL
13/06/2022	10:10	1,10	1.426	BDL	BDL	BDL
16/06/2022	11:20	1.12	1.718	BDL	BDL	BDL
20/06/2022	10:50	Lill	2.341	BDL	BDL	BOL
23/06/2022	10:35	1.12	1.598	BDL	HDI.	HOL
27/06/2022	10:20	1,12	1.749	BDL	BDL.	BDL
National Ambient Air Standards (2009)	Quality M	onitoring	20	06	01	01
Test Method			AAS Method	AAS Method	15:5182 (P-12)	IS:5182 (P-22)

#### Notes:

1. The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests only

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5. The test samples will be disposed of after two weeks from the date of laste report, unless until specified by the customer

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-080722-04	08/07/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda (Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By Date of Sampling Sample Description Sampling Plan & Procedure

Analysis Duration Ambient Average Temperature (°C)

Average Flow Rate of SPM (m3/min.) Weather Condition

Lab Representative

01/06/2022 To 28/06/2022

Ambient Air Quality Monitoring Station (AAQMS-4)

SOP-AAQ/08

07/06/2022 To 30/06/2022

37 1.12 Hot

Date of Sampling	Time	AFR of RDS (m3/min)		Po	rometer	
		(maynany	Nickel (os Ni), ng/m³	Arsenic (as As), ng/m <sup>3</sup>	Benzo(a)pyrene ( as BAP"), ng/m³	Lead (as Pb), µg/ m³
01/06/2022	09:40	1,12	1,749	BDL	BDL	BDL
06/06/2022	(19:50)	131	1 668	BDL	BDL	80)
09/06/2022	10:20	1.12	2.145	BDL	BDL	BDL
13/06/2022	10/21	1.72	1.687	BDL	BDL	BDL
16/06/2022	11:40	1.11	2.031	BDL	BDL	BDL.
20/06/2022	11:05	1.10	1.652	BDL.	BDL	BDL
23/06/2022	10:55	1.11	1.811	BDL	BDL	BDL
27/06/2022	10:35	1.11	2.113	BDL	BDL	BDL
Nutional Ambient Air Standards (2009)	Quality M	onitoring	20	96.	107	91
Test Method			AAS Method	AAS Method	18:5182 (P-12)	IS:5182 (P-22)

### Notes:

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- 2. Responsibility of the Laboratory is limited to the invoiced amount only.
- 3 This test report will not be generated again, either wholly or in part, without prior written permission of the laboratory

4 This test report will not be used for any publicity/legal purpose

5. The test samples will be disposed off after two weeks from the date of issue of test report, soless until specified by Content

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-080722-05	08/07/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Date of Sampling

Date of Sampling

Sample Description Sampling Plan & Procedure

Analysis Duration

Ambient Average Temperature (°C) Average Flow Rate of SPM (m<sup>2</sup>/min.)

Weather Condition

Lab Representative

01/06/2022 To 28/06/2022

Ambient Air Quality Monitoring Station (AAQMS-5)

SOP-AAQ/08

07/06/2022 To 30/06/2022

37

Hot

Date of Sampling	Time	AFR of RDS (m3/min)		Po	rometer	
		( Choyanay	Nickel (as NI), ng/m³	Arsenic ( as As), ng/m³	Benzo(a)pyrene ( as BAP*), ng/m³	Lead (as Pb), µg/ m³
01/06/2022	09:55	1.12	1.845	BDL.	BDL	BDL.
06/06/2022	10:05	1.11	1.625	BDL.	BDL	BDL
09/06/2022	10:40	1.12	1.947	BDL	BDL.	BDL
13/06/2022	10:40	1.12	2.112	BDL	BDI.	BDL
16/06/2022	12:10	1.11	2.054	BDL	BDL	BDL
20/06/2022	11:20	1.10	1.746	BDL	BDL	BDL
23/06/2022	11:15	1.11	1.596	BOL	BDC	BDL
27/06/2022	10:50	1.12	1.711	BDL	BDL.	BDL
National Ambient Air Standards (2009)	Quality M	onitoring	20	166	- 01	91.
Test Method			AAS Method	AAS Method	IS:5182 (P-12)	IS:5182 (P-22)

### Notes:

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- 4. This test report will not be used for any publicity/legal purpose
- 5. The test samples will be disposed off after two weeks from the date of issue of test report, unless until specified by the customer

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-080722-06	08/07/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By Date of Sampling

Sample Description

Sampling Plan & Procedure Analysis Duration

Ambient Average Temperature (°C) Average Flow Rate of SPM (m³/min.) Weather Condition : Lab Representative

01/06/2022 To 28/06/2022

Ambient Air Quality Monitoring Station (AAQMS-6)

SOP-AAQ/08

07/06/2022 To 30/06/2022

37 1.12 Hot

Date of	Time	AFR of					Parameter				
Sampling		(m3/min)	Ni ng/m³	As ng/m³	BaP', ng/m³	Pb µg/ m³	PM <sub>2.5</sub> µg/m³	PM <sub>10</sub> µg/m <sup>3</sup>	\$O <sub>2</sub> µg/m³	NO <sub>2</sub> µg/m³	mg/m³
01/06/2022	10:10	1.11	1.632	BDL	BDL	BOL	50.3	106.5	15.9	20.1	0.914
06/06/2022	10:20	1.12	1.745	BDL	BDL	BDL	46.5	89.6	13.2	14.7	0.597
09/06/2022	09:45	1.12	1.911	BDL	BDL	BDL	49.8	98.4	14.9	17.6	0.796
11/06/2022	09:10	1.11	2.062	BDL.	HDE	BDL	52.4	115.4	13.2	15.9	0.658
16/06/2022	10:20	1.11	1.749	BDL	BDL	BDL	47.6	87.8	12.3	16.6	0.812
20/06/2022	09:55	1.10	2.131	BDL	BDL	BDL	53.6	126.5	15.6	18.4	0.847
23/06/2022	09:45	1.12	1.854	BDL	BDL	BDL	49.1	91.8	11.7	15.1	0.741
27/06/2022	09:25	1.11	1.687	BDL.	BDL	BDI.	52.4	132.0	14.8	15.9	0.763
National Amb Monitoring St		CO COM COME	20	06	01	-01	60	100	50	80	64
Fest Method			AAS Method	AAS Method	IS:5182 (P-12)	1S:518 2 (P-22)	Gravimetrie	IS:5182 (P-23)	IS:5182 (P-2)	IS:5182 (P-6)	1S:5182 (P-10)

#### Notes

1. The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests only

2. Responsibility of the Laboratory is limited to the invoiced amount only

3. This test report will not be generated again, either wholly or in part, without prior written permission of the laboratory.

4. This test report will not be used for any publicity/legal purpose

5 The test samples will be disposed off after two weeks from the date of insue of test report, unless until sectored to the control of the co

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-080822-01	08/08/2022

Issued To: HPCL- Mittal Energy Limited, Village -Phullakhari, Taluka Talwandi Sabo Distt. Bhatinda (Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By : Lab Representative

Date of Sampling : 01/07/2022 To 26/07/2022

Sample Description : Ambient Air Quality Monitoring Station (AAQMS-1)

Sampling Plan & Procedure : SOP-AAQ/08

Analysis Duration : 04/07/2022 To 29/07/2022

Ambient Average Temperature (°C) : 38

Average Flow Rate of SPM (m³/min.) : 1.12

Weather Condition : Hot

Date of Sampling	Time	AFR of RDS (m3/min)		Para	meter	
		(maymmy	Nickel (as Ni), ng/m³	Arsenic (as As), ng/m³	Benzo(a)pyrene ( as BAP*), ng/m³	Lead (as Pb), µg/ m³
01/07/2022	09:30	1.12	1.265	BDL	BDL	BDL
04/07/2022	10:20	1.11	1:426	BDL.	BDL	BDL
07/07/2022	09:30	1.10	2.031	BDL	BDL.	BDL
11/07/2055	09:20	1.11	1.954	BDL	BOL	001
14/07/2022	10:15	1.12	1,720	BDL	BOL	BOL
18/07/2022	09:35	1.10	2.1(6)	BOL.	BDL	BDL
21/07/2022	10:10	1.11	1.695	BDL	HOL	BDL
25/07/2022	10:15	1.10	1.853	BDL	BDL	BDL
National Ambient Air Standards (2009)	Quality M	loaitoring	.20	W	ri-	01
Test Method			AAS Method	AAS Method	IS:5182 (P-12)	15:5182 (P-22)

#### Notes

1 The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests only

2. Responsibility of the Laboratory is limited to the invoiced amount only.

3. This test report will not be generated again, either wholly or in part, without prior written permission of the laboratory

4 This test report will not be used for any publicity, legal purpose

5. The rest samples will be disposed off after two weeks from the date of issue of test report, unless setting by the disposed of after two weeks from the date of

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambieut Air Quality	AAQ-080822-02	08/08/2022

Issued To: HPCL- Mittal Energy Limited, Village - Phullakhari, Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By : Lab Representative

Date of Sampling : 01/07/2022 To 26/07/2022

Sample Description : Ambient Air Quality Monitoring Station (AAQMS-2)

Sampling Plan & Procedure : SOP-AAQ/08

Analysis Duration : 04/07/2022 To 29/07/2022

Ambient Average Temperature (°C) : 38
Average Flow Rate of SPM (m³/min.) : 1.12
Weather Condition : Hot

Date of Sampling	Time	AFR of RDS (m3/min)		Po	rameter	
		(may many	Nickel (as Ni), ng/m³	Arsenic ( as As), ng/m³	Benzo(a)pyrene ( as BAP*), ng/m³	Lead (as Pb), µg/ m³
01/07/2022	09:55	1.11	1.841	BDL.	BDL	BDL
04/07/2023	10:35	1:10	2.031	BDL	BDL	EDL
07/07/2022	09:50	1.11	1.694	BDL	BDL.	BDL
11/07/2022	09:40	1.10	1.3621	BOL	BDL	BDL
14/07/2022	10:30	1.12	2.113	BDL.	RDL.	BDL
18/07/2022	09:50	1.11	1.659	BDL	BDL	BDL
21/07/2022	10:25	1.10	1.415	190)	BDL.	BDL
25/07/2022	10:30	1.11	1.364	BDI.	BDL	BOL
National Ambient Air Standards (2009)	Quality M	onitoring	20	96	111	81
Test Method			AAS Method	AAS Method	IS:5182 (P-12)	IS:5182 (P-22)

#### Profes:

- 1. The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests only
- 2. Responsibility of the Laboratory is limited to the invoiced amount only.
- 3. This test report will not be generated again, either wholly or in part, without prior written permission of the labor

4. This test report will not be used for any publicity-flegal purpose

5 The test samples will be disposed of after two weeks from the date of usue of test report, unless until according to the curvis

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Laboratory: GT-20, Sector-117, NOIDA, Gautam Budh Nagar - 201316

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-080822-03	08/08/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Date of Sampling

Sample Description

Sampling Plan & Procedure

Analysis Duration

Ambient Average Temperature (°C) Average Flow Rate of SPM (m³/min.)

Weather Condition

Lab Representative

01/07/2022 To 26/07/2022

Ambient Air Quality Monitoring Station (AAQMS-3)

SOP-AAO/08

04/07/2022 To 29/07/2022

38

Hot

Date of Sampling	Time	AFR of RDS (m3/min)		Pa	rameter	
		Lindymany	Nickel (as Ni), ng/m <sup>3</sup>	Arsenic ( as As), ng/m³	Benzo(a)pyrene ( as BAP"), ng/m <sup>1</sup>	Lead (as Pb), µg/ m³
01/07/2022	10:15	1.10	1.252	BDL	BDL.	BDL
04/07/2022	1):00	1.11	1.554	BDL	BDL	BDL
07/07/2022	10:10	1.10	1.609	BDL	BDL.	BDL
11/07/2022	10:05	1.11	1031	BDL	BDL	HOL
14/07/2022	10:50	1.11	2.116	BDL	BDL	BDI
18/07/2022	10:05	1.12	1.742	BOL	BDL	BDL
21/07/2022	10:45	1.10	1,559	((())	BDL	BDL
25/07/2022	10:50	1,11	1,364	BDL	BDL.	BDL.
National Ambient Air Standards (2009)	Quality M	onitoring	20	96	AI	61
Test Method			AAS Method	AAS Method	IS:5182 (P-12)	15:5182 (P-22)

#### Notes:

1 The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests only

2. Responsibility of the Laboratory is limited to the invoiced amount only.

3. This text report will not be generated again, either wholly or in part, without prior written permission of the later and

This test report will not be used for any publicity/legal purpose.

5. The test samples will be disposed of after two weeks from the date of issue of test report, unless unit specified by the purposes

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-080822-04	08/08/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

: Lab Representative

Date of Sampling

: 01/07/2022 To 26/07/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-4)

Sampling Plan & Procedure

SOP-AAO/08

Analysis Duration

04/07/2022 To 29/07/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m³/min.) : 38

Weather Condition

Hot

Date of Sampling	Time	AFR of RDS (m3/min)		Po	rameter	
			Nickel (as NI), ng/m³	Arsenic (as As), ng/m <sup>3</sup>	Benzo(a)pyrene ( as BAP*), ng/m³	Lead (as Pb), µg/ m³
01/07/2022	10:30	1.11	1.625	BDL	BDL	BDL.
04/07/2022	11:15	1.10	1.845	BDL	BOL	BDL
07/07/2022	10:20	1.11	1.632	BOL	BDL	BDL
17/07/2022	10:15	1.11	2.135	BDL	BDL.	BDL
14/07/2022	11:05	1.10	1.885	BDL	BDL	Hr)L
18/07/2022	10:20	1.11	1.674	BDL	BDL	BDL
21/07/2022	11:10	1:10.	1.596	BDL	BDL.	1901
25/07/2022	11:05	1.11	2.041	BDL	BDL	BDI.
National Ambient Air Standards (2009)	Quality M	onitoring	20	86	- 01	0.0
Fest Method			AAS Method	AAS	IS:5182 (P-12)	IS:5182 (P-22)

#### Notes

1 The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests only

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4. This test report will not be used for any publicity/legal purpose.

5 The test samples will be disposed off after two weeks from the date of issue of test report, unless crust spend of the trademost

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-080822-05	08/08/2022

Issued To: HPCL- Mittal Energy Limited, Village -Phullakhari, Taluka Talwandi Sabo Distt, Bhatinda (Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Date of Sampling

Sample Description

Sampling Plan & Procedure

Analysis Duration

Ambient Average Temperature (°C)

Average Flow Rate of SPM (m³/min.) Weather Condition Lab Representative 01/07/2022 To 26/07/2022

Ambient Air Quality Monitoring Station (AAOMS-5)

SOP-AAO/08

04/07/2022 To 29/07/2022

38 1.12 Hot

Date of Sampling	Time	AFR of RDS (m3/min)		Pa	rameter	
		(4.5)	Nickel (as Ni), ng/m³	Arsenic ( as As), ng/m³	Benzo(a)pyrene ( as BAP*), ng/m³	tead (as Pb), µg/ m³
01/07/2023	10:45	1.11	1.502	BDL	BDL.	BDL
04/07/2022	11.30	1.10	1.649	BDL	BDL	9133
07/07/2022	10:35	1.11	1.482	BDL	BDL.	BDL
11/07/2022	10:30	1.12	1.620	HHL	BDL	BDL
14/07/2022	11:20	1.11	2.136	BDI.	BDL	BDL
18/07/2022	10:40	1.10	1,252	BDL	BDL	BDL
21/07/2022	11120	1.11	1.440.	1100	BDL	BDL
25/07/2022	11:20	141	2.195	BDL.	BDL	BDL
National Ambieut Air Standards (2009)	Quality M	onitoring	20	96	- 01	01
Fest Method			AAS Method	AAS Method	IS:5182 (P-12)	IS:5182 (P-22)

#### Notes:

- I The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests only
- 2. Responsibility of the Laboratory is limited to the invoiced amount only
- 3. This test report will not be generated again, either wholly or in part, without prior written permission of the
- 4. This sest report will not be used for any publicity legal purpose
- 5. The test samples will be disposed off after two weeks from the date of issue of test report, unless unit the series in the collaboration.

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-080822-06	08/08/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By Date of Sampling Sample Description Sampling Plan & Procedure

Sampling Plan & Procedure
Analysis Duration
Ambient Average Temperature

Ambient Average Temperature (°C) Average Flow Rate of SPM (m³/min.) Weather Condition Lab Representative

01/07/2022 To 26/07/2022

Ambient Air Quality Monitoring Station (AAQMS-6)

SOP-AAQ/08

04/07/2022 To 29/07/2022

38 1.12 Hot

Date of	Time	AFR of RDS					Parameter				
Sampling		(m3/min)	Ni ng/m³	As ng/m³	BaP', ng/m³	Pb µg/ m²	PMas µg/m³	PM <sub>10</sub> µg/m³	SO <sub>2</sub> µg/m³	NO <sub>2</sub> µg/m <sup>3</sup>	mg/m³
01/07/2022	09:05	1.12	1.652	BDL.	ви	BDL	45.3	78.8	10.8	15.7	0.693
04/07/2022	10:00	LH	1.248	801	BDL.	BDL	47.6	80.3	13.3	16.5	0.746
07/07/2022	09:15	1,11	1,746	BDL.	BDL	BDL	44.7	73.4	9.8	15.2	0.712
11/07/2022	00:10	1.10	2.035	BDL	BDL	801	49.6	90.7	10.4	16.1	0.769
14/07/2022	09:55	1,12	1,658	BDL	BDL	BDL.	51.2	98.4	13,9	18.4	0.842
18/07/2022	09:15	1.11	1.459	BDL	BDL	BDL	50.7	89,7	12.3	17.9	0.801
21/07/2022	09:45	1.10	2.136	Bbt	BDL	BDL	51.6	93.2	10.9	14.4	0.684
25/07/2022	09:55	1.11	1.964	BDL	BDL	BDL	49.5	84.1	12.7	15.2	0.746
National Amb Monitoring St			20	66	0.1	10	-60	100	100	500	8.1
Test Method			AAS Method	AAS Method	1S:5182 (P-12)	1S:518 2 (P-22)	Gravimetric	IS:5182 (P-23)	IS:5182 (P-2)	IS:5182 (P-6)	IS:5182 (P-10)

#### Notes:

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- 2. Responsibility of the Laboratory is limited to the invoiced amount only.
- 3 This test report will not be generated again, either wholly or in part, without prior written permission of the second
- 4. This test report will not be used for any publicity/legal purpose
- 5. The west surround will be disposed off after two weeks from the date of issue of test report, unless with appearance by the contract of

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-020922-34	02/09/2022

Issued To: HPCL- Mittal Energy Limited, Village -Phullakhari, Taluka Talwandi Sabo Distt. Bhatinda (Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

: Lab Representative

Date of Sampling

01/08/2022To 26/08/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-1)

Sampling Plan & Procedure

SOP-AAQ/08

Analysis Duration

DB/08/2022 To 31/08/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m³/min.) 28 1.12

Weather Condition

Normal

Date of Sampling	Time	AFR of RDS (m3/min)	imeter			
		University	Nickel Arsenic Benzo(a)pyr	Renzo(a)pyrene ( as BAP'), ng/m²	(as Pb), µg/ m³	
01/08/2022	9:30	1.11	1,036	BDL	BDL	BDL.
04/08/2022	10:15	1,12	1.234	BDL.	BDL	BDL.
08/08/2022	10:20	1.10	2.116	BDI.	BDL.	BDI.
11/08/2022	11:15	1.11	1.859	BDL	BDI.	BDL
15/08/2022	10:40	1.12	2.310	BDL	BDL	BDL
18/08/2022	10:30	1.12	1,397	BDL.	BDI.	BDL
22/08/2022	09:20	LH	1.562	BDL	BDL.	BDL
25/08/2022	09:40	1.10	1.647	BDL.	BDL	BDL
National Ambient Air Standards (2009)	Quality M	Tonisoring .	20	96	01	01
Test Method			AAS Method	AAS Method	IS:5182 (P-12)	IS:5182 (P-22)

#### Notes:

1. The results given above are related to the tested sample, as received & mentioned parameters. The customer usked for the above tests only

2. Responsibility of the Laboratory is limited to the invoiced unount only.

3. This test report will not be generated again, either wholly or in part, without prior written permission of the laboratory

4. This next report will not be used for any publicity/legal purpose.

5. The test samples will be disposed off after two weeks from the date of issue of test report, unless until specifical by the customer

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Laboratory : GT-20, Sector-117, NOIDA, Gautam Budh Nagar - 201301 Branch Office :

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E.: noida.laboratory@gmail.com, info@noidalabs.com W.: www.noidalabs.com



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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-020922-35	02/09/2022

Issued To: HPCL- Mittal Energy Limited , Village - Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda (Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Lab Representative

Date of Sampling

01/08/2022 To 26/08/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-2)

Sampling Plan & Procedure

SOP-AAQ/08

Analysis Duration

08/08/2022 To 31/08/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m<sup>2</sup>/min.) 28

1.11

Weather Condition

Normal

Date of Sampling	Time	AFR of RDS (m3/min)		Pa	rameter	
			Nickel (as Ni), ng/m³	Arsenic ( as As), ng/m³	Benzo(a)pyrene ( as BAP"), ng/m <sup>3</sup>	Lead (as Pb), µg/ m³
01/08/2022	9:50	1.10	1,704	BDL	BDL	BDL
04/08/2022	10:30	1.13	2.116	BDL	BDL	BDL
08/08/2022	10:35	1.12	1.553	BDL	BDL	BDL
11/08/2022	11:40	1.11	1.795	BDL	BDL	BDL
15/08/2022	11:00	1.11	1:603	BDL	BDL	BDL
18/08/2022	10:45	1.12	1315	BDL	BDL.	BDL
22/08/2022	09:35	1.11	1.965	BBL	BDL	BDL
25/08/2022	09:55	1.12	2.118	HDL	BDL	BDL
National Ambient Air Standards (2009)	Quality M	onitaring	20	06	- 01	01
Test Method			AAS Method	AAS Method	15:5182 (P-12)	IS:5182 (F-22)

1. The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests only

Responsibility of the Laboratory is limited to the invoiced amount only.

3. This sest report will not be generated again, either wholly or at part, without prior written permanen of the laboratory

4. This test report will not be used for any publicity/legal purpose

5. The test samples will be disposed of after two weeks from the date of issue of test report, unless until specified by the custom



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Laboratory: GT-20, Sector-117, NOIDA, Gautam Budh Nagar - 201301 Branch Office:

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-020922-36	02/09/2022

Issued To: HPCL- Mittal Energy Limited , Village - Phullakhari , Taluka Talwandi Sabo Distt, Bhatinda (Punjah) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Lab Representative

Date of Sampling

01/08/2022 To 26/08/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-3)

Sampling Plan & Procedure

SOP-AAO/08

Analysis Duration

08/08/2022 To 31/08/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m3/min.) 28 1.12

Weather Condition

Normal

Date of Sampling	Time	AFR of RDS (m3/min)		Po	rameter	
			Nickel (os Ni), ng/m³	Arsenic ( os As), ng/m <sup>3</sup>	Benzo(a)pyrene ( as BAP*), ng/m³	(as Pb), µg/ m³
01/08/2022	10:10	1.11	1.306	BDL.	BDL	BDL
04/08/2022	10:50	1.12	1.651	BDL	BDL	BDL
08/08/2022	11:00	1.11	1.552	BDL	BDL	BDL
11/08/2022	12:05	1,12	1_106	BDL	BDL	BOL
15/08/2022	11:15	1.11	1:495	BDL	BDL	BDL
18/08/2022	10;55	1.12	1.365	BDL.	BDL	BDL
22/08/2022	09:45	1.11	1.574	BDL	BDL.	BDL
25/08/2022	10:10	1.12	1.619	BDL	BDL	BDt.
National Ambieut Air Standards (2009)	Quality M	onitoring	20	06	01	111
Test Method			AAS Method	AAS Method	IS:5182 (P-12)	IS:5182 (P-22)

1 The results given above are related to the tested sample, as received & mensioned parameters. The customer noted for the above tests only

2. Responsibility of the Laboratory is limited to the invoiced amount only.

3. This test report will not be generated upain, either whelly or in part, without prior written permission of the laboral

4. This test report will not be used for any publicity/legal purpose.

5. The test samples will be disposed of after two weeks from the date of tosse of test report, unless until specified by

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Laboratory: GT-20, Sector-117, NOIDA, Gautam Budh Nagar - 201301 Branch Office:

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-020922-37	02/09/2022

Issued To: HPCL- Mittal Energy Limited, Village -Phullakhari, Taluka Talwandi Sabo Distt. Bhatinda (Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Lab Representative

Date of Sampling

01/08/2022 To 26/08/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-4)

Sampling Plan & Procedure

SOP-AAQ/08

Analysis Duration

08/08/2022 To 31/06/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m³/min.) 28

Weather Condition

Normal

Date of Sampling	Time	AFR of RDS (m3/min)	Parameter					
			Nickel (as Ni), ng/m³	Arsenic (as As), ng/m³	Benzo(a)pyrene ( as BAP'), ng/m <sup>1</sup>	(as Pb), µg/ m³		
01/08/2022	10:20	1,12	1.629	BDL	BDL	BDL		
04/08/2022	11:05	1.11	1.715	BDL	BDL:	BDL		
08/08/2022	11:15	1.12	1.524	BDL	BDL	BDL		
11/08/2022	12:30	1.11	1.632	BOE	BDL	BDL		
15/08/2022	11:35	1,11	2.136	BDL	BDL	BDL		
18/08/2022	11:10	1.12	2.154	BDL	BDL.	BDL		
22/08/2022	10:00	1.32	1:881	ma,	BDL.	BDL		
25/08/2022	10:25	1.11	1,965	BDL	BDL	BDL		
National Ambient Air Standards (2009)	Quality M	onitaring	20	06	91	91		
Test Method			AAS Method	AAS Method	IS:5182 (P-12)	IS:5182 (P-22)		

#### Notes:

1. The results given above are related to the tested sample, as received & mentioned parameters. The customer scient for the above tests only

Responsibility of the Laboratory is limited to the invoiced amount only.

3. This text report will not be generated again, either wholly or in part, without print written permission of the laboratory

4. This test report will not be used for any publicity/legal purpose

5. The test samples will be disposed off after two weeks from the date of "issue of test report, unless ureal specified by the feat

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Laboratory: GT-20, Sector-117, NOIDA, Gautam Budh Nagar - 201301

Branch Office:

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-020922-38	02/09/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda (Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Lab Representative

Date of Sampling

01/08/2022 To 26/08/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-5)

Sampling Plan & Procedure

SOP-AAO/08

Analysis Duration

0B/08/2022 To 31/08/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m3/min.) 28 1.12

Weather Condition

Normal

Date of Sampling	Time	AFR of RDS (m3/mln)	Parameter				
			Nickel (as Ni), ng/m³	Atsenic ( as As), ng/m <sup>3</sup>	Benzo(a)pyrene ( as BAP*), ng/m³	Lead (as Pb), μg/ m³	
01/08/2022	10:35	1.12	1.623	BDI.	BDL	BOL	
04/08/2022	11:20	3.11	1.524	BDL	HDI.	BDI,	
08/08/2022	11:30	1.12	1,498	BDL.	BDL.	BDL	
11/08/2022	12:50	F11	1.302	BDL.	BDL	BD).	
15/08/2022	11:55	1.12	1.102	BDL	BDL.	BDI.	
18/08/2022	11:30	1.11	1.336	BDL.	BDL	BOL	
22/08/2022	10;20	1.12	1.497	BDL	BDL	BDI.	
25/08/2022	10:40	1.11	1.529	BDL	BDL	BDL	
National Ambient Air Standards (2009)	Quality M	enitering.	20	- 06	91	01	
Test Method			AAS Method	AAS Method	1S:5182 (P-12)	15:5182 (P-22)	

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4. This test report will not be used for any publicity/legal purpose.

5. The test samples will be disposed off after two weeks from the date of insue of ten report, unless until specified by the customer

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-020922-39	02/09/2022

Issued To: HPCL- Mittal Energy Limited, Village -Phullakhari, Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

### SAMPLING & ANALYSIS DATA

Sample Drawn By

Date of Sampling

Sample Description

Sampling Plan & Procedure

Analysis Duration

Ambient Average Temperature (°C) Average Flow Rate of SPM (m³/min.)

Weather Condition

Lab Representative

01/08/2022 To 26/08/2022

Ambient Air Quality Monitoring Station (AAQMS-6)

SOP-AAQ/08

Normal

08/08/2022 To 31/08/2022

: 28

Date of Time AFR of Parameter Samplina (m3/min) Ni BaP' Pb PM<sub>2.5</sub> 50% NO: CO. As PMIN µg/m³ ng/m3 ng/m³ na/m3 µa/m³ µg/m³ ma/m³ µg/ ug/m³ mi 01/08/2022 09:15 1:12 1.259 44.3 89,4 9,4 1654 0.712 BDL BDL BDL. 04/08/2022 09:55 1.11 1.324 41.5 80.2 15.1 0.635 8.5 BDL BDL BDL. 17.5 08/08/2022 1.12 93.2 11.9 0.842 10:00 1.405 51.6 BDL. BDL BDL 11/08/2022 10-50 1.12 1.628 42.0 95.4 10.9 10.3 0.846 HIM BIM: BDL 15/08/2022 10:20 LH 1.745 48.2 89.5 10.6 15:4 0.702 BDL RDL BDL. 18/08/2022 10:15 1.12 1.611 47.6 94.5 12.3 19.8 0.769 BDL. BDL. BOL 22/08/2022 09:00 1.11 1.532 40.3 93.6 103 13.2 0.618 BDL BIM BDL 25/08/2022 09:25 1.11 50.2 90.9 11.4 18.8 0.6981.402 BDL BDL BDL 01 01 100 20 64 National Ambient Air Quality 20 06 60 RO Munitoring Standards (2009) Test Method AAS AAS 18:5182 1S:518 Gravimetric 1S:5182 IS:5182 IS:5182 18:5182 Method Method (P-12) (P-23) (P-2) (P-6) (P-10) (P-22)

#### Notes:

1. The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above seemed asked for the customer asked for the above seemed asked for the above see

2. Responsibility of the Laboratory is limited to the invoteed amount only.

3. This test report will not be generated again, either wholly or in part, without poor writers permission of the laborator

4. This test report will not be used for any publicity/fegal purpose.

5. The test sapples will be disposed off after two weeks from the date of some of test report, unless until specified by the

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Branch Office:

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-051022-01	05/10/2022

Issued To: HPCL- Mittal Energy Limited, Village -Phullakhari, Taluka Talwandi Sabo Distt. Bhatinda (Punjab) India

## SAMPLING & ANALYSIS DATA

Sample Drawn By

Lab Representative

Date of Sampling

01/09/2022To 27/09/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-1)

Sampling Plan & Procedure

SOP-AAQ/08

Analysis Duration

03/09/2022 To 30/09/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m3/min.) 32 1.12

Weather Condition

Normal

Date of Sampling	Time	AFR of RDS (m3/min)		Pora	meler		
		(ms/mm)	Nickel (as Ni), ng/m <sup>3</sup>	Arsenic (as As), ng/m <sup>3</sup>	Benzo(a)pyrene ( as BAP"), ng/m³	(as Pb), pg/ m²	
01/09/2022	09:20	1.12	1.325	BDL	BDL	BDL	
05/09/2022	09:40	3,31	1.412	1.412 BDL BDL		BDL	
08/09/2022	09:45	1.12	2.036	6 BDL BDL		BDL	
12/09/2022	10:20	1,12	1.954	BDL.	BOL	BDL	
15/09/2022	10:20	1.11	1,548	BDL	BDL	BDL	
19/09/2022	10:20	1.12	2.110	BDL	BDL	BDL.	
22/09/2022	10:00	1.11	2.195	HDL	BDL	BDL	
26/09/2022	09:50	1.11	1.690	BDL	BDI.	BDI,	
National Ambieut Ab Standards (2009)	Quality N	lanitoring	20	86	-01	01	
Test Method			AAS Method	AAS Method	IS:5182 (P-12)	1S:518 (P-22)	

1. The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests notify

Responsibility of the Laboratory is limited to the invoiced amount only.

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-051022-02	05/10/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

#### SAMPLING & ANALYSIS DATA

Sample Drawn By

Lab Representative

Date of Sampling

01/09/2022 To 27/09/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-2)

Sampling Plan & Procedure

SOP-AAQ/08

Analysis Duration

03/09/2022 To 30/09/2022

Ambient Average Temperature ("C) Average Flow Rate of SPM (m /min.) 32 1.12

Weather Condition

Normal

Date of Sampling	Time	AFR of RDS (m3/min)		Pa	rameter	
			Nickel (as Ni), ng/m³	Arsenic ( as As), ng/m³	Benzo(a)pyrene ( as BAP'), ng/m <sup>3</sup>	(as Pb) pg/m³
01/09/2022	09:35	1.11	1.326	BDL	BDL	BDL
05/09/2022	09:55	1,10	1,594	BDL BDL		BDL
08/09/2022	09:55	1.12	1364	BDL	BDL	BDL
12/09/2022	10:35	1.11	2:016	BOL	BDL	BDL
15/09/2022	10:35	[3]	2.114	BDL	BDL	BDL
19/09/2022	10:45	1.10	1,846	BDL	BDL	BDL
22/09/2022	10:15	1.12	1,746	BDL	BDI.	BDL
26/09/2022	10:05	1.10	1.623	23 BDL BDL		BOL
National Ambient Air Standards (2009)	Quality M	onitoring	20	86	01	01
Test Method			AAS Method	AA5 Method	IS:5182 (P-12)	15:5182 (P-22)

#### Notes:

The testals given above are related to the tested sample, as received it mentioned paragraphs. The valuations maked tim the action tests only

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-051022-03	05/10/2022

Issued To: HPCL- Mittal Energy Limited , Village – Phullakhari , Taluka Tulwandi Sabo Distt. Bhatinda ( Punjab) India

## SAMPLING & ANALYSIS DATA

Sample Drawn By

: Lab Representative

Date of Sampling

01/09/2022 To 27/09/2022

Sample Description

: Ambient Air Quality Monitoring Station (AAQMS-3)

Sampling Plan & Procedure

SOP-AAO/08

Analysis Duration

03/09/2022 To 30/09/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m<sup>1</sup>/min.) 32

Weather Condition

Normal

Date of Sampling	Time	AFR of RDS (m3/min)		Po	rameter	
		(maymin)	Nickel (as Ni), ng/m³	Arsenic ( as As), ng/m <sup>3</sup>	Benzo(a)pyrene ( as BAP"), ng/m <sup>3</sup>	(as Pb), µg/ m³
01/09/2022	09:45	1,12	1.203	BDL	BDL	BOL
05/09/2022	10:10	1,10	1,514	BDL	BDL	BDL
08/09/2022	10:10	1.11	1,695	BDL	BDL	801.
12/09/2022	10:45	1.10	2315	BDL	BDL	BOL
15/09/2022	11:00	1.10	2.014	2.014 BDL BDL		вин.
19/09/2022	11:05	1.11	1,745	BDL	BDL	BOL
22/09/2022	10:30	132	1.625	BDL	BDL	BDL
26/09/2022	10:25	1.10	1.552	BDL	BDI.	BDL
National Ambient Air Standards (2009)	Quality M	onitoring	20	00	01	.01
Test Method			AAS Method	AAS Method	IS:SI82 (P-12)	1S:5182 (P-22)

#### Notes:

1. The results given above are related to the fested sample, as received & measured parameters. This contoner asked for the above tests only.

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-051022-04	05/10/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwaudi Sabo Distt. Bhatinda (Punjab) India

#### SAMPLING & ANALYSIS DATA

Sample Drawn By

Lab Representative

Date of Sampling

01/09/2022 To 27/09/2022

Sample Description

Ambient Air Quality Monitoring Station (AAQMS-4)

Sampling Plan & Procedure

SOP-AAQ/08

Analysis Duration

03/09/2022 To 30/09/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m1/min.) 32 1.11

Weather Condition

Normal

Date of Sampling	Time	AFR of RDS (m3/min)		Po	rameter	
		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Nickel (as Ni), ng/m³	Arsenic (as As), ng/m <sup>3</sup>	Senzo(a)pyrene ( as SAF"), ng/m <sup>3</sup>	(as Pb), µg/ m <sup>3</sup>
01/09/2022	10:00	1,11	1.496	BDL	BDL	BDL
05/09/2022	10:20	1.12	1.715	BDb	HOL BOL	
08/09/2022	10:25	1.11	2.064	BDL	BDL	BDL
12/09/2022	10:55	1.10	1.897	BDL	BDL.	DDŁ
15/09/2022	11:15	1.11	2.114	BDL	BDL BDL	
19/09/2022	11:20	1.10	2.069	BDL	BDL	BDL
22/09/2022	10:45	1.12	1.658	BDL	BDL.	BDL
26/09/2022	10:40	1.11	1.549	HDL	BDL	BDL
National Ambient Air Standards (2009)	Quality M	onitoring	20	-06	91	01
Test Method			AAS Mathod	AAS Method	IS:5182 (P-12)	1S:5182 (P-22)

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-051022-05	05/10/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda (Punjab) India

## SAMPLING & ANALYSIS DATA

Sample Drawn By

Lab Representative

Date of Sampling

Sample Description

01/09/2022 To 27/09/2022 Ambient Air Quality Monitoring Station (AAQMS-5)

Sampling Plan & Procedure

SOP-AAO/08

Analysis Dumtion

03/09/2022 To 30/09/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m3/min.) 32 1.1.1

Weather Condition

Normal

Date of Sampling	Time	AFR of RDS (m3/min)		Pa	rometer	
			Nickel (as Ni), ng/m³	Arsenic ( as As), ng/m <sup>3</sup>	Benzo(a)pyrene ( as BAP'), ng/m <sup>3</sup>	lead (as Pb), µg/ m²
01/09/2022	10:20	1.12	1.944	BDL	BOL	BDI.
05/09/2022	10:35	1.11	2.134	2.134 BDL BDL		BDL
08/09/2022	10:35	1,10	1,745	BDL BDL		BDI.
12/09/2022	11:15	130	1.632	1.632 BDL BDL		BDE.
15/09/2022	11:30	- 1.11	1,362	1,362 BDL BDL		BDL
19/09/2022	11:35	1.12	2.014	BDL.	BDL	BDL
22/09/2022	11:00	11.1	1.746	BDL	BDL	BDi.
26/09/2022	10:55	J.H	2.064	BDL	BDL	BD1.
National Ambieut Air Standards (2009)	Quality M	onitoring	20	046	- 10	01
Test Method			AAS Method	AAS Method	15:5182 (F-12)	IS:5182 (P-22)

- 1. The results given above are related to the tested sample, as received di-mentioned parameters. The customer asked for the above tests only
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- 4. This test report will not be used for any publicity/legal purpose
- 5. The test samples will be disposed off after two weeks from the date of issue of test report, unless until specified \$7.20

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# TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Air Quality	AAQ-051022-06	05/10/2022

Issued To: HPCL- Mittal Energy Limited , Village -Phullakhari , Taluka Talwandi Sabo Distt. Bhatinda ( Punjab) India

#### SAMPLING & ANALYSIS DATA

Sample Drawn By

Date of Sampling

Lab Representative

Sample Description

01/09/2022 To 27/09/2022 Ambient Air Quality Monitoring Station (AAQMS-6)

Sampling Plan & Procedure

SOP-AAO/08

Analysis Duration

03/09/2022 To 30/09/2022

Ambient Average Temperature (°C) Average Flow Rate of SPM (m3/min.) 32 141

Weather Condition

Normal

Sampling Time AFR of RDS (m3/mi	Time	200.000					Parameter				
	(m3/min)	Ní ng/m³	As ng/m³	BoF', ng/m³	Fb Ug/ m <sup>3</sup>	PM <sub>2.0</sub> µg/m <sup>3</sup>	PMss µg/m³	pg/m³	NO <sub>2</sub>	mg/m³	
01/09/2022	09:00	LITE	1.362	BDL	BDL	BDL	40.2	91.3	8.5	15:4	.907
05/09/2022	09:20	132	1.542	BDL.	BDL	BOL	43.6	90.7	9.6	17.5	.763
08/09/2022	09:30	1.11	1.958	BDL	BDL	BDL	45.1	93.6	10.5	19.5	.864
12/09/2022	10:00	1.12	1.025	BDL	BDL	BDL	41.6	86.3	15.8	38.4	.812
15/09/2022	10:00	1.10	1.116	BDL	BDL	BDL	47.9	97.4	10.7	15.2	.654
19/09/2022	09:50	1.11	1.394	BDL	BDL	BDL	42.1	79.4	112	142	.698
22/09/2022	11:20	1.10	1.501	BUL	B1)L	BUL	46.2	89.2	12.3	16.5	742
26/09/2022	09:25	LH	1.459	BDL	BDL	BDL	44.6	96.6	7.5	16.3	.763
National Amb Munitoring St		Control of the State of the Sta	20	96	01	M1	60	100	80	30.	04
Test Method			AAS Method	AAS Method	15:5182 (P-12)	1S:518 2 (P-22)	Gravimetric	1S:5182 (P-23)	15:5182 (P-2)	IS:5182 (P-6)	18:5182 (P-19)

#### Notes:

1. The results given above are related to the tested sample, as received & mentioned parameters. The customer asked for the above tests only

2. Responsibility of the Laboratory is limited to the invoiced amount only.

3. This to a report will not be generated again, eather vehilly or an part, without price written permission of a NG day

4. This test report will not be used for any publicity/legsl purpose.

5. The test samples will be disposed off after two weeks from the date of issue of test report, unless out to

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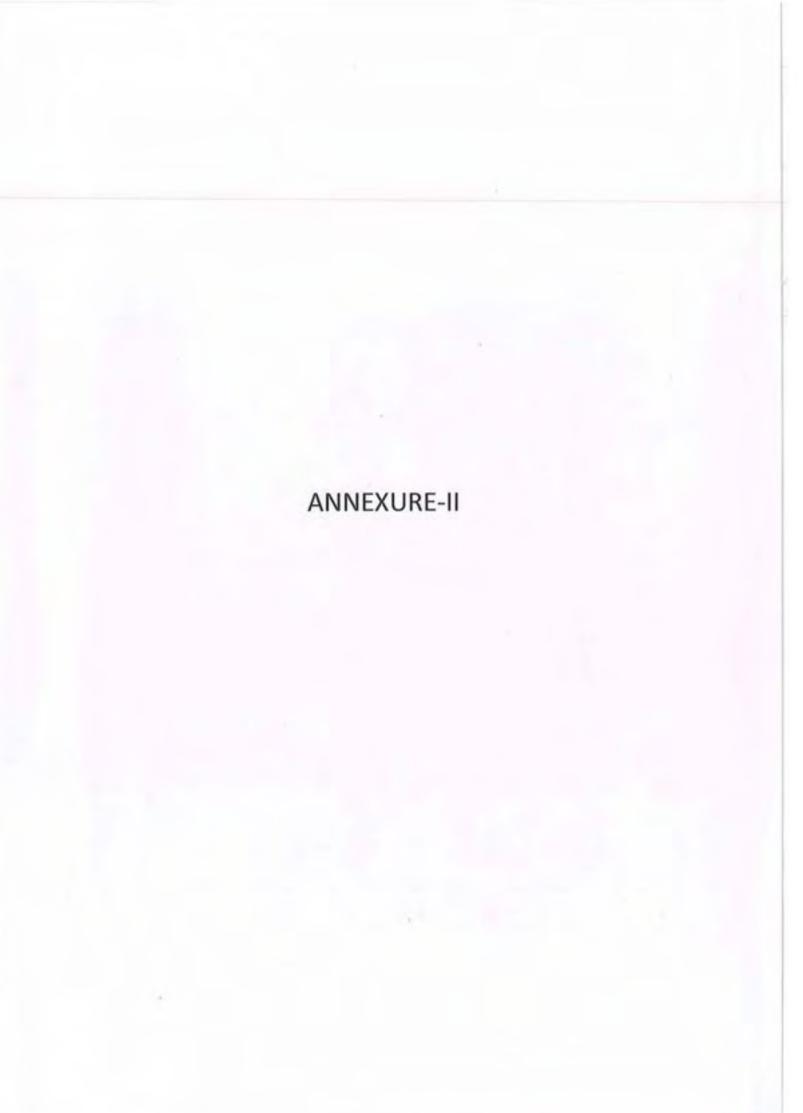
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# TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Noise	AN-090522-09	09/05/2022
Issued to	HPCL-Mittal Energy Limited, Village-Phullokhari, Taluka – TalwandiSaboo, Distt. Bhatinda(Punjab) India	
Date of Sampling & Time	26/04/2022	
Name of the Location	HMEL Refinery	

Sr. No.	Location	Test Result dB(A) Day Time	Test Result dB(A) Night Time
1	Near Refinery Main Gate	71.3	60.2
2	Near Fire Water Reservoir	68.4	62.3
3	Near Road Crude Oil Tanks	69.2	61.7
4	Near ETP and Flare	70.8	60.9
5	Near Storm Water Pond East Side	68.1	59.8
6	Near Sulphur Yard South East Side	66.9	56.2
7	Near Rail Loading Dispatch South East Side	70.8	60.7
8	Near CPP North East Side	69.3	61.8
9	Near Poly Propylene Dispatch Area	67.5	60.9
10	Near Ecological Pond Area	65.1	58.7
Permiss	ible Limit in *dB(A) Leq For Industrial Area	75 dB(A)	70 dB(A)

"MI (A) Leg denotes the time weighted energy of the level of sound to decibel on scale "A" which is relatable to human hearing.

CPCR — Central Pollution Control Board.

Note: The Noise Ambient Air Quality Standards are given for reference

Area Code	Category of Area/Zone	Limits in dB(A) Leq	
		Day Time	Night Time
(A)	Industrial Area	75	70
(B)	Commercial Area	65	55
(C)	Residential Area	55	45
(D)	Silence Zone	50	40

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AUTHORIZED SIGNATORY

Laboratory : GT-20, Sector-117, Noida Gautam Budh Nagar - 201301 Branch Office :

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# TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Noise	AN-030622-10	03/06/2022
Issued to	HPCL-Mittal Energy Limited, Village-Phullokhari, Taluka -Talwandi Saboo, Distt. Bhatinda(Punjab) India	
Date of Sampling & Time	06/05/2022	
Name of the Location	HMEL Refinery	

Sr. No.	Location	Test Result dB(A) Day Time	Test Result dB(A) Night Time
1	Near Refinery Main Gate	70.5	60.2
2	Near Fire Water Reservoir	66.4	58.6
3	Near Road Crude Oil Tanks	70.1	61.4
4	Near ETP and Flare	68.5	60.8
5	Near Storm Water Pond East Side	67.9	57.6
6	Near Sulphur Yard South East Side	70.3	60.1
7	Near Rail Loading Dispatch South East Side	67.2	57.8
8	Near CPP North East Side	65.3	60.3
9	Near Poly Propylene Dispatch Area	71.7	61.2
10	Near Ecological Pond Area	68.2	58.7
Permiss	ible Limit in *dB(A) Leq For Industrial Area	75 dB(A)	70 dB(A)

\*4B (A) Leg denotes the time weighted average of the level of sound to deathel on scale 'A' which is relatable to human hearing.

CPCR - Central Pollution Control Board.

Note: The Noise Ambient Air Quality Standards are given for reference

Area Code	Category of Area/Zone	Limits in dB(A) Leq	
A 21 21 22		Day Time	Night Time
(A)	Industrial Area	75	70
(B)	Commercial Area	65	55
(C)	Residential Area	55	45
(D)	Silence Zone	50	40

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Noise	AN-080722-09	08/07/2022
Issued to	HPCL-Mittal Energy Limited, Village-Phullokhari, Taluka – TalwandiSaboo, Distt. Bhatinda(Punjab) India	
Date of Sampling & Time	08/06/2022	
Name of the Location	HMEL	Refinery

Sr. No.	Location	Test Result dB(A) Day Time	Test Result dB(A) Night Time
1	Near Refinery Main Gate	70.1	59.8
2	Near Fire Water Reservoir	69.5	61.2
3	Near Road Crude Oil Tanks	70.4	60.5
4	Near ETP and Flare	68.5	61.3
5	Near Storm Water Pond East Side	71.2	58.9
6	Near Sulphur Yard South East Side	69.3	59.6
7	Near Rail Loading Dispatch South East Side	70.5	62.1
8	Near CPP North East Side	68.7	60.1
0	Near Poly Propylene Dispatch Area	66.3	59.6
10	Near Ecological Pond Area	66.1	58.1
Permiss	sible Limit in *dB(A) Leq For Industrial Area	75 dB(A)	70 dB(A)

or of the latter of sound in the Park made at mile has reducible to be soon here.

CPCB Central Pullation Control Board

Note: The Noise Ambient Air Quality Standards are given for reference

Area Code	Category of Area/Zone	Limits in dB(A) Leq	
		Day Time	Night Time
(A)	Industrial Area	75	70
(B)	Commercial Area	65	55
(C)	Residential Area	55	45
(D)	Silence Zone	50	40





Laboratory: GT-20, Sector-117, Noida Gautam Budh Nagar - 201301 Branch Office:

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Ambient Noise	AN-080822-09	08/08/2022
Issued to	HPCL-Mittal Energy Limited, Village-Phullokhari, Taluka – TalwaudiSaboo, Distt. Bhatinda(Punjab) India	
Date of Sampling & Time	07/07/2022	
Name of the Location	HMEL Refinery	

Sr. No.	Location	Test Result dB(A) Day Time	Test Result dB(A) Night Time
1	Near Refinery Main Gate	71.3	58.7
2	Near Fire Water Reservoir	65.4	56.1
3	Near Road Crude Oil Tanks	71.5	60.7
4	Near ETP and Flare	69.9	58.6
5	Near Storm Water Pond East Side	70.1	55.3
6	Near Sulphur Yard South East Side	68.5	62.4
7	Near Rail Loading Dispatch South East Side	69.9	61.3
8	Near CPP North East Side	64.2	60.5
9	Near Poly Propylene Dispatch Area	66.5	58.7
10	Near Ecological Pond Area	63.4	56.9
Permiss	rible Limit in *dB(A) Leq For Industrial Area	75 dB(A)	70 dB(A)

\*All (1) Log demons the time verybed arrange of the level of sound as decided on make "A" which is relatedly to CPCR | Lound Hollaton's sound found

Note: The Noise Ambient Air Quality Standards are given for reference

Area Code	Category of Area/Zone	Limits in dB(A) Leq	
		Day Time	Night Time
(A)	Industrial Area	75	70
(B)	Commercial Area	65	55
(C)	Residential Area	55	45
(D)	Silence Zone	50	40

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue	
Ambient Noise	AN-020922-31	02/09/2022	
Issued to	HPCL-Mittal Energy Limited, Village-Phullokhari , Taluka - Talwan Saboo, Distt. Bhatinda(Punjab) India		
Date of Sampling & Time	05/08/2022		
Name of the Location	HMEL	Refinery	

Sr. No.	Location	Test Result dB(A)  Day Time	Test Result dB(A) Night Time
1	Near Refinery Main Gate	70.3	56.1
2	Near Fire Water Reservoir	64.1	58.7
3	Near Road Crude Oil Tanks	70.9	57.6
4	Near ETP and Flare	68.5	60.2
5	Near Storm Water Pond East Side	72.3	55.6
6	Near Sulphur Yard South East Side	65.4	57.1
7	Near Rail Loading Dispatch South East Side	68.2	56.9
8	Near CPP North East Side	63.2	60,2
9	Near Poly Propylene Dispatch Area	64.5	57.4
10	Near Ecological Pond Area	62.9	55,3
Permiss	ible Limit in *dB(A) Leq For Industrial Area	75 dB(A)	70 dB(A)

NRAC Leg dynamics the war occupied incorpar of the larvel of simulate discretely as which is presented to flamme from CPCR Comment Pollution 8, control flower flowers.

Note: The Noise Ambient Air Quality Standards are given for reference

Area Code	Category of Area/Zone	Limits in dB(A) Leq			
		Day Time	Night Time		
(A)	Industrial Area	75	70		
(B)	(B) Commercial Area		Commercial Area 65	65	55
(C) Residential Area		55	45		
(D)	Silence Zone	50	40		

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue		
Ambient Noise	AN-051022-09	05/10/2022		
Issued to	HPCL-Mittal Energy Limited, Village-Phullokhari , Taluka – TalwandiSaboo, Distt. Bhatinda(Punjab) India			
Date of Sampling & Time	02/09/2022			
Name of the Location	HMEL	Refinery		

Sr. No.	Location	Test Result dB(A) Day Time	Test Result dB(A) Night Time
1	Near Refinery Main Gate	69.2	55.3
2	Near Fire Water Reservoir	70.2	56.9
3	Near Road Crude Oil Tanks	71.5	60,Z
4	Near ETP and Flare	68.5	58.4
5	Near Storm Water Pond East Side	72,3	55.2
6	Near Sulphur Yard South East Side	69.1	57.3
7	Near Rail Loading Dispatch South East Side	65.2	56.2
8	Near CPP North East Side	64.3	61.4
9	Near Poly Propylene Dispatch Area	66.9	59.8
10	Near Ecological Pond Area	61.2	54.3
Permiss	ible Limit in *dB(A) Leq For Industrial Area	75 dB(A)	70 dB(A)

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CPCB - Control Follower Control Board

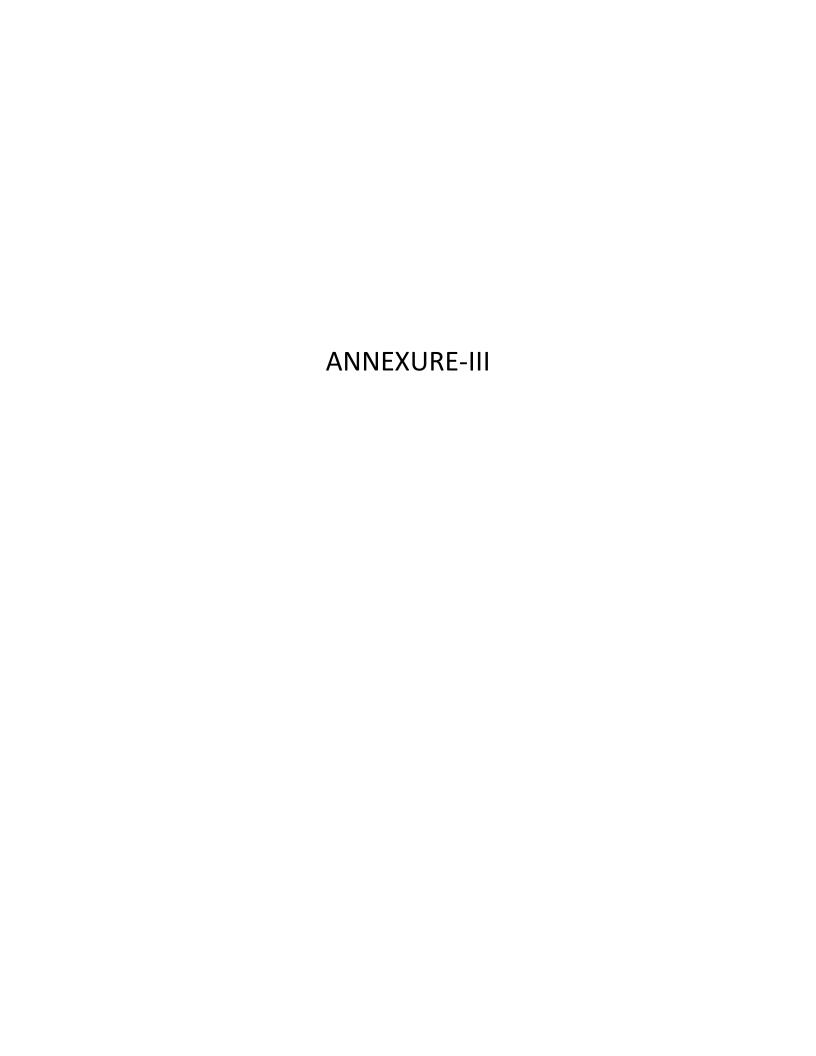
Note: The Noise Ambient Air Quality Standards are given for reference

Area Code	Category of Area/Zone	Limits in dB(A) Leq		
		Day Time	Night Time	
(A)	Industrial Area	75	70	
(B)	Commercial Area	65	55	
(C)	Residential Area	55	45	
(D)	Silence Zone	50	40	

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#### Activities undertaken for improving socio-economic condition in the surrounding areas from Apr'22 to Sep'2022 **CSR Pillars Beneficiaries** Remarks Artificial Limbs and aids distribution Camp; Road cleaning and Community Healthcare & 4182 garbage disposal; Support of Mobile Toilets; Hygiene Livelihood and Sustainable 7621 Women Empowerment initiative; Animal Husbandry camps Development

Total

11803

Photographs for activities undertaken for improving socio-economic condition in the surrounding areas from Apr'22 to Sep'2022

Livelihood and Sustainable Development (Women Entrepreneurship Development)



Livelihood and Sustainable Development (Animal Husbandry camp)



Community Healthcare & Hygiene
(Artificial Limbs and aids distribution Camp)



Community Healthcare & Hygiene (Support of Mobile Toilets)

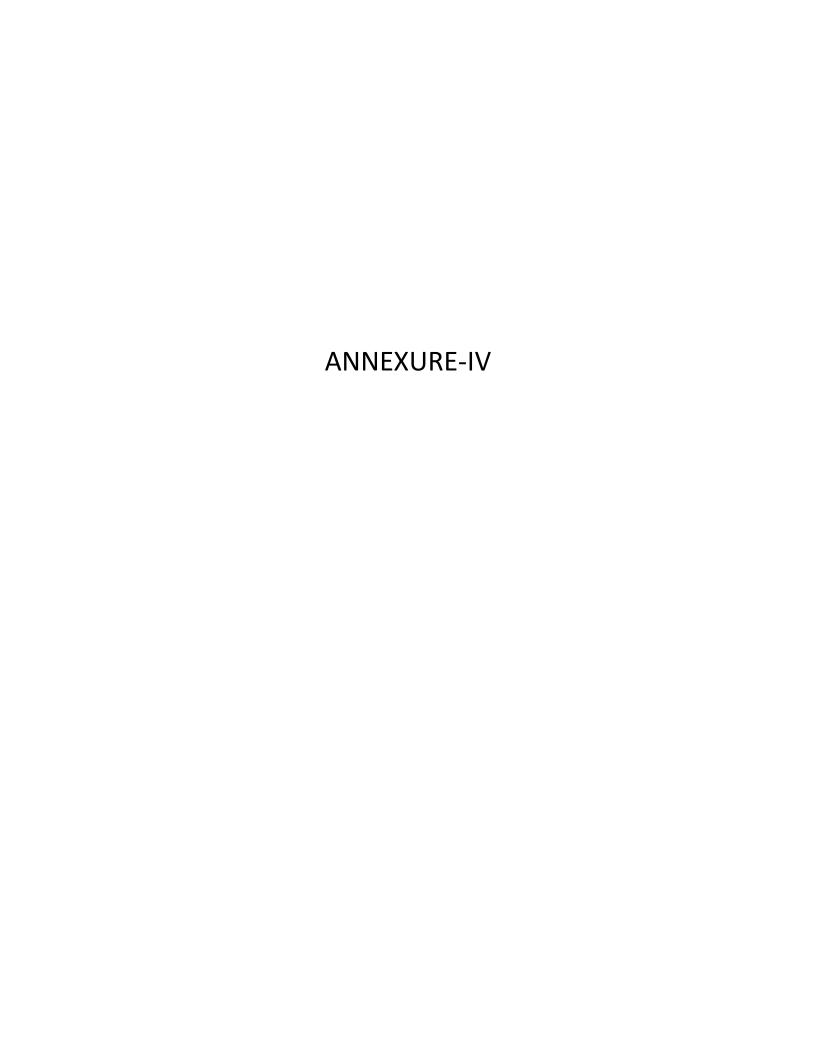


# Activities undertaken for community welfare including eco-developmental measures in the surrounding areas from Apr'2022' to Sep'22

CSR Pillars	Beneficiaries	Remarks
Community infrastructure & Environment	310	Infrastructure development of vicinity villages (Pavor block roads); Infrastructure development of sports facility; other basic amenities support to community institutions.
Education Development	8334	Career progression session for Govt. school students; Support providing education to special abled children; Drawing competition; Distribution of Bicycle for Girls Students
Total	8644	

# Photographs for activities undertaken for community welfare including ecodevelopmental measures

# **Education Development Education Development** (Distribution of bicycles to Girls students) (Drawing competition in schools) , मतवारी मीठीव्य संबंधती सवस **Education Development Community infrastructure & Environment** (Infrastructure development of sports facility) (Career progression session) **Community infrastructure & Environment** (Infrastructure development of Vicinity villages )



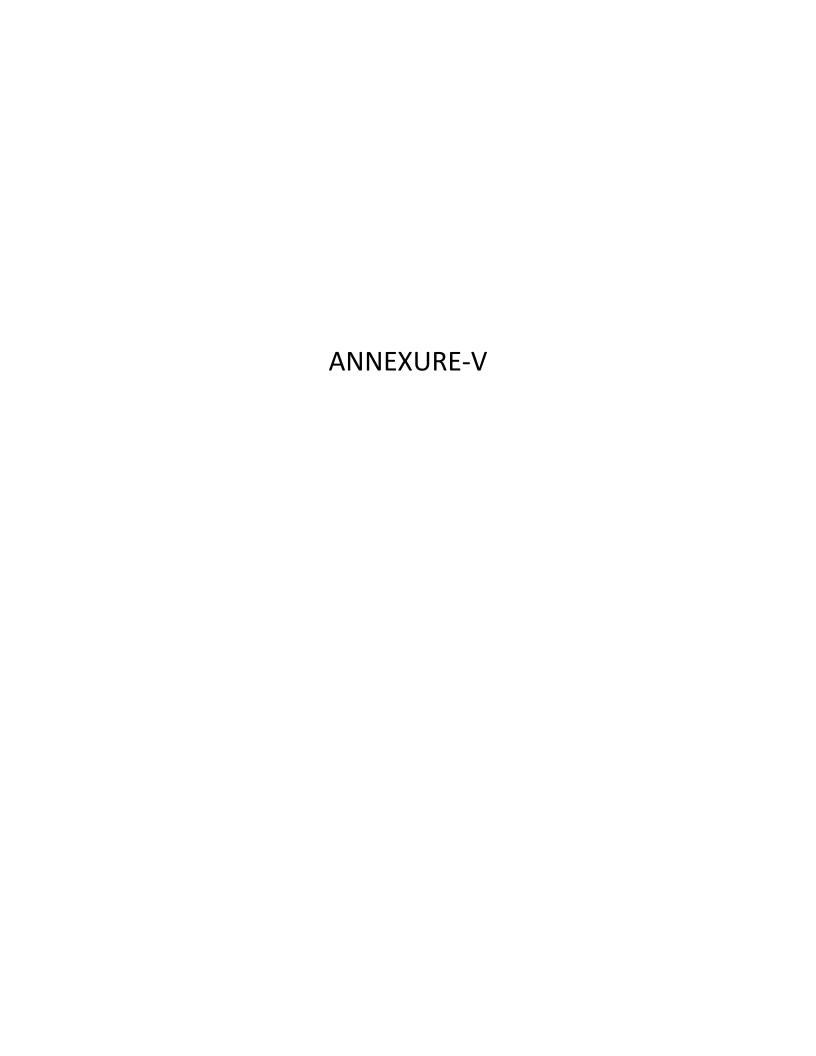
#### ANNEXURE-IV

Parame	eter	SO <sub>2</sub>	NO <sub>2</sub>	PM <sub>10</sub>	PM <sub>2.5</sub>	BENZENE	Ethyl
Station No.	Month	μg/m3	μg/m3	μg/m3	μg/m3	μg/m3	BENZEN μg/m3
	Month						
AAQMS 1		8.00	26.49	169.57	59.48	1.65	1.40
AAQMS 2	4 22	9.29	21.95	143.05	65.94	1.53	0.80
AAQMS 3	Apr-22	8.88	20.37	158.86	57.33	1.14	0.59
AAQMS 4 AAQMS 5		8.65 8.28	28.65	125.47 174.25	63.03 62.17	1.81	1.39
AAQIVI3 3		0.20	20.03	174.23	02.17	1.03	1.33
Min		8.00	20.37	125.47	57.33	1.14	0.27
Max	(	9.29	28.87	174.25	65.94	1.81	1.40
Avg		8.62	25.27	154.24	61.59	1.55	0.89
CPCB I	mit	80	80	100	60	5	
A A O NAC 1		0.22	26.75	142.42	62.01	2.05	1.00
AAQMS 1 AAQMS 2		8.23 9.07	26.75 23.87	142.42 153.42	63.01 62.48	2.05	1.09 0.90
AAQMS 3	May-22	9.50	16.17	143.90	59.97	1.26	1.98
AAQMS 4	,	9.48	28.80	144.45	57.45	1.66	1.20
AAQMS 5		5.91	26.56	163.03	65.18	1.32	0.85
Min		5.91	16.17	142.42	57.45	1.26	0.85
Max		9.50	28.80	163.03	65.18	2.05	1.98
Avg		8.44	24.43	149.44	61.62	1.55	1.20
CPCB Ii	TIIT	80	80	100	60	5	
AAQMS 1		7.60	23.30	140.66	55.34	1.97	0.7
AAQMS 2		10.07	24.39	130.61	57.79	1.73	0.9
AAQMS 3	Jun-22	9.97	24.90	126.63	43.81	1.51	3.2
AAQMS 4		9.03	26.64	128.91	34.98	1.70	0.3
AAQMS 5		7.68	26.73	143.49	51.73	1.30	0.9
Min		7.60	23.30	126.63	34.98	1.30	0.36
Max Avg		10.07 8.87	26.73 25.19	143.49 134.06	57.79 48.73	1.97 1.64	3.28 1.24
CPCB Ii		80	80	100	60	5	1.24
CICDI	iiiic	80	80	100	00	, ,	
AAQMS 1		7.96	22.66	77.76	28.17	1.87	1.03
AAQMS 2		9.12	24.72	51.14	23.94	1.70	1.91
AAQMS 3	Jul-22	6.25	30.85	58.33	28.36	1.88	0.56
AAQMS 4		7.31	23.49	37.44	20.60	1.69	0.73
AAQMS 5		9.53	25.85	65.44	35.66	1.40	0.70
Min		6.25	22.66	37.44	20.60	1.40	0.56
Max Avg		9.53 8.03	30.85 25.51	77.76 58.02	35.66 27.35	1.88 1.71	1.91 0.99
CPCB Ii		8.03	80	100	60	5	0.99
C. CD II			- 00	100			l
AAQMS 1		7.69	21.89	61.37	28.20	2.00	0.98
AAQMS 2		9.17	18.98	58.38	27.35	1.52	1.24
AAQMS 3	Aug-22	6.94	24.18	70.24	23.26	2.04	1.29
AAQMS 4		7.47	23.48	45.91	19.24	1.69	0.61
AAQMS 5		9.07	27.38	79.83	49.81	1.10	0.21
Min		6.94	18.98	45.91	19.24	1.10	0.21
Min		9.17	18.98 27.38	45.91 79.83	19.24 49.81	2.04	1.29
Avg		8.07	23.18	63.15	29.57	1.67	0.87
CPCB Ii		80	80	100	60	5	/
AAQMS 1		7.12	21.37	54.53	29.31	2.18	0.92
AAQMS 2		10.03	19.00	71.21	28.19	1.34	0.63
AAQMS 3	Sep-22	8.43	25.57	73.08	17.84	2.09	1.08
AAQMS 4		7.51	23.53	61.38	19.06	1.70	0.51
AAQMS 5		7.87	30.90	88.75	45.69	1.69	0.36
Min		7.12	19.00	54.53	17.84	1.34	0.36
Max		10.03	30.90	88.75	45.69	2.18	1.08
		8.19	24.07	69.79	28.02	1.80	0.70
Ave							

#### NOTE

Particulate Matter (PM  $_{10}$ ) is already higher in ambient air quality baseline data even before the start of the refinery operation. Its value varies from 252.5  $\mu$ g/m³ to 325.7  $\mu$ g/m³ as per baseline data for year 2010.

Particulate Matter (PM  $_{2,3}$ ) is already higher in ambient air quality baseline data even before the start of the refinery operation. Its value varies from  $101.8\,\mu\text{g/m}^3$  to  $194\,\mu\text{g/m}^3$  as per baseline data for year 2010.





To. The Director, Ministry of Environment, Forest & Climate Change, Northern Regional Office, Bays No. 24-25, Sector 31-A, Dakshin Marg. Chandigarh - 160 030.

Subject: Six Monthly EC Compliance Report (from Oct'2021 to Mar'2022) for Guru Gobind Singh Refinery at Phullokhari, Bathinda District, Punjab.

Ref: Environmental Clearance No. J-11011/24/98-IA II (dated 6th November, 1998 Environmental Clearance No. J-11011/27512007-IA II (I) date 16th July 2007 Environmental Clearance: F. No.: J-11011/275/2007 IA II (I) date 22nd June 2015 and Environmental Clearance: F. No. J-11011/386/2016-IA-II (I) dated 7th August 2018

Dear Sir,

Please find enclosed six monthly compliance report (from Oct'2021 to Mar'2022) of Guru Gobind Singh Refinery (along with Annexures) on the environmental conditions stipulated by MoEF&CC.

Thanking you,

(DM-Technical Services)

Cc: Regional Director, Central Pollution Control Board, First Floor, PIC-UP Building, Vibuti Khand, Gomtinagar, Lucknow, UP, Pin Code-226010 (India).

Cc: Punjab Pollution Control Board, Zonal Office, Street No. 12, Power House Road, Bathinda, Punjab.

Enclosure: Six monthly EC compliance report from Oct 2021 to Mar 2022 and one soft copy in CD of same report.

Annexure-I : Ambient air quality monitoring reports (from Oct'2021 to Mar'2022).

Annexure-II: Ambient noise quality monitoring reports (from Oct'2021 to Mar'2022).

Annexure-III: CSR activities carried out for social upliftment in the nearby village (from Oct 2021 to Mar 2022).

Annexure-IV: Online continuous ambient air quality monitoring data (from Oct'2021 to Mar'2022).

Annexure-V : Acknowledgement copy of last Six Monthly EC compliance report submitted to MoEF&CC, Regional Office, Chandigarh. For the period of Apr'2021 to Sep'2021.

Annexure- VI: Stack emission monitoring data (from Oct'2021 to Mar'2022).

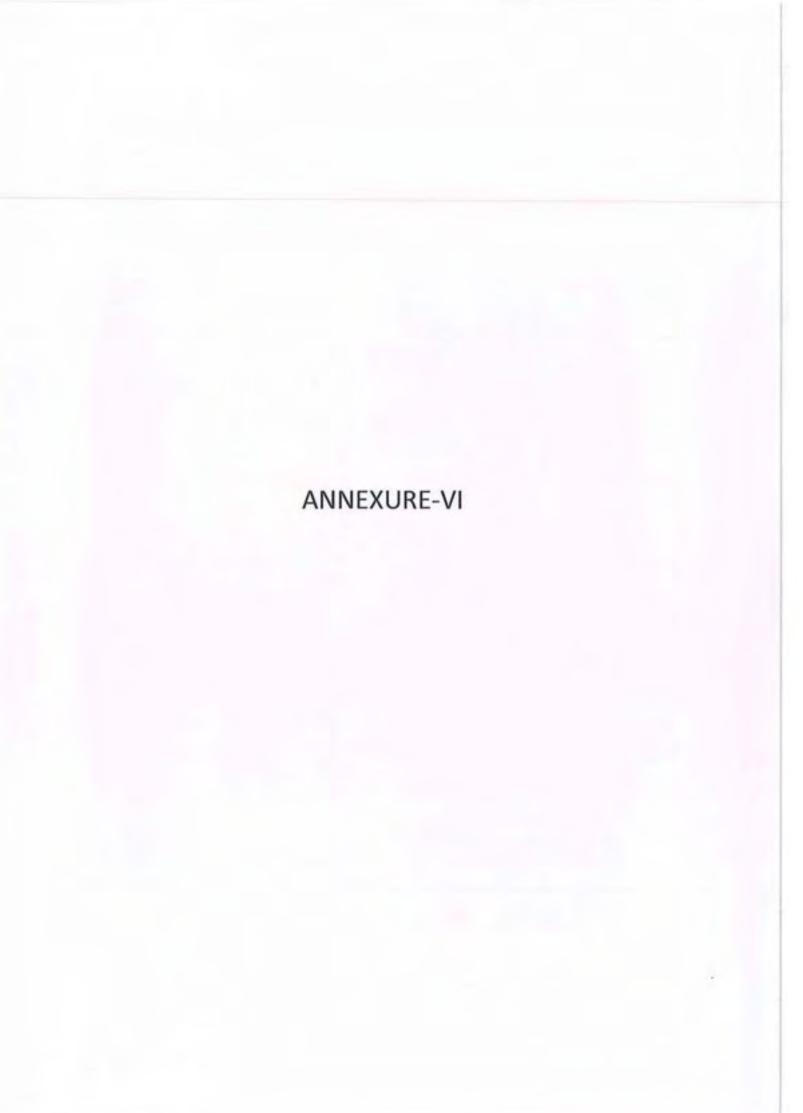
Annexure-VII: Effluent analysis reports (from Oct'2021 to Mar'2022).

Annexure-VIII: Activities undertaken for improving socio-economic conditions of the surrounding villages.

Annexure-IX: Eco-developmental measures including community welfare measures in the project area

Annexure- X: Copy of Air CTO and Water CTO (Consent to Operate). Annexure-XI: CER plan for BS-VI Fuel Quality Up-gradation Project.

Annexure-XII: Copy of the advertisement publishing the accordance of Environmental Clearance by MoEF&CC.





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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-11	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling + 15/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phuflokhari ,

Taluka - Talwandi Saboo, Disti. Bhatinda (Puajab) India

Emission Source Monitored - HGU-1

Stack Identification Stack attached to HGU-1
Normal Operating Schedule As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 70
Diameter of Stack (m) - 2.6
Sampling Duration (Minutes) 23

Parameters Monitored - PM,NO<sub>8</sub>, SO<sub>3</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

Purpose of Monitoring
General Sensory Observations
Fugitive Emission (if any)
Stack Temperature (°C)
Ambient Temperature (°C)
Average Stack Velocity (m/s)
Ouantity of Emission (Nm³/hr)
- Assessme
Normal
Nil
168
- 32
- 14.74
- 130211.6

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm³)	Mixed Fuel Limits (in mg/Nm <sup>4</sup> )	
I.	Particulate Matters (as PM)	IS-11255 (P-1)	34.5	42	
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	66.9	330	
3.	Carbon Monoxide (as CO)	IS-13270	45.7	140	
4.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	174.5	693	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5	



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Laboratory : GT-20, Sector-117, NOIDA, Gautam Budh Nagar - 201301

Branch Office :

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-12	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 15/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Tuluka - Falwaudi Saboo, Distr. Bhatiada (Puujab) Iudia

Emission Source Monitored - HGU-2

Stack Identification - Stack attached to HGU-2
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) Mild Steel

Stack Height From Ground Level (meter) - 70
Diameter of Stack (m) 2.6

Diameter of Stack (m) 2.6 Sampling Duration (Minutes) - 24

Parameters Monitored PM,NO<sub>c</sub>, SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring Assessment of Pollution load

Furpose of Monitoring
General Sensory Observations
Fugitive Emission (if any)
Stack Temperature (°C)
Ambient Temperature (°C)
Average Stack Velocity (m/s)

Assessin
Normal
Nil
162
434
14,37

Average Stack Velocity (m/s) - 14.37 Quantity of Emission (Nm<sup>3</sup>/hr) - 90124.5

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm <sup>3</sup> )	Mixed Fuel Limits (in mg/Nm <sup>3</sup> )	
1	Particulate Matters (as PM)	IS-11255 (P-1)	26,9	38	
2	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	47.1	323	
3.	Carbon Monoxide (as CO)	IS-13270	21.3	137	
4	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	148.9	636	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5	

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Laboratory: GT-20, Sector-117, NOIDA, Gautam Budh Nagar - 201301 Branch Office:

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E.: noida.laboratory@gmail.com, info@noidalabs.com W.: www.noidalabs.com



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MoEF & CC (Ministry of Environment, Forest & Climate Change), UPPCB Recognized Laboratory

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-13	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our fram

Date of Sampling - 15/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phollokhari .

Talaka - Talwandi Sabou, Diett. Bhatinda (Punjab) India

Emission Source Monitored - Naphthu Super Heater

Stack Identification - Stack attached to Nuphtha Super Heater

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 30
Diameter of Stack (m) - 1.2
Sampling Duration (Minutes) - 53

Parameters Monitored - PM,NO<sub>e</sub>, SO<sub>b</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

	TEST RESULT			
S.N.	Parameter	Test Method	Results (mg/Nm³)	Mixed Fuel Limits (in mg/Nm²)
1.	Particulate Matters (as PM)	15-11255 (P-1)	32.1	41
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	59.8	329
3.	Carbon Monoxide (as CO)	IS-13270	55.4	139
4.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	155.6	679
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-14	09/05/2022

## SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team.

Date of Sampling - 16/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Saboo, Distr. Bhotinda (Punjah) India

Emission Source Monitored - UB-2

Stack Identification - Stack attached to UB-2
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 100
Diameter of Stack (m) 3.1
Sampling Duration (Minutes) - 25

Parameters Monitored - PM,NO., SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations
Fugitive Emission (if any)

Stack Temperature (°C)

Ambient Temperature (°C)

Average Stack Velocity (m/s)

Quantity of Emission (Nm³/hr)

Normal

Normal

Normal

138

138

148

194586.1

	TEST RESULT				
S.N.	Parameter	Fest Method	Results (mg/Nm²)	Mixed Furl Limits (In mg/Nm <sup>4</sup> )	
L	Particulate Matters (as PM)	IS-11255 (P-1)	30,1	44	
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	68.9	335	
3,	Carbon Monoxide (as CO)	IS-13270	23.1	143	
4.	Oxides of Sulphur (as SOX)	IS-1/0255 (P-0)	168.4	730	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	-5	

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-15	09/05/2022

## SAMPLING & ANALYSIS DATA

Description - Stack Emusion Monitoring conducted by our team.

Date of Sampling 5 16/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluka - Taliyandi Sabor, Distr. Blusteda (Punjab) India

Emission Source Monitored - UB-3

Stack Identification - Stack attached to UB-3
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) Mild Steel
Stack Height From Ground Level (meter) - 100
Diameter of Stack (m) 3.1

Diameter of Stack (m) - 3.1 Sampling Duration (Minutes) - 24

Parameters Monitored - PM,NO<sub>3</sub>, SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm²)	Sfixed Fuel Limits (in mg/Nm³)	
1.	Particulate Matters (as PM)	1S-11255 (P-1)	28.6	44	
2.	Oxide of Nitrogen (as NOx)	IS-I1255(P-7)	60.1	335	
3.	Carbon Monoxide (as CO)	IS-13270	20.7	143	
4.	Oxides of Sulphur (as SOX)	1S-11255 (P-2)	143.6	730	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL.	.5	

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-16	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 18/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluku - Talwandi Saboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored - UB-5

Stack Identification - Stack attached to UB-5
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel
Stack Height From Ground Level (meter) - 130
Diameter of Stack (m) - 3.25
Sampling Duration (Minutes) - 25

Parameters Monitored - PM,NO<sub>x</sub>, SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations - Normal Fugitive Emission (if any) - Nil Stack Temperature (°C) - 134

Ambient Temperature (°C) - 35

Average Stack Velocity (m/s) - 12.68

Quantity of Emission (Nm³/hr) - 181506,7

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm²)	Pei Cock Limits (in mg/Nm²)	
1.	Particulate Matters (as PM)	1S-11255 (P-1)	23.6	30	
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	51.4	300	
3.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	229.8	400	

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-17	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 18/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Saboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored - UB-6

Stack Identification - Stack attached to UB-6 Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 130
Diameter of Stack (m) - 3.25
Sampling Duration (Minutes) - 24

Parameters Monitored - PM,NO<sub>3</sub>, SO<sub>2</sub>; CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations - Normal Fugitive Emission (if any) - Nil Stack Temperature (°C) - 147

Ambient Temperature (°C) - 35

Average Stack Velocity (m/s) - 13.66

Quantity of Emission (Nm³/hr) - 223104.9

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm²)	Pet Cock Limits (In mg/Nm²)	
l/	Particulate Matters (as PM)	1S-11255 (P-1)	21.1	30	
2.	Oxide of Nitrogen (as NOx)	18-11255(P-7)	60.3	300	
3.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	174.5	400	

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-18	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Munitoring conducted by our team.

Date of Sampling - 19/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluks - Talwardi Saboo, Diart. Bhatinda (Punjab) India

Emission Source Monitored - NHT Reactor

Stack Identification - Stack attached to NHT Reactor

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 50
Diameter of Stack (m) - 1.2
Sampling Duration (Minuses) - 36

Parameters Monitored - PM, NO<sub>6</sub>, SO<sub>3</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations
Fugitive Emission (if any)
Stack Temperature (°C)
Ambient Temperature (°C)
Average Stack Velocity (m/s)
Quantity of Emission (Nm³/hr)

Normal
Normal
Normal
Normal
Normal
1347
1347
1360

	TEST RESULT			
S.N.	Parameter	Test Method	Results (mg/Nm <sup>3</sup> )	Mixed Fuel Limits (in mg/Nm <sup>3</sup> )
1:	Particulate Matters (as PM)	IS-11255 (P-1)	35,7	39
2.	Oxide of Nitrogen (as NOx)	18-11255(P-7)	50,1	324
3,	Carbon Monoxide (as CO)	1S-13270	118.9	137
4.	Oxides of Sulphur (as SOX)	18-11253 (P-2)	131,5	645
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5





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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-19	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our feature.

Date of Sampling - 19/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Saboo, Distr. Bhatinda (Punjab) India

Emission Source Monitored - CCR Heater

Stack Identification - Stack attached to CCR Henter

Normal Operating Schedule - As per requirement

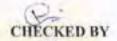
Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 68
Diameter of Stack (m) 2.5

Sampling Duration (Minutes) 42

Parameters Monitored - PM,NO<sub>1</sub>, SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm <sup>3</sup> )	Mixed Fuel Limits (in mg/Nm²)
1.	Particulate Matters (as PM)	1S-11255 (P-1)	30.1	40
2,	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	120.3	326
3,	Carbon Monoxide (as CO)	IS-13270	154.6	138
4.	Oxides of Sulphur (as SOX)	15-11255 (P-2)	149.8	659
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5



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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-20	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 20/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhuri ,

Taluka - Talwandi Saboo, Disti. Bhatinda (Punjab) India

Emission Source Monitored - CDU/VDU

Stack Identification - Stack attached to CDU/VDU

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metai) - Mild Steel

Stack Height From Ground Level (meter) - 85
Diameter of Stack (m) - 4.3
Sampling Duration (Minutes) - 24

Parameters Monitored = PM,NO<sub>1</sub>, SO<sub>2</sub>, CO,NI & V
Purpose of Monitoring = Assessment of Pollution load

General Sensory Observations - Normal Fugitive Emission (if any) - Nill Stack Temperature (°C) - 193
Ambient Temperature (°C) - 32
Average Stack Velocity (m/s) - 14.90
Quantity of Emission (Nm³/hr) - 31026.5

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm <sup>3</sup> )	Mixed Fuel Limits (in mg/Nm <sup>3</sup> )
1.	Particulate Matters (as PM)	TS-11255 (P-1)	26.5	40
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	105,4	326
3.	Carbon Monoxide (as CO)	IS-13270	50.2	138
4.	Oxides of Sulphur (as SOX)	(S-11255 (P-2)	164.9	659
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5





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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-21	89/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 21/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Sahoo, Distt. Bhatiada (Puujah) India

Emission Source Monitored - DCU

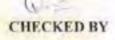
Stack Identification - Stack attached to DCU
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) — Mild Steel

Stack Height From Ground Level (meter) - 65
Diameter of Stack (m) - 3.15
Sampling Duration (Minutes) 45

Parameters Monitored - PM,NO<sub>6</sub>, SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

	TEST RESULT				
S.N.	Parameier	Test Method	Results (mg/Nm²)	Mixed Fuel Limits (in mg/Nm²)	
I,	Particulate Matters (as PM)	IS-11255 (P:1)	24.9	43	
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	98.6	334	
3.	Carbon Monoxide (as CO)	IS-13270	45.7	142	
4.	Oxides of Sulphur (as SUX)	IS-11255 (P-2)	168.5	719	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5	





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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-22	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by min team.

Date of Sampling - 21/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phallokhart,

Taluka - Talwandi Saboo, Distt. Bhatinda (Pan)ab) India

Emission Source Monitored - SRU 524

Stack Identification - Stack attached to SRU 524

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Strel
Stack Height From Ground Level (meter) - 100.0
Diameter of Stack (m) - 2.0
Sampling Duration (Minutes) - 28

Parameters Monitored - NO., SO<sub>2</sub>, CO, H<sub>2</sub>S

Purpose of Monitoring - Assessment of Pollution load

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm <sup>4</sup> )	Limits for 100 % Feel Gas(mg/Nm <sup>b</sup> )	
1.	Oxide of Nitrogen (as NOx)	(S-11255(P-7)	31.2	250	
2.	Carbon Monoxide (as CO)	1S-13270	48.9	100	
3.	Oxides of Sulphur (as SOX)	(S-11255 (P-2)	96.7	NA.	
4.	Hydrogen Sulphide (as H2S)	IS:11255 (P-4)	2.5	10	

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-23	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our teams

Date of Sampling - 21/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Saboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored - SRU 525

Stack Identification - Stack attached to SRU 525

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) Mild Steel
Stack Height From Ground Level (meter) - 100,0
Diameter of Stack (m) - 2,0
Sampling Duration (Minutes) - 27

Parameters Monitored - NO<sub>21</sub> SO<sub>21</sub> CO, H<sub>2</sub>S

Purpose of Monitoring - Assessment of Pollution load

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm³)	Limits for 100 % Fuel Gas(mg/Nm²)
1.	Oxide of Nitrogen (as NOx)	1S-11255(P-7)	33.5	250
2	Carbon Monoxide (as CO)	1S-13270	42.1	100
3.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	97.6	NA.
4.	Hydrogen Sulphide (as H2S)	IS:11255 (P-4)	2.5	10

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-24	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team

Date of Sampling - 22/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari,

Taluka - Talwandi Saboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored - DHDT-2

Stack Identification - Stack attached to DHDT-2

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 60
Diameter of Stack (m) - 1.46
Sampling Duration (Minutes) - 43

Parameters Monitored - PM,NO<sub>x</sub>, SO<sub>z</sub>, CO

Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations - Normal Fugitive Emission (if any) - Nil Stack Temperature (°C) - 178

Ambient Temperature (°C) - 28

Ambient Temperature (°C) - 28

Average Stack Velocity (m/s) - 8.21

Quantity of Emission (Nm<sup>3</sup>/hr) - 71632.8

	TEST RESULT					
5.N.	Parameter	Test Method	Results (mg/Nm³)	Limits for 100 % Fuel Gas (mg/Nm²)		
1	Particulate Matters (as PM)	IS-11255 (P-1)	2.9	5		
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	51.3	250		
3.	Carbon Monoxide (as CO)	IS-13270	33.2	100		
4	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	24.7	50		

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-25	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 22/04/2022

Name & Address of the Industry - M/s HPC1-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Saboo, Distr. Bhatinda (Punjah) India

Emission Source Monitored - FCCU Heater

Stack Identification - Stack attached to FCCU Heater

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 80
Diameter of Stack (m) - 1.75
Sampling Duration (Minutes) - 48

Parameters Monitored - PM, NO<sub>3</sub>, SO<sub>3</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

	TEST RESULT				
5.N.	Parameter	Test Method	Results (mg/Nm³)	Mixed Fuel Limits (In mg/Nm²)	
1.	Particulate Matters (as PM)	IS-11255 (P-1)	6.8	41	
2.	Oxide of Nitrogen (as NOx)	18-11255(P-7)	76.4	328	
3.	Carbon Monoxide (as CO)	IS-13270	25.3	139	
4.	Oxides of Sulphur (as SOX)	(S-11255 (P-2)	134.2	678	
5.	Nickle & Vanadium(as Ni& V)	L/SEPA Method 29 By AAS	BDL	5	





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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-26	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team.

Date of Sampling - 20/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluka - Tulwandi Saboo, Distr. Bhatiada (Punjuh) India

Emission Source Monitored - FCCU Regenerator

Stack Identification - Stack attached to FCCU Regenerator

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 42
Diameter of Stack (m) - 3.3
Sampling Duration (Minutes) - 27

Parameters Monitored - PM,NO,, SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

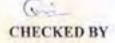
General Sensory Observations - Normal Fugitive Emission (if any) - Nil Stack Temperature (°C) - 247

Ambient Temperature (°C) - 33

Average Stack Velocity (m/s) - 14.97

Quantity of Emission (Nm³/hr) - 143216.5

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm <sup>3</sup> )	Mixed Fuel Limits (in mg/Nm²)	
1.	Particulate Matters (as PM)	IS-11255 (P-1)	30.8	50	
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	68.9	350	
3.	Carbon Monoxide (as CO)	IS-13270	33.2	300	
4.	Oxides of Sulphur (as SOX)	1S-11255 (P-2)	198.7	500	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	2	





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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-27	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 23/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari,

Tatuka - Talwandi Saboo, Distr. Bhutinda (Punjab) India

Emission Source Monitored – DHDT-1

Stack Identification - Stack attached to DHDT-1

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 75
Diameter of Stack (m) - 2.25
Sampling Duration (Minutes) - 42

Parameters Monitored - PM,NO<sub>3</sub>, SO<sub>2</sub>, CO,NI & V
Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations - Normal Fugitive Emission (if any) - Nil Stack Temperature (°C) - 179

Ambient Temperature (°C) - 28

Average Stack Velocity (m/s) - 8.67

Quantity of Emission (Nm³/hr) - 71256.3

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm³)	Mixed Fuel Limits (in mg/Nm³)
1.	Particulate Matters (as PM)	IS-11255 (P-1)	18.4	40
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	52.3	327
3.	Carbon Monoxide (as CO)	1S-13270	35.1	138
4.	Oxides of Sulphur (as SOX)	1S-11255 (P-2)	132.9	556
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-28	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our ream.

Date of Sampling - 23/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluka - Talwandi Sahoo, Disti Bhatjada (Punjah) India

Emission Source Monitored - VGO Heater

Stack Identification - Stack attached to VGO Heater

Normal Operating Schedule - As per requirement

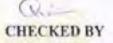
Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 65
Diameter of Stack (m) - 2.25
Sampling Duration (Minutes) - 38

Parameters Monitored - PM,NO<sub>1</sub>, SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations - Normal
Fugitive Emission (if any) - Nil
Stack Temperature (°C) - 165
Ambient Temperature (°C) - 32
Average Stack Velocity (m/s) - 9.06
Ouantity of Emission (Nm³/hr) - 132685.5

	TEST RESULT				
S.N.	Parameter	Test Method	Results (nig/Nm²)	Mixed Fuel Limits (in mg/Nm <sup>2</sup> )	
Tec	Particulate Matters (as PM)	IS-11255 (P-1)	29.8	-(1	
2.	Oxide of Nitrogen (as NOx)	15-11255(P-7)	105.6	328	
3.	Carbon Monoxide (as CO)	IS-13270	43.2	139	
4.	Oxides of Sulphor (as 5OX)	IS-11255 (P-2)	168.5	676	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL .	5	





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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-29	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 25/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Tatuka - Talwandi Saboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored - HRSG-1

Stack Identification - Stack attached to HRSG-1

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 35
Diameter of Stack (m) - 3.5
Sampling Duration (Minutes) - 24

Parameters Monitored - PM,NO<sub>31</sub>, SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

Purpose of Monitoring - Assessme
General Sensory Observations - Normal
Fugitive Emission (if any) - Nil
Stack Temperature (°C) - 172
Ambient Temperature (°C) - 28
Average Stack Velocity (m/s) - 14.22

Quantity of Emission (Nm³/hr) - 186512.1

	TEST RESULT				
S.N.	Parameter	Fest Method	Results (mg/Nm³)	Mixed Fuel Limits (In mg/Nm²)	
1.	Particulate Matters (as PM)	IS-11255 (P-1)	27,5	30	
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	60,3	325	
3.	Carbon Monoxide (as CO)	IS-13270	17.8	138	
4.	Oxides of Sulphur (as SOX)	15-11255 (P-21	143.1	650	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	RDL	5	





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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-30	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team.

Date of Sampling - 25/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Saboo, Distt. Bhatinda (Puzjab) India

Emission Source Monitored - HRSG-2

Stack Identification - Stack attached to HRSG-2
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) Mild Steel

Stack Height From Ground Level (meter) - 35
Diameter of Stack (m) 3.5
Sampling Duration (Minutes) 25

Parameters Monitored PM,NO<sub>4</sub>, SO<sub>2</sub>, CO<sub>7</sub> NI & V
Purpose of Monitoring Assessment of Pollution load

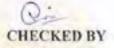
General Sensory Observations - Normal Fugitive Emission (if any) - Nil Stack Temperature (°C) - 176

Ambient Temperature (°C) - 31

Average Stack Velocity (m/s) - 14.00

Quantity of Emission (Nm³/hr) - 243061.6

	TEST RESULT				
5.N.	Parameter	Ten Method	Results (mg/Nm³)	Mixed Fuel Limits (in mg/Nm <sup>4</sup> )	
1.	Particulate Matters (as PM)	1S-11255 (P-1)	22.1	39	
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	67.A	325	
3	Carbon Monoxide (as CO)	IS-13270	35.6	138	
4.	Oxides of Sulphur (as SOX)	18-11255 (P-2)	126.7	650	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5	





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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-090522-31	09/05/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team.

Date of Sampling - 25/04/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Saboo, Dixtr. Bhatinda (Punjab) India

Emission Source Monitored - BBU

Stack Identification - Stack attached to BBU
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 60
Diameter of Stack (m) - 2.0
Sampling Duration (Minutes) - 26

Parameters Monitored PM, NO<sub>2</sub>, SO<sub>2</sub>, CO<sub>2</sub> Nf & V
Purpose of Monitoring Assessment of Pollution load

	TEST RESULT				
S.N.	Parameter	Fest Method	itesuits (mg/Nm <sup>3</sup> )	Mixed Fuel Limits (in mg/Nm²)	
t.	Particulate Matters (as PM)	IS-11255 (P-1)	3.0	5	
2:	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	11.4	250	
3.	Carbon Monoxide (as CO)	18-13270	9.6	100	
4.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	14.5	50	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	N.A	



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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-030622-12	03/06/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 07/05/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluka - Talwandi Saboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored - SRU 524

Stack Identification - Stack attached to SRU 524

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel
Stack Height From Ground Level (mt) - 100.0
Diameter of Stack (m) - 2.0

Diameter of Stack (m) - 2.0
Sampling Duration (Minutes) - 27

Parameters Monitored - NO<sub>1</sub>, SO<sub>2</sub>, CO, H<sub>2</sub>S

Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations - Normal Fugitive Emission (if any) - Nil Stack Temperature (°C) - 289
Ambient Temperature (°C) - 34
Average Stack Velocity (m/s) - 16.13

Quantity of Emission (Nm<sup>3</sup>/hr)

Hydrogen Sulphide (as H2S)

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm <sup>3</sup> )	Limits for 100 % Fuel Gas(mg/Nm³)	
1.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	29.6	250	
2.	Carbon Monoxide (as CO)	IS-13270	45.9	100	
3.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	91.2	NA	

IS:11255 (P-4)

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-030622-13	03/06/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 07/05/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Saboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored - SRU 525

Stack Identification - Stack attached to SRU 525

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel
Stack Height From Ground Level (mt) - 100.0
Diameter of Stack (m) - 2.0
Sampling Duration (Minutes) - 27

Parameters Monitored - NO<sub>5</sub>, SO<sub>2</sub>, CO, H<sub>2</sub>S

Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations - Normal Fugitive Emission (if any) - Nil Stack Temperature (°C) - 274

Ambient Temperature (°C) - 35

Average Stack Velocity (m/s) - 15.77

Quantity of Emission (Nm³/hr) - 83068.6

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm³)	Limits for 100 % Fuel Gas(mg/Nm³)	
t.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	30.5	250	
2.	Carbon Monoxide (as CO)	1S-13270	39.6	100	
3.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	91,3	NA	
4.	Hydrogen Sulphide (as H2S)	IS:11255 (P-4)	2,2	10	

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-11	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 01/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Sabou, Distr. Bhutinda (Punjah) India

Emission Source Monitored - SRU 524

Stack Identification - Stack attached to SRU 524

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel
Stack Height From Ground Level (meter) - 100.0
Diameter of Stack (m) - 2.0

Sampling Duration (Minutes) = 27

Parameters Monitored - NO., SO<sub>2</sub>, CO, H<sub>3</sub>S

Purpose of Monitoring - Assessment of Pollution lond

General Sensory Observations - Normal
Fugitive Emission (if any) - Nil
Stack Temperature (°C) - 292
Ambient Temperature (°C) - 36
Average Stack Velocity (m/s) - 16.41

Quantity of Emission (Nm<sup>3</sup>/hr) - 85012

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm <sup>1</sup> )	Limits for 100 % Fuel Gas(mg/Nm²)	
I.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	32.6	250	
2.	Carbon Monoxide (as CO)	IS-13270	51.5	100	
3.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	99.8	NA	
4.	Hydrogen Sulphide (as H2S)	18:11255 (P-4)	2.9	10	





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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-12	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 01/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Faluka - Talwandi Suboo, Distt. Bhatinda (Panjab) fadia

Emission Source Monitored - SRU 525

Stack Identification - Stack attached to SRU 525

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel
Stack Height From Ground Level (meter) - 100.0
Diameter of Stack (m) - 2.0
Sampling Duration (Minutes) - 26

Parameters Monitored - NO<sub>2</sub>, SO<sub>2</sub>, CO, H<sub>2</sub>S

Purpose of Monitoring - Assessment of Pollution load

| Assessm | General Sensory Observations | Assessm | Normal | Fugitive Emission (if any) | Nil | Stack Temperature (°C) | - 278 | Ambient Temperature (°C) | - 38 | Average Stack Velocity (m/s) | - 16.20 | Quantity of Emission (Nm³/hr) | 86947.2

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm²)	Limits for 100 % Ford Gus(mg/Nm <sup>5</sup> )	
la.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	35.1	250	
2_	Carbon Monoxide (as CO)	IS-13270	46.5	100	
3.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	101.7	NA.	
4_	Hydrogen Sulphide (as H2S)	IS:11255 (P-4)	3.1	10	

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-13	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 02/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari

Taluka - Talwaudi Sabuo, Disit. Bhutinda (Punjab) Indio

Emission Source Monitored - HGU-1

Stack Identification - Stack attached to HGU-1
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 70
Diameter of Stack (m) - 2.6
Sampling Duration (Minutes) - 24

Parameters Monitored – PM,NO,, SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring – Assessment of Pollution load

General Sensory Observations - Normal
Fugitive Emission (if any) - Nil
Stack Temperature (°C) - 179
Ambient Temperature (°C) - 35
Average Stack Velocity (m/s) - 14.71
Quantity of Emission (Nm³/hr) - 123654.1

	TEST RESULT			
S.N.	Parameter	Test Method	Results (mg/Nm³)	Mixed Fuet (Limits (in mg/Nm²)
1.	Particulate Matters (as PM)	IS-11255 (P-1)	31.4	42
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	60.5	330
3.	Carbon Monoxide (as CO)	IS-13270	43.2	140
4.	Oxides of Sulphur (as SOX)	(S-11255 (P-2)	165.4	693
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-14	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team.

Date of Sampling - 02/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari,

Taluka - Talwandi Saboo, Distr. Bhatinda (Punjab) India-

Emission Source Monitored - HGU-2

Stack Identification - Stack attached to HGU-2

Normal Operating Schedule - As per requirement.

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 70
Diameter of Stack (m) - 2.6
Sampling Duration (Minutes) - 23

Parameters Monitored - PM,NO, SO, CO, NI & V
Purpose of Monitoring + Assessment of Pullution load

	TEST RESULT				
5.N.	Parameter	Test Method	Results (mg/Nm²)	Mixed Fuel Limits (in mg/Nm <sup>3</sup> )	
1.	Particulate Matters (as PM)	IS-11255 (P-1)	29.8	38	
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	51.2	323	
3.	Carbon Monoxide (as CO)	IS-13270	23.3	137	
4.	Oxides of Sulphur (as SOX)	IS-17255 (P-2)	139.5	636	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5	

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### TEST CERTIFICATE

Test Report of	Report Code	D. C.	
		Date of Issue	
Stack Emission	ST-080722-15	08/07/2022	

### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team

Date of Sampling 02/06/2022

Name & Address of the Industry M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Toluka - Tulwandi Saboo, Disti. Bhatinda (Punjab) India

Emission Source Monitored Naphtha Super Heater

Stack Identification Stack attached to Naphtha Super Heater

Normal Operating Schedule As per requirement

Type of Stack (ACC/Metal) Mild Steel

Stack Height From Ground Level (meter) -30 Diameter of Stack (m) 1.2

Sampling Duration (Minutes) 50

Parameters Monitored PM,NO, SO, CO, NI & V Purpose of Monitoring Assessment of Pollution load

General Sensory Observations Normal Fugitive Emission (if any) Nil Stack Temperature (9C) 332 Ambient Temperature (OC) 40 Average Stack Velocity (m/s) 9.39 Quantity of Emission (Nm3/hr) 18189.5

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm²)	Missel Furl Limits (in mg/Nm²)
1.	Particulate Matters (as PM)	1S-11255 (P-1)	35.4	41
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7).	61.4	329
3.	Carbon Monoxide (as CO)	IS-13270	56.9	139
4.	Oxides of Sulphur (as SOX)	IS-11255 (P-Z)	161.4	679
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5





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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-16	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our learn.

Date of Sampling - 03/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluka - Talwandi Saboo, Distt. Bhatiada (Panjab) India

Emission Source Monitored - BBU

Stack Identification - Stack attached to BBU
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 60
Diameter of Stack (m) 2.0
Sampling Duration (Minutes) 25

Parameters Monitored PM, NO<sub>x</sub>, SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring Assessment of Pollution load

 General Sensory Observations
 - Normal

 Fugitive Emission (if any)
 - Nil

 Stack Temperature (°C)
 - 156

 Ambient Temperature (°C)
 - 36

 Average Stack Velocity (m/s)
 - 13.3

 Quantity of Emission (Nm³/br)
 - 65113.4

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm <sup>3</sup> )	Mixed Fuel Limits (In mg/Nm²)
1.	Particulate Matters (as PM)	IS-11255 (P-1)	3.5	- 5
2:	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	13.3	250
3.	Carbon Monoxide (as CO)	IS-13270	10.7	150
4.	Oxides of Sulphur (as SOX)	35-11255 (P-2)	15.9	50
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	N.A

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
tack Emission	ST-080722-17	08/07/2022

### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 04/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Tulwandi Subso, Distr. Bhatinda (Punjab) fudia

Emission Source Monitored - DCU

Stack Identification = Stack attached to DCU
Normal Operating Schedule = As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 65
Diameter of Stack (m) 3.15
Sampling Duration (Minutes) 43

Parameters Monitored – PM,NO,, SO<sub>2</sub>, CO, NE & V
Purpose of Monitoring – Assessment of Pollution load

	TEST RESULT				
S.N.	Parameter	Test Method	Hesults (mg/Nm³)	Stised Fuel Limits (in mg/Nm²)	
L	Particulate Matters (as PM)	IS-(1255 (P-1)	26:8	43	
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	100.3	334	
3.	Carbon Monoxide (as CO)	IS-13270	48.7	142	
4.	Oxides of Sulphur (as SOX)	18-11255 (P-2)	171.4	719	
5,	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5	

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-18	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Embsion Monitoring conducted by our team.

Date of Sampling - 04/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluka - Talwandi Saboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored - CDU/VDU

Stack Identification - Stack attached to CDU/VDU

Normal Operating Schedule As per requirement

Type of Stack (ACC/Metal) Mild Steel

Stack Height From Ground Level (meter) - 85
Diameter of Stack (m) 4.3
Sampling Duration (Minutes) 25

Parameters Monitored + PM,NO<sub>4</sub>, SO<sub>2</sub>, CO,NI & V
Purpose of Monitoring - Assessment of Pollution load

Purpose of Monitoring
General Sensory Observations
Pugitive Emission (if any)
Stack Temperature (°C)
Ambient Temperature (°C)
Average Stack Velocity (m/s)
Quantity of Emission (Nm³/hr)

Assessm
Normal
Nil
197
39
4.72
39
4.72

	TEST RESULT			
S.N.	Parameter	Test Method	Results (mg/Nm <sup>3</sup> )	Mixed Fire! Limits (in mg/Nm²)
D.	Particulate Matters (as PM)	1S-11255 (P-1)	29.7	40
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	97.4	326
3.	Carbon Monoxide (as CO)	IS-13270	51.3	138
4.	Oxides of Sulphur (as SOX)	15-11255 (P-Z)	156.2	659
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-19	08/07/2022

### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 06/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Saboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored - DHDT-2

Stack Identification - Stack attached to DHDT-2

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 60
Diameter of Stack (m) - 1.46
Sampling Duration (Minutes) - 48

Parameters Monitored - PM,NO<sub>3</sub>, SO<sub>2</sub>, CO

Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations - Normal Fugitive Emission (if any) - Nil Stack Temperature (°C) - 185
Ambient Temperature (°C) - 35
Average Stack Velocity (m/s) - 7.67

Average Stack Velocity (m/s) - 7.67

Quantity of Emission (Nm<sup>3</sup>/hr) - 68947.1

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm³)	Limits for 100 % Fuel Gas (mg/Nm³)	
1	Particulate Matters (as PM)	IS-11255 (P-1)	3.2	5	
2	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	53.1	250	
3	Carbon Monoxide (as CO)	IS-13270	35.7	100	
4.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	28.4	50	





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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-20	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team.

Date of Sampling

Name & Address of the Industry M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluka - Talwandi Saboo, Dierr. Bhutinda (Punjah) India

Emission Source Monitored FCCU Heater

Stack Identification Stack attached to FCCU Heater

Normal Operating Schedule As per requirement

Type of Stack (ACC/Metal) Mild Steel

Stack Height From Ground Level (meter) -80 Diameter of Stack (m) 1.75 Sampling Duration (Minutes) 50

Parameters Monitored PM, NO, SO, CO, NI & V Purpose of Monitoring Assessment of Pollution load

General Sensory Observations Normal Fugitive Emission (if any) Nil Stack Temperature (OC) 196 Ambient Temperature (°C) 38 Average Stack Velocity (m/s) 7.30 Quantity of Emission (Nm3/hr) 29145.8

	TEST RESULT				
S.N.	Parameter	Text Method	Results (mg/Nm²)	Mixed Fuel Limits (In m2/Nm <sup>3</sup> )	
1.	Particulate Matters (as PM)	IS-11255 (P-1)	5,9	AT	
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	69.4	328	
3.	Carbon Monoxide (as CO)	18-13270	22.3	139	
4,	Oxides of Sulphur (as SOX)	IS-11255 (P.2)	121.7	678	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5	

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-21	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 06/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari

Tuluka - Tulwandi Sahao, Disat. Biratinda (Panjah) India

Emission Source Monitored - FCCU Regenerator

Stack Identification - Stack attached to FCCU Regenerator

Normal Operating Schedule As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 42
Diameter of Stack (m) - 3.3
Sampling Duration (Minutes) - 28

Purpose of Monitoring PM,NO,, SO<sub>3</sub>, CO, NI & V
Assessment of Pollution load

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm³)	Slixed Fuel Limits (in mg/Nm <sup>3</sup> )	
1.	Particulate Matters (as PM)	IS-11255 (P-1)	7.8	50	
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	79.4	350	
3.	Carbon Monoxide (as CO)	IS-13270	27.1	300	
4.	Oxides of Sulphur (as SOX)	15:11255 (P-2)	123.6	500	
5,	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	2	

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-22	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 07/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluka - Talwandi Saboo, Distr. Bhatinda (Panjab) India

Emission Source Monitored - HRSG-1

Stack Identification - Stack attached to HRSG-1

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 35
Diameter of Stack (m) - 3.5
Sampling Duration (Minutes) - 24

Parameters Monitored - PM,NO<sub>3</sub>, SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations - Normal
Fugitive Emission (if any) - Nil
Stack Temperature (°C) - 180

Ambient Temperature (°C) - 37
Average Stack Velocity (m/s) - 14.53

Quantity of Emission (Nm<sup>3</sup>/hr) 192413.7

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm²)	Mixed Fuel Limits (in mg/Nm²)	
1.	Particulate Matters (as PM)	TS-11255 (P-1)	29.1	39	
2_	Oxide of Nitrogen (as NOx)	18-11255(P-7)	62.7	325	
3.	Carbon Monoxide (as CO)	IS-13270	19.9	138	
4_	Oxides of Sulphur (as SOX)	18-11255 (P-2)	1.83.1	650	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5	

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-23	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team.

Date of Sampling - 07/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluka - Talwandi Saboo, Disti. Bhatinda (Punjab) India

Emission Source Monitored - HRSG-2

Stack Identification - Stack attached to HRSG-2

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) Mild Steel

Stack Height From Ground Level (meter) - 35
Diameter of Stack (m) 3,5
Sampling Duration (Minutes) 23

Parameters Monitored PM,NO<sub>3</sub>, SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring Assessment of Pollution load

General Sensory Observations : Normal Fugitive Emission (if any) - Nil

Stack Temperature (°C) - 175
Ambient Temperature (°C) - 41
Average Stack Velocity (m/s) - 15.09

Quantity of Emission (Nm<sup>3</sup>/hr) 26011.7

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm³)	Mixed Fuel Limits (in mg/Nm <sup>3</sup> )
I c	Particulate Matters (as PM)	15-11255 (P-1)	25.1	39
2.	Oxide of Nitrogen (as NOs)	(S-11255(P-7)	70.2	325
3.	Carbon Monoxide (as CO)	IS-13270	39.6	138
4.	Oxides of Sulphur (as SOX)	JS-11255 (P-2)	113.7	650
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-24	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 08/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Saboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored - UB-5

Stack Identification - Stack attached to UB-5
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) Mild Steel
Stack Height From Ground Level (meter) - 130
Diameter of Stack (m) 3.25
Sampling Duration (Minutes) 23

Parameters Monitored - PM,NO<sub>3</sub>, SO<sub>3</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm³)	Pet Cock Limits (in mg/Nm <sup>3</sup> )
1,	Particulate Matters (as PM)	IS-11255 (P-1)	22.1	30
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	52.7	300
3.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	231.8	400

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-25	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 08/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwaudi Saboo, Distt. Bhatinda (Panjab) India

Emission Source Monitored - UB-6

Stack Identification - Stack attached to UB-6
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel
Stack Height From Ground Level (meter) - 130
Diameter of Stack (m) - 3.25
Sampling Duration (Minutes) - 22

Parameters Monitored - PM,NO<sub>8</sub>, SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations - Normal Fugitive Emission (if any) - Nil Stack Temperature (°C) - 146

Ambient Temperature (°C) - 40

Average Stack Velocity (m/s) - 14.57

Quantity of Emission (Nm³/hr) - 241698.2

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm³)	Pet Cock Limits (in mg/Nm²)
1.	Particulate Matters (as PM)	IS-11255 (P-1)	26.8	30
2.	Oxide of Nitrogen (as NOx)	1S-11255(P-7)	63.1	300
3.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	181.7	400

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-26	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 09/06/2022

Name & Address of the Industry - M/s HPC1-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwaudi Suboo, Disti. Bhatinda (Punjuh) India

Emission Source Monitored - UB-3

Stack Identification : Stack attached to UB-3
Normal Operating Schedule : As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 100
Diameter of Stack (m) - 3.1
Sampling Duration (Minutes) - 23

Parameters Monitored PM, NO<sub>5</sub>, SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring Assessment of Pollution load

General Sensory Observations Normal
Funitive Emission (if any)

Fugitive Emission (if any) - Nil
Stack Temperature (°C) - 130
Ambient Temperature (°C) - 35
Average Stack Velocity (m/s) - 13.71

Quantity of Emission (Nm<sup>3</sup>/hr) - 131065.9

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm³)	Mixed Fuel Limits (in mg/Nm²)	
T.	Particulate Matters (as PM)	IS-11255 (P-1)	31.1	44	
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	62.9	335	
3;	Carbon Monoxide (as CO)	1S-13270	22.7	143	
4,	Oxides of Sulphur (as SOX)	1S-11255 (PC2)	151.8	730	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5	

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-27	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 09/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari,

Taluka - Talwandi Saboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored - UB-4

Stack Identification - Stack attached to UB-4
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 100
Diameter of Stack (m) - 3.1
Sampling Duration (Minutes) - 24

Purpose of Monitoring – PM, NO<sub>6</sub> SO<sub>5</sub> CO, NI & V

Assessment of Pollution load

		TEST RESULT		
S.N.	Parameter	Test Method	Results (mg/Nm²)	Mixed Fart Limits (in mg/Nm²)
1.	Particulate Matters (as PM)	IS-11255 (P-1)	25.4	44
2.	Oxide of Nitrogen (as NOx)	(S-11255(P-7)	53.7	335
2. 3.	Carbon Monoxide (as CO)	IS-13270	20.3	143
4	Oxides of Sulphur (as SOX)	IS-1.1255 (P-2)	139.6	730
5.	Nickle & Vanadium (as Ni& V)	USEPA Method 29 By AAS	BDL	5

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-28	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 10/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Saboo, Dixtt. Bhatinda (Punjab) India

Emission Source Monitored - DHDT-1

Stack Identification - Stack attached to DHDT-1

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 75
Diameter of Stack (m) - 2.25
Sampling Duration (Minutes) - 42

Parameters Monitored - PM,NO<sub>4</sub>, SO<sub>2</sub>, CO,NI & V
Purpose of Monitoring - Assessment of Pollution load

Purpose of Monitoring - Assessing General Sensory Observations - Normal Fugitive Emission (if any) - Nil Stack Temperature (°C) - 185

Ambient Temperature (°C) - 36

Average Stack Velocity (m/s) - 8.70

Quantity of Emission (Nm<sup>3</sup>/hr) - 71895.4

	TEST RESULT			
S.N.	Purameter	Test Method	Results (mg/Nm <sup>3</sup> )	Mixed Fuel Limits (in mg/Nm³)
Ti-	Particulate Matters (as PM)	JS-11255 (P-1)	20.1	40
2.	Oxide of Nitrogen (as NOx)	18-11255(P-7)	35.7	327
3.	Carbon Monoxide (as CO)	IS-13270	39.8	138
4.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	141.5	666
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5





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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-29	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team,

Date of Sampling 10/06/2022

Name & Address of the Industry M/s HPCL-Mittal Energy Limited, Village-Phullokhari,

Taluka - Talwandi Sabao, Diset, Bhatiada (Punjab) India

Emission Source Monitored VGO Heater

Stack Identification Stack attached to VGO Heater

Normal Operating Schedule: As per requirement

Type of Stack (ACC/Metal) Mild Steel

Stack Height From Ground Level (meter) -65 Diameter of Stack (m) 2.25

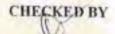
Sampling Duration (Minutes) 40

Parameters Monitored PM,NO,, SO, CO, NI & V Purpose of Monitoring Assessment of Pullution load

General Sensory Observations Normal Fugitive Emission (if any) Nil Stack Temperature (9C) 168 Ambient Temperature (°C) 38 Average Stack Velocity (m/s) 8.78

Quantity of Emission (Nm3/hr) 113261.7

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm²)	Mixed Fuel Limits (in mg/Nm²)	
1.	Particulate Matters (as PM)	IS-11255 (P-1)	31.7	41	
2.	Oxide of Nitrogen (as NOx)	1S-11255(P-7)	109.8	328	
3.	Carbon Monoxide (as CO)	IS-13270	45.1	139	
4.	Oxides of Sulphir (as SOX)	15-11255 (P-2)	152.8	676	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	-5	





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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-30	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 22/06/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phollokhari .

Talaka - Talwandi Saboo, Divit. Bhatinda (Punjab) India

Emission Source Monitored : NHT Reactor

Stack Identification - Stack attached to NHT Reactor

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 50
Diameter of Stack (m) - 1.2
Sampling Duration (Minutes) - 42

Parameters Monitored - PM, NO<sub>s</sub>, SO<sub>3</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

		TEST RESULT		
S.N.	Parameter	Test Method	Results (mg/Nm²)	Wised Fuel Limits (In mg/Nm²)
Ti.	Particulate Matters (as PM)	1S-11255 (P-1)	29.8	30
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	41.2	324
3.	Carbon Monoxide (as CO)	IS-13270	102.3	137
4.	Oxides of Sulphur (as SOX)	18-11255 (P-2)	116.9	645
5,	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BOL	5

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080722-31	08/07/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team.

Date of Sampling 22/06/2022

Name & Address of the Industry M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Talaka - Talwaedi Sahoo, Disit. Bhatinda (Punjab) India

Emission Source Monitored CCR Heater

Stack Identification Stack attached to CCR Heater

Normal Operating Schedule As per requirement

Type of Stack (ACC/Metal) Mild Steel

Stack Height From Ground Level (meter) -68 Diameter of Stack (m) 2.5 Sampling Duration (Minutes) 40

Parameters Monitored PM,NO,, SO1, CO, NI & V Purpose of Monitoring Assessment of Pollution load

General Sensory Observations Normal Fugitive Emission (if any) Nil Stack Temperature (°C) 192

Ambient Temperature (OC) 37 Average Stack Velocity (m/s) 9.22 Quantity of Emission (Nm3/hr) 96103.5

	TEST RESULT				
5.74	Parameter	Test Method	Results (mg/Nm³)	Mixed Fuel Limits (in mg/Nm <sup>3</sup> )	
1,	Particulate Matters (as PM)	1S-11255 (P-1)	31.8	40	
2.	Oxide of Nitrogen (as NOx)	15-11255(P-7)	123.6	326	
3.	Carbon Monoxide (as CO)	IS-13270	164.8	138	
4.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	151.4	659	
5.	Nickle & Vanadium (as Ni& V)	USEPA Method 29 By AAS	BDL	5	





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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080822-20	08/08/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 05/07/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluka - Talwandi Saboo, Distt, Bhatiada (Punjab) India

Emission Source Monitored - SRU 524

Stack Identification - Stack attached to SRU 524

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel
Stack Height From Ground Level (meter) - 100,0
Diameter of Stack (m) - 2,0
Sampling Duration (Minutes) - 28

Parameters Monitored - NO, CO, H<sub>2</sub>S, SOx

Purpose of Monitoring - Assessment of Pollution load

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm²)	Limits for 100 % Fuel Gas(mg/Nm <sup>2</sup> )	
1.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	32.7	250	
2.	Carbon Monoxide (as CO)	IS-13270	50,1	100	
3.	Oxide of Sulphur (as SOx)	1S:11255 (P-2)	90.2	NA	
4.	Hydrogen Sulphide (as H2S)	IS:11255 (P-4)	2.9	10	

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-080822-21	08/08/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 05/07/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Tulgks - Talwandi Saboo, Disti. Bhatinda (Punjab) India

Emission Source Monitored - SRU 525

Stack Identification - Stack attached to SRU 525

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel
Stack Height From Ground Level (meter) - 100.0
Diameter of Stack (m) - 2.0

Sampling Duration (Minutes) - 28

Parameters Monitored - NO<sub>ss</sub>CO, H<sub>2</sub>S,SO<sub>X</sub>

Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations - Normal Fugitive Emission (if any) - Nil Stack Temperature (°C) - 281

Ambient Temperature (°C) - 39

Average Stack Velocity (m/s) - 16.26

Ouantity of Emission (Nm³/hr) - 85624.2

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm²)	Limits for 100 % Fuel Gas(mg/Nm³)	
1.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	33.2	250	
2.	Carbon Monoxide (as CO)	IS-13270	44.5	100	
3.	Oxide of Sulphur (as SOx)	IS:11255 (P-2)	95,2	NA	
4.	Hydrogen Sulphide (as H2S)	IS:11255 (P-4)	3.3	10	

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-02	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 02/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Saboo, Disrt, Bhatiada (Punjah) India.

Emission Source Monitored - SRU-524

Stack Identification - Stack attached to SRU-524

Normal Operating Schedule - As per requirement

(ype of Stack (ACC/Metal) - Mild Steel Stack Height From Ground Level (mt) - 100

Stack Height From Ground Level (mt) - 100
Diameter of Stack (m) - 2.0
Sampling Duration (Minutes) - 28

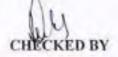
Parameters Monitored - NO<sub>c</sub>, SO<sub>2</sub>, CO, H<sub>2</sub>S

Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations - Normal Fugitive Emission (if any) - Nil Stack Temperature (°C) - 289
Ambient Temperature (°C) - 31
Average Stack Velocity (m/s) - 15.95

Quantity of Emission (Nm<sup>3</sup>/hr) - 81362.7

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm <sup>4</sup> )	Limits for 100 % Firel Gas(mg/Nm²)	
1	Oxide of Nitrogen (as NOx)	(S-1)255(P-7)	30.4	250	
2.	Carbon Monoxide (as CO)	IS-13270	48.9	100	
3	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	91.3	-	
4.	Hydrogen Sulphide (as H2S)	IS:11255 (P-4)	2,3	10	



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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-03	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team.

Date of Sampling 02/08/2022

Name & Address of the Industry M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Talaka - Talwandi Saboo, Butt. Bhatinda (Panjab) India

Emission Source Monitored SRU-525

Stack attached to SRLI-525 Stack Identification

Normal Operating Schedule As per requirement

Type of Stack (ACC/Metal) Mild Steet

Stack Height From Ground Level (meter) -100 Diameter of Stack (m) 2.0 Sampling Duration (Minutes) 29

Parameters Monitored NO, SO, CO, H.S.

Purpose of Monitoring Assessment of Pollution load

General Sensory Observations Normal Fugitive Emission (if any) Nil Stack Temperature (OC) 283 Ambient Temperature (OC) 32 Average Stack Velocity (m/s) 15.63

Quantity of Emission (Nm3/hr) 84102.5

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm²)	Limits for 100 % Foot Gas(mg/Nm <sup>4</sup> )	
T.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	31.3	350	
2.	Carbon Monoxide (as CO)	1S-13270	41.5	100	
3.	Oxides of Sulphur (as SOX)	1S-11255 (P-2)	97.8	-	
4.	Hydrogen Sulphide (as 112S)	15:11255 (P-I)	3.0	10.	

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-01	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 02/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokium .

Taluka - Talwandi Saboo, Distt. Bhalinda (Punjab) India

Emission Source Monitored - DCU

Stack Identification - Stack attached to DCU
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 65
Diameter of Stack (m) - 3/15
Sampling Duration (Minutes) - 41

Parameters Monitored – PM; NO<sub>3</sub>; SO<sub>3</sub>; CO<sub>2</sub> NI & V
Purpose of Monitoring – Assessment of Pollution load

	TEST RESULT			
S.N.	Parameter	Test Method	Results (mg/Nm²)	Mixed Fuel Limits (in mg/Nm <sup>3</sup> )
1_	Particulate Matters (as PM)	IS-11255 (P-1)	23.5.	-43
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	97.4	334
3.	Carbon Monoxide (as CO)	15-13270	44.6	142
4.	Oxides of Sulphur (as SOX)	15-(1255 (P-2)	165,2	719
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5





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#### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-04	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our ream.

Date of Sampling - 03/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phollokhari .

Taluka - Talwandi Suloo, Dirit Bhatinda (Punjah) India

Emission Source Monitored - HGU+1

Stack Identification - Stack attached to HGU-1 Normal Operating Schedule - As per requirement

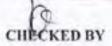
Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 70
Diameter of Stack (m) - 2,6
Sampling Duration (Minutes) - 26

Purpose of Monitoring - PM,NO<sub>1</sub>, SO<sub>3</sub>, CO, NI & V

Assessment of Pollution load

TEST RESULT				
S.N	Parameter	Test Method	Results (mg/Nm²)	Mixed Fuel Limits (in mg/Nm²)
1,	Particulate Mattera (as PM)	IS-11255 (P-1)	30.5	42
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	56.8	330
3.	Carbon Monovide (as CO)	1S-13270	41.1	140
4.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	156.3	693
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	1



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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-05	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 03/08/2022

Name & Address of the Industry M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Tuluka - Tulwaudi Sahou, Distt. Blistinda (Punjab) India

Emission Source Monitored - HGU-2

Stack Identification + Stack attached to HGU-2
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 70
Diameter of Stack (m) - 2.6
Sampling Duration (Minutes) - 24

Parameters Monitored - PM,NO<sub>2</sub>, SO<sub>2</sub>, CO; NI & V
Purpose of Monitoring - Assessment of Pollution load

	TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm³)	Mixed Fuel Limits (in mg/Nm²)	
I.	Particulate Matters (as PM)	1S-11255 (P-1)	25.3	18	
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	50.1	323	
3.	Carbon Monoxide (as CO)	IS-13270	22.7	137	
4,	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	123.6	636	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL.	5	



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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-06	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team

Date of Sampling - 03/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluka - Talwandi Saboo, Distt. Bhatlada (Punjab) India-

Emission Source Monitored - Naphtha Super Heater

Stack Identification - Stack attached to Naphtha Super Heater

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 30
Diameter of Stack (m) - 1.2
Sampling Duration (Minutes) - 50

Parameters Monitored - PM,NO<sub>3</sub>, SO<sub>3</sub>, CO<sub>3</sub> NI & V
Purpose of Monitoring - Assessment of Pollution load

	TEST RESULT				
S.N.	Parameter	Fest Method	Results (mg/Nm <sup>3</sup> )	Mixed Fuel Limits (in mg/Nm <sup>2</sup> )	
1.	Particulate Matters (as PM)	1S-11255 (P-1)	33,4	AT	
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	58.9	329	
3.	Carbon Monoxide (as CO)	IS-13270	51.4	139	
4.	Oxides of Sulphur (at SOX)	JS-11255 (P-2)	152.3	679	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5	



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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-07	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 04/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluka - Talwandi Saboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored - DRDT-2

Stack Identification - Stack attached to DHDT-2

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 60
Diameter of Stack (ni) - 1.46
Sampling Duration (Minutes) - 45

Parameters Monitored - PM, NO<sub>11</sub>, SO<sub>21</sub>, CO

Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations - Normal Fugitive Emission (if any) - Nil Stack Temperature (°C) - 179

Ambient Temperature (°C) - 31

Average Stack Velocity (m/s) - 7.62

Quantity of Emission (Nm<sup>3</sup>/hr) - 66312.8

TEST RESULT					
S.N.	Parameter	Test Method	Results (mg/Nm²)	Limits for 100 % Fuel Gas (mg/Nm²)	
1	Particulate Matters (as PM)	IS-11255 (P-1)	3.0	5	
2	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	50.3	250	
3.	Carbon Monoxide (as CO)	IS-13270	32.1	100	
4.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	29.5	50	







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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue	
Stack Emission	ST-020922-08	02/09/2022	

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team.

Date of Sampling 04/08/2022

Name & Address of the Industry M/s HPCL-Mittal Energy Limited, Village-Phullokhari

Taluka - Talwandi Salum, Dicit, Bhatimla (Punjah) India

Emission Source Monitored FCCU Heater

Stack Identification Stack attached to FCCU Heater

Normal Operating Schedule As per requirement

Type of Stack (ACC/Metal) Mild Steel

Stack Height From Ground Level (meter) -Diameter of Stack (m) 1.75

Sampling Duration (Minutes) 50

Parameters Monitored PM,NO,, SO, CO, NI & V Purpose of Monitoring Assessment of Pollution load

General Sensory Observations Normal Fugitive Emission (if any) Nil Stack Temperature (OC) 192

Ambient Temperature (OC) 33 Average Stack Velocity (nt/s) 7.42

Quantity of Emission (Nm3/hr) 27015.3

	TEST RESULT				
S.N.	Parameter	Test Method	itesuits (mg/Nm²)	Mixed Fuel Limits (in mg/Nm²)	
1.	Particulate Matters (as PM)	1S-11255 (P-1)	5.1	41	
2.	Oxide of Nitrugen (as NOx)	IS-11255(P-7)	62.3	328	
3.	Carbon Monoxide (as CO)	IS-13270	20.4	139	
4.	Oxides of Sulphur (as SOX)	1S-11255 (P-2)	118.4	678	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5	

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-09	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team

Date of Sampling - 04/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluka - Talwandi Sahun, Disti. Bhatinda (Punjah) India

Emission Source Monitored - FCCU Regenerator

Stack Identification - Stack attached to FCCL! Regenerator

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 42
Diameter of Stack (m) - 3.3
Sampling Duration (Minutes) - 27

Parameters Monitored – PM,NO<sub>10</sub> SO<sub>2</sub>, CO<sub>1</sub> NI & V
Purpose of Monitoring – Assessment of Pollution load

Purpose of Monitoring
General Sensory Observations
Fugitive Emission (if any)
Stack Temperature (°C')
Ambient Temperature (°C')
Average Stack Velocity (m/s)
Quantity of Emission (Nm³/hr)

Assessing
Normal
Nil
262

34

15.34

Quantity of Emission (Nm³/hr)

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm³)	Mixed Fuel Limits (in mg/Nm²)
1.	Particulate Matters (as PM)	IS-11255 (P-L)	8.1	50
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	81.2	350
3.	Carbon Monoxide (as CO)	IS-13270	29.6	300
4.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	125.4	500
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	2



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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-10	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team.

Date of Sampling . 05/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Saboo, Distf. Bhatimla (Punjab) India

Emission Source Monitored - CDU/VDU

Stack Identification - Stack attached to CDU/VDU

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 85
Diameter of Stack (m) - 4.3
Sampling Duration (Minutes) - 24

Parameters Monitored - PM,NO<sub>0</sub>, SO<sub>2</sub>, CO,NI & V
Purpose of Monitoring - Assessment of Pollution load

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TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm <sup>4</sup> )	Missed Firel Limits (In mg/Nm <sup>3</sup> )
t.	Particulate Matters (as PM)	18-11255 (P-1)	27.4	40
2:	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	91.3	326
3,	Carbon Monoxide (as CO)	18-13270	49.8	138
4.	Oxides of Sulphur (as SOX)	18-11255 (P-2)	146.2	659
5,	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5

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Stack Emission

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02/09/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 05/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Saboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored - CCR Heater

Stack Identification - Stack attached to CCR Heater

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 68
Diameter of Stack (m) - 2.5
Sampling Duration (Minutes) - 42

Parameters Monitored - PM,NO<sub>8</sub>, SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

	TEST RESULT			
S.N.	Parameter	Test Method	Results (mg/Nm³)	Mixed Fuel Limits (in mg/Nm³)
1,-	Particulate Matters (as PM)	IS-11255 (P-1)	28,4	40
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	120.1	326
3.	Carbon Monoxide (as CO)	IS-13270	120.7	138
4,	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	146.5	659
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-12	02/09/2022

#### SAMPLING & ANALYSIS DATA

Stack Emission Monsoring conducted by our team. Description

Date of Sampling

Name & Address of the Industry M/s HPCL-Mittal Energy Limited, Village-Phullokhari

Taluka - Talwandi Saboo, Distr. Bhatinda (Punjah) India

Emission Source Monitored NHT Reactor

Stack Identification Stack attached to NHT Reactor

Normal Operating Schedule As per requirement

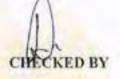
Type of Stack (ACC/Metal) Mild Steel

Stack Height From Ground Level (meter) -50 Diameter of Stack (m) 1.2 Sampling Duration (Minutes) 43

Parameters Monitored PM, NO., SO., CO, NI & V. Purpose of Monitoring Assessment of Pollution load

General Sensory Observations Normal Fugitive Emission (if any) Nil Stack Temperature (OC) 351 Ambient Temperature (OC) 33 Average Stack Velocity (m/s) 11.35 Quantity of Emission (Nm3/hr) 10326.7

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm²)	Mixed Fuel Limits (in mg/Nm²)
b.	Particulate Matters (as PM)	18-1)255 (P-1)	24.5	39
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	39,6	324
3.	Carbon Monoxide (as CO)	1S-13270	97.4	137
4.	Oxides of Sulphur (as SOX)	IS-11255 (TV2)	102.5	645
5.	Nickle & Vanadium(as Ni & V)	USEPA Method 29 By AAS	BDL	5



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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-13	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 06/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phallokhari

Taluka - Taiwandi Saboo, Distr. Bhatinda (Punjab) India

Emission Source Monitored - VGO Heater

Stack Identification - Stack attached to VGO Heater

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 65
Diameter of Stack (m) - 2,25
Sampling Duration (Minutes) - 37

Purpose of Monitoring – PM,NO<sub>u</sub> SO<sub>3</sub>, CO, NI & V - Assessment of Pollution load

General Sensory Observations - Normal
Fugitive Emission (if any) - Nil
Stack Temperature (°C) - 165
Ambient Temperature (°C) - 32
Average Stack Velocity (m/s) - 9.11
Quantity of Emission (Nm³/hr) - 129645.7

	TEST RESULT			
S.N.	Parameter	Test Method	Results (mg/Nm³)	Mixed Fuel Limits (in mg/Nm²)
1	Particulate Matters (as PM)	IS-11255 (P-1)	33.6	41
2.	Oxide of Nitrogen (as NOx)	1S-11255(P-7)	110.4	328
3.	Carbon Monoxide (as CO)	IS-13270	48.9	139
4.	Oxides of Sulphur (as SOX)	1S-11255 (P-2)	160.3	676
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	A 5

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-14	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling + 06/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullukhari .

Taluka - Talwandi Saboo, Diott, fibatinda (Ponjab) India

Emission Source Monitored - DHDT-1

Stack Identification - Stack attached to DHDT-I

Normal Operating Schedule: - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 75
Diameter of Stack (m) - 2.25
Sampling Duration (Minutes) - 37

Parameters Monitored - PM,NO<sub>10</sub> SO<sub>25</sub> CO,NI & V
Purpose of Monitoring - Assessment of Pullution load

Purpose of Monitoring
General Sensory Observations
Fugitive Emission (if any)
Stack Temperature (°C)
Ambient Temperature (°C)
Average Stack Velocity (m/s)
Quantity of Emission (Nm³/hr)
- Assessin
- Normal
- Nil
- 188
- 34
- 34
- 9.78
- 9.78

	TEST RESULT			
S.N.	Parameter	Test Method	Results (mg/Nm²)	Mixed Fuel Limits (in mg/Nm <sup>2</sup> )
b.	Particulate Matters (as PM)	1S-11255 (P-1)	25:4	40
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	59,6	327
3,	Carbon Monoxide (as CO)	IS-13270	41.3	138
4.	Oxides of Sulphur (as SOX)	1S-J 1255 (P-2)	145,6	566
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5





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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-15	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team

Date of Sampling - 11/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari

Taluka - Talwandi Sabou, Dixtt. Bhatinda (Punjab) India

Emission Source Monitored - HRSG-1

Stack Identification - Stack attached to HRSG-1

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) Mild Steel

Stack Height From Ground Level (meter) - 35
Diameter of Stack (m) - 3.5
Sampling Duration (Minutes) - 24

Parameters Monitored + PM,NO., SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations
Fugitive Emission (if any)

Stack Temperature (°C)

Ambient Temperature (°C)

Average Stack Velocity (m/s)

Ouantity of Emission (Nm³/hr)

Normal

Normal

Normal

193

4

2030(4.5)

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm²)	Mixed Fuel Limits (in mg/Nm <sup>4</sup> )
1.	Particulate Matters (as PM)	15-11255 (P-1)	32.4	39
2.	Oxide of Nitrogen (as NOx)	18-11255(P-7)	66.5	325
3.	Carbon Monoxide (as CO)	IS-13270	21.4	138
4.	Oxides of Sulphur (as SOX)	1S-11255 (P-2)	1,36.5	650
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-16	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team

Date of Sampling - 11/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Talaka - Talwandi Sabao, Disti. Bhatinda (Punjab) India

Emission Source Monitored - BBU

Stack Identification - Stack attached to BBU
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 60
Diameter of Stack (m) - 2.0
Sampling Duration (Minutes) - 24

Parameters Monitored - PM,NO<sub>11</sub> SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

Cieneral Sensory Observations - Normal

Fugitive Emission (if any) - Nil

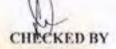
Stack Temperature (°C) - 161

Ambient Temperature (°C) - 35

Average Stack Velocity (m/s) - 14.00

Quantity of Emission (Nm³/hr) - 66012.8

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm <sup>4</sup> )	Mixed Fuel Limits (in mg/Nm²)
1.	Particulate Matters (as PM)	TS-11255 (P-1)	3.9	5
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	15.4	250.
3.	Carbon Monoxide (as CO)	18-13270	11.9	.100
4.	Oxides of Sulphur (as SOX)	18-1 (255 (P-2)	16.7	-50
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	N.A.



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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-17	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 13/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluka - Talwaudi Suboo, Distt. Bhatinda (Punjah) India

Emission Source Monitored - UB-2

Stack Identification - Stack attached to UB-2
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 100
Diameter of Stack (m) - 3.1
Sampling Duration (Minutes) - 24

Parameters Monitored - PM.NO., SO., CO. NI & V
Purpose of Monitoring - Assessment of Pollution load

		TEST RESULT			
S.N.	Parameter	Test Method	Results (mg/Nm³)	Mixed Fuel Limits (in mg/Nm²)	
1-	Particulate Matters (as PM)	IS-11255 (P-1)	32.1	44	
2.	Oxide of Nitrogen (as NOx)	1S-11255(P-7)	69.7	335	
3.	Carbon Monoxide (as CO)	IS-13270	25,5	143	
4.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	171.4	730	
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5.	



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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-18	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 13/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari .

Taluka - Tulwandi Saboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored - UB-3

Stack Identification - Stack attached to UB-3
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 100
Diameter of Stack (m) - 3.1
Sampling Duration (Minutes) - 23

Parameters Monitored – PM,NO., SO<sub>2</sub>, CO, NI & V
Purpose of Monitoring – Assessment of Pollution load

	TEST RESULT			
5.N.	Parameter	Test Melloid	Results (mg/Nm³)	Mixed Fuel Limits (in mg/Nm²)
1_	Particulate Matters (as PM)	18-11255 (P-1)	30.1	44
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	60.9	335
3.	Carbon Monoxide (as CO)	IS-13270	20.1	143
4.	Oxides of Sulphur (no SOX)	1S-1/255 (P-2)	145,6	730
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5



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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-19	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team.

Date of Sampling 13/08/2022

Name & Address of the Industry M/s HPC1-Mittal Energy Limited, Village-Phullokhari .

Taluka - Talwaudi Sabeo, Disti. Bhatiuda (Punjah) India

Emission Source Monitored UB-4

Stack Identification Stack attached to UB-1 Normal Operating Schedule As per requirement

Type of Stack (ACC/Metal) Mild Steel

Stack Height From Ground Level (meter) -100 Diameter of Stack (m) 3.1 Sampling Duration (Minutes) 24

Parameters Monitored PM,NO., SO., CO. NI & V Purpose of Monitoring Assessment of Pollution load

General Sensory Observations Normal Fugitive Emission (if any) NII Stack Temperature (9C) 129 Ambient Temperature (°C) 33 Average Stack Velocity (m/s) 13.19 Quantity of Emission (Nm<sup>3</sup>/hr). 184256

		TEST RESULT		
S.N.	Parameter	Test Method	Results (mg/Nm³)	Mixed Fuel Limits (In mg/Nm²)
1	Particulate Matters (as PM)	IS-11255 (P-1)	24.2	44
2.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	50.6	335
3.	Carbon Monoxide (as CO)	18-13270	19.5	143
4.	Oxides of Sulphur (as SOX)	15-11255 (19-2)	131.2	730
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5



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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-20	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our learn-

Date of Sampling - 16/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Taluka - Talwandi Saboo, Distt. Uhatlada (Punjab) India

Emission Source Monitored - HRSG-2

Stack Identification - Stack attached to HRSG-2

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 35
Diameter of Stack (m) 3.5
Sampling Duration (Minutes) 23

Parameters Monitored - PM,NO<sub>3</sub>, SO<sub>3</sub>, CO<sub>2</sub>, NI & V
Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations
Fugitive Emission (if any)
Stack Temperature (°C)
Ambient Temperature (°C)
Average Stack Velocity (m/s)
Quantity of Emission (Nm³/hr)
Nil
179
32
15.29
26085.3

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm <sup>3</sup> )	Mixed Fuel Limits (in mg/Nm²)
1.	Particulate Matters (as PM)	IS-11255 (P-1)	26.3	39
2	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	71.4	325
3.	Carbon Monoxide (as CO)	IS-13270	40.5	138
4.	Oxides of Sulphur (as SOX)	18-1 (255 (P-2)	116.5	650
5.	Nickle & Vanadium(as Ni& V)	USEPA Method 29 By AAS	BDL	5



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Test Report of	Report Code	Date of Issue	
Stack Emission	TEST DE REPORT COME	02/09/2022	

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 16/08/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari ,

Yalnka - Talwandi Saboo, Distt. Bhatinda (Penjab) India

Emission Source Monitored - UB-5

Stack Identification - Stack attached to UB-5
Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel Stack Height From Ground Level (meter) - 130

Diameter of Stack (m) - 3.25 Sampling Duration (Minutes) - 23

Parameters Monitored - PM,NO<sub>3</sub>, SO<sub>3</sub>, CO, NI & V
Purpose of Monitoring - Assessment of Pollution load

| Assessman | Common | Common

S.N. Parameter Test Method Results	TEST RESULT				
(mg/Nm²)	Pet Cork Limits (in mg/Nm³)				
Particulate Matters (as PM)	30				
<ol> <li>Oxide of Nitrogen (as NOx) 1S-11255(P-7) 55.4</li> </ol>	300				
<ol> <li>Oxides of Sulphur (as SOX) IS-11255 (P-2) 241.6</li> </ol>	400				

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-020922-22	02/09/2022

#### SAMPLING & ANALYSIS DATA

Description Stack Emission Monitoring conducted by our team.

Date of Sampling 16/08/2022

Name & Address of the Industry M/s HPCL-Mittal Energy Limited, Village-Phollokkari .

Talukr - Talwandi Saboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored UB-6

Stack Identification Stack attached to UB-6 Normal Operating Schedule As per requirement

Type of Stack (ACC/Metal) Mild Steel Stack Height From Ground Level (meter) -130

Diameter of Stack (m) 3.25 Sampling Duration (Minutes) 23

Parameters Monitored PM,NO, SO, CO, NI & V Purpose of Monitoring Assessment of Pollution load

General Sensory Observations Normal Fugitive Emission (if any) Nil Stack Temperature (OC) 143 34 Ambient Temperature (OC) Average Stack Velocity (m/s) 14.31

Quantity of Emission (Nm3/hr) 236545.1

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm³)	Pet Cock Limits (in mg/Nm³)
l.	Particulate Matters (as PM)	TS-11255 (P-1)	18.1	30
2.	Oxide of Nitrogen (as NOx)	1S-11255(P-7)	65.2	300
3.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	174.6	400

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-051022-11	05/10/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 03/09/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari,

Taluka - TalwandiSuboo, Distr. Bhatinda (Punjah) India

Emission Source Monitored - SRU-524

Stack Identification - Stack attached to SRU-524

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 100
Diameter of Stack (m) - 2.0
Sampling Duration (Minutes) - 28

Parameters Monitored - NO<sub>5</sub>, SO<sub>2</sub>, CO, H<sub>2</sub>S

Purpose of Monitoring - Assessment of Pollution load

Quantity of Emission (Nm<sup>3</sup>/hr) - 79658,2

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm³)	Limits for 100 % Fuel Gas(mg/Nm³)
1.	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	28.5	250
2.	Carbon Monoxide (as CO)	1S-13270	42.3	100
3.	Oxides of Sulphur (as SOX)	1S-11255 (P-2)	88.7	- 4
4.	Hydrogen Sulphide (as H2S)	IS:11255 (P-4)	2,1	10







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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Stack Emission	ST-051022-12	05/10/2022

#### SAMPLING & ANALYSIS DATA

Description - Stack Emission Monitoring conducted by our team.

Date of Sampling - 03/09/2022

Name & Address of the Industry - M/s HPCL-Mittal Energy Limited, Village-Phullokhari,
Taluka - TalwandiSuboo, Distt. Bhatinda (Punjab) India

Emission Source Monitored - SRU-525

Stack Identification - Stack attached to SRU-525

Normal Operating Schedule - As per requirement

Type of Stack (ACC/Metal) - Mild Steel

Stack Height From Ground Level (meter) - 100
Diameter of Stack (m) - 2.0
Sampling Duration (Minutes) - 29

Parameters Monitored - NO<sub>x</sub>, SO<sub>2</sub>, CO, H<sub>2</sub>S

Purpose of Monitoring - Assessment of Pollution load

General Sensory Observations - Normal Fugitive Emission (if any) - Nil Stack Temperature (°C) - 245

Ambient Temperature (°C) - 33

Average Stack Velocity (m/s) - 12.39

Ouantity of Emission (Nm³/hr) - 80129.2

TEST RESULT				
S.N.	Parameter	Test Method	Results (mg/Nm²)	Limits for 100 % Fuel Gas(mg/Nm²)
L	Oxide of Nitrogen (as NOx)	IS-11255(P-7)	27.6	250
2.	Carbon Monoxide (as CO)	1S-13270	39.7	100
3.	Oxides of Sulphur (as SOX)	IS-11255 (P-2)	86,1	
4.	Hydrogen Sulphide (as H2S)	IS:11255 (P-4)	2.9	10

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-090522-35	09/05/2022

ISSUED TO: HPCL- Mittal Energy Limited, Village – Phullokhari,
Taluka – TalwandiSaboo, Distt.- Bhatinda (Punjab) India
SAMPLING & ANALYSIS DATA

Sample Collected On : 26/04/2022 Sample Collected By : Laboratory

Sample Description ; Waste Water (W-1: ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail : 2.0 lts
Weather Conditions : Normal

Analysis Duration : 28/04/2022 to 06/05/2022

Sr.	Parameter	Unit	Result	Permissible	Protocol
No.			W-1	Limits	
1	pH	+	7,36	6.0-8.5	IS:3025 (P-11)
2	Total Suspended Solids (TSS)	mg/L	12.36	20.0	IS:3025 (P-17)
3	Chemical Oxygen Demand (COD)	mg/L	82.64	125.0	IS:3025 (P-58)
4	Bio-Chemical Oxygen Demand (3 days at 27°C) (BOD)	mg/L	8.0	15.0	IS:3025 (P-44)
5	Oil & Grease (O&G)	mg/L	BDL	5.0	IS:3025 (P-39)
6	Phenolic Compounds(C6H5OH)	mg/L	0.20	0.35	1S:3025 (P-43)
7	Sulphide (S)	mg/L	0.23	0,5	IS:3025 (P-29)
8	Total Kjeldahl Nitrogen (NH3)	mg/L	17.52	40	IS:3025 (P-34)
9	Phosphate	mg/L	1.05	3.0	IS:3025 (P-31)
10	Chromium Hexavalent (Cr' 6)	mg/L	BOL	0.1	IS:3025 (P-52)
11	Copper (Cu)	mg/L	BOL	1.0	APHA -23rd Ed.
12	Lead (Pb)	mg/L	BOL	0,1	APHA-23rd Ed.
13	Mercury (Hg)	mg/L	BOL	0.01	APHA-23rd Ed.
14	Zine (Zn)	mg/L	BDL	5.0	APHA-23rd Ed.
15	Nickel (Ni)	mg/L	BDL	1.0	APHA-23rd Ed

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-090522-36	09/05/2022

ISSUED TO:

HPCL- Mittal Energy Limited, Village - Phullokhari,

Taluka - TalwandiSaboo, Distt.- Bhatinda (Punjab) India

#### SAMPLING & ANALYSIS DATA

Sample Collected On

: 26/04/2022

Sample Collected By

: Laboratory

Sample Description

: Waste Water (W-1: ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail

: 2.0 lts

Weather Conditions

: Normal

Analysis Duration

: 28/04/2022 to 06/05/2022

Sr.No.	Parameter	Unit	Result	Permissibl	Protocol
			W-1	e Limits	
16	Ammonia (N)	mg/L	7.98	15.0	IS:3025 (P-34)
17	Cyanide (CN)	mg/L	BDL	0.20	APHA-23rd Ed.
18	Total Chromium	mg/L	BDL	2.0	IS:3025 (P-52)
19	Vanadium (V)	mg/L	BDL	0.2	APHA-23rd Ed.
20	Benzene	mg/L	BDL	0.1	APHA-23rd Ed.
21	Benzo(a)-Pyreen	mg/L	BDL	0.2	APHA-23rd Ed.

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-090522-37	09/05/2022

ISSUED TO: HPCL- Mittal Energy Limited, Village - Phullokhari , Taluka - Talwandi Saboo, Distt.- Bhatinda (Punjab) India

#### SAMPLING & ANALYSIS DATA

Sample Collected On Sample Collected By : 26/04/2022 : Laboratory

Normal

Sample Description

: Waste Water (W-1: ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail

: 2.0 lts

Weather Conditions Analysis Duration

: 28/04/2022 to 06/05/2022

Sr.	Parameters	Unit	Test Result	Protocol
No.	1000		WI	
1	Bioassay Toxic Test	%	98 % survival of fish after 96 hours in 100 % effluent	IS:6582 (P-1)

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-030622-17	03/06/2022

ISSUED TO: HPCL- Mittal Energy Limited, Village – Phullokhari,
Taluka – TalwandiSaboo, Distt.- Bhatinda (Punjab) India
SAMPLING & ANALYSIS DATA

Sample Collected On : 09/05/2022 Sample Collected By : Laboratory

Sample Description : Waste Water (W-1: ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail : 2.0 Lts.
Weather Conditions : Normal

Analysis Duration : 10/05/2022 To 18/05/2022

Sr.	Parameter	Unit	Result	Permissible	Protocol
No.			W-1	Limits	
1	pH		7.31	6.0-8.5	IS:3025 (P-11)
2	Total Suspended Solids (TSS)	mg/L	11.98	20.0	IS:3025 (P-17)
3	Chemical Oxygen Demand (COD)	mg/L	80.34	125.0	IS:3025 (P-58)
4	Bio-Chemical Oxygen Demand (3 days at 27°C) (BOD)	mg/L	8.5	15.0	IS:3025 (P-44)
5	Oil & Grease (O&G)	mg/L	BDL	5.0	IS:3025 (P-39)
6	Phenolic Compounds(C6H5OH)	mg/L	0.21	0.35	IS:3025 (P-43)
7	Sulphide (S)	mg/L	0.24	0.5	IS:3025 (P-29)
8	Total Kjeldahl Nitrogen (NH3)	mg/L	18.32	40	IS:3025 (P-34)
9	Phosphate	mg/L	1.03	3.0	IS:3025 (P-31)
10	Chromium Hexavalent (Cr* 6)	mg/L	BDL	0.1	IS:3025 (P-52)
11	Copper (Cu)	mg/L	BDL	1.0	APHA -23rd Ed.
12	Lead (Pb)	mg/L	BDL	0,1	APHA-23rd Ed.
13	Mercury (Hg)	mg/L	BDL	0,01	APHA-23rd Ed.
14	Zinc (Zn)	mg/L	BDL	5.0	APHA-23rd Ed.
15	Nickel (Ni)	mg/L	BDL	1.0	APHA-23rd Ed.

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AUTHORIZED SIGNATORY

Laboratory : GT-20, Sector-117, Noida Gautam Budh Nagar - 201301

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-030622-18	03/06/2022

ISSUED TO: HPCL- Mittal Energy Limited, Village - Phullokhari,
Taluka - TalwandiSaboo, Distt.- Bhatinda (Punjab) India

#### SAMPLING & ANALYSIS DATA

Sample Collected On : 09/05/2022 Sample Collected By : Laboratory

Sample Description ; Waste Water (W-1: ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail : 2.0 Lts. Weather Conditions : Normal

Analysis Duration : 10/05/2022 To 18/05/2022

Parameter	Unit	Result	Permissibl	Protocol
		W-1	e Limits	1
Ammonia (N)	mg/L	7.91	15.0	IS:3025 (P-34)
Cyanide (CN)	mg/L	BDL	0.20	APHA-23rd Ed.
Total Chromium	mg/L	BDL	2.0	IS:3025 (P-52)
Vanadium (V)	mg/L	BDL	0.2	APHA-23rd Ed.
Benzene	mg/L	BDL	0.1	APHA-23rd Ed.
Benzo(a)-Pyreen	mg/L	BDL	0.2	APHA-23rd Ed.
	Ammonia (N)  Cyanide (CN)  Total Chromium  Vanadium (V)  Benzene	Ammonia (N) mg/L  Cyanide (CN) mg/L  Total Chromium mg/L  Vanadium (V) mg/L  Benzene mg/L	W-1     Ammonia (N)   mg/L   7.91     Cyanide (CN)   mg/L   BDL     Total Chromium   mg/L   BDL     Vanadium (V)   mg/L   BDL     Benzene   mg/L   BDL	W-1   e Limits

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-030622-19	03/06/2022

ISSUED TO: HPCL- Mittal Energy Limited, Village - Phullokhari,
Taluka - TalwandiSaboo, Distt.- Bhatinda (Punjab) India

#### SAMPLING & ANALYSIS DATA

Sample Collected On : 09/05/2022 Sample Collected By : Laboratory

Sample Description : Waste Water (W-1: ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail : 2.0 Lts.
Weather Conditions : Normal

Analysis Duration : 10/05/2022 To 18/05/2022

Parameters	Unit	Test Result	Protocol
		WI	
Bioassay Toxic Test	%	98 % survival of fish after 96 hours in 100 % effluent	IS:6582 (P-1)
			WI

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-080722-44	08/07/2022

ISSUED TO: HPCL- Mittal Energy Limited, Village - Phullokhari,

Taluka - TalwandiSaboo, Distt.- Bhatinda (Punjab) India

SAMPLING & ANALYSIS DATA

Sample Collected On : 04/06/2022 Sample Collected By : Laboratory

Sample Description : Waste Water (W:-1 ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail : 2.0 lts
Weather Conditions : Normal

Analysis Duration : 08/06/2022 To 18/06/2022

Sr.	Parameter	Unit	Result	Permissible	Protocol
No.			W-1	Limits	
1	pH	Proc.	7.33	6.0-8.5	IS:3025 (P-)1)
2	Total Suspended Solids (TSS)	mg/L	11.62	20.0	15:3025 (P-17)
3	Chemical Oxygen Demand (COD)	mg/L	80.69	125,0	IS:3025 (P-58)
4	Bio-Chemical Oxygen Demand (3 days at 27°C) (BOD)	mg/L	7.0	15.0	15:3025 (P-44)
5	Oil & Grease (O&G)	mg/L	BD(.	-5.0	15:3025 (F-39)
6	Phenolic Compounds(C6H5OH)	mg/L	0.19	0.35	15:3025 (P-43)
7	Sulphide (S)	mg/L	0.21	0.5	1S:3025 (P-29)
R.	Total Kjeldahl Nitrogen (NH3)	mg/L	18:11	40	15:3025 (P-34)
9	Phosphate	mg/L	1.01	3.0	1S:3025 (P-31)
10	Chromium Hexavalent (Cr* 6)	mg/L	BDL	0.1.	IS:3025 (P-52)
11	Copper (Cii)	mg/L	BDL	1.0	APHA -23rd fall
12	Lead (Ph)	mg/L	BDL	0.1	APHA-23rd Ed.
13	Mercury (Hg)	mg/L	BDL	0.01	APHA-23rd Ed.
14	Zinc (Zn)	mg/I	BDL	5.0	APHA-23rd Ed.
15	Nickel (Ni)	mg/L	BDL	1.0	APPIA-23rdEd

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Laboratory : GT-20, Sector-117, Nolda Gautam Budh Nagar - 201301

Branch Office :

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-080722-45	08/07/2022

ISSUED TO: HPCL- Mittal Energy Limited, Village - Phullokhari,
Taluka - TalwandiSaboo, Distt.- Bhatinda (Punjab) India

#### SAMPLING & ANALYSIS DATA

Sample Collected On 04/06/2022 Sample Collected By Laboratory

Sample Description Waste Water (W:-1 ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail 2.0 lts
Weather Conditions Normal

Analysis Duration 08/06/2022 To 18/06/2022

Sr.No.	Parameter	Unit	Result	Permissibl	Protocol
			W-1	e Limits	
16	Ammonia (N)	mg/L	7.86	15.0	IS:3025 (P-34)
17	Cyanide (CN)	mg/L	BDL	0.20	APHA-23rd Ed.
18	Total Chromium	mg/L	BDL	2.0	IS:3025 (P-52)
19	Vanadium (V)	mg/L	BDL	0.2	APHA-23rd Ed.
20	Benzene	mg/L	BDL	1.0	APHA-23rd Ed.
2)	Benzo(a)-Pyreen	mg/L	BDL	0.2	APHA-23rd Ed.

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-080722-46	08/07/2022

ISSUED TO: HPCL- Mittal Energy Limited, Village - Phullokhari,
Taluka - TalwandiSaboo, Distt.- Bhatinda (Punjab) India

#### SAMPLING & ANALYSIS DATA

Sample Collected On : 04/06/2022 Sample Collected By : Laboratory

Sample Description : Waste Water (W:-1 ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail : 2.0 lts
Weather Conditions : Normal

Analysis Duration : 08/06/2022 To 18/06/2022

Parameters	Unit	Test Result	Protocol
		WI	
Bioassay Toxic Test	%	98 % survival of fish after 96 hours in 100 % effluent	IS:6582 (P-1)
		3.00	Wi

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-080822-14	08/08/2022

ISSUED TO: HPCL- Mittal Energy Limited, Village - Phullokhari,

Taluka - TalwandiSaboo, Distt.- Bhatinda (Punjab) India

SAMPLING & ANALYSIS DATA

Sample Collected On : 04/07/2022 Sample Collected By Laboratory

Sample Description Waste Water (W:-1 ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail : 2.0 lts
Weather Conditions Normal

Analysis Duration 07/07/2022 To16 /07/2022

Sr.	Parameter	Unit	Result	Permissible	Protocol
No.			W-1	Limits	
1	pH	144	7.26	6.0-8.5	IS:3025 (P-11)
2	Total Suspended Solids (TSS)	mg/L	10.32	20.0	IS:3025 (P-17)
3	Chemical Oxygen Demand (COD)	mg/L	78.62	125.0	IS:3025 (P-58)
4	Bio-Chemical Oxygen Demand (3 days at 27°C) (BOD)	mg/L	BDL.	15.0	IS:3025 (P-44)
5	Oil & Grease (O&G)	mg/L	0.18	5.0	IS:3025 (P-39)
6	Phenolic Compounds(C6H5OH)	mg/L	0.20	0.35	IS:3025 (P-43)
7	Sulphide (S)	mg/L	0.22	0.5	IS:3025 (P-29)
8	Total Kjeldahl Nitrogen (NH3)	mg/L	19.13	40	IS:3025 (P-34)
9	Phosphate	mg/L	1.03	3.0	IS:3025 (P-31)
10	Chromium Hexavalent (Cr' 6)	mg/L	BDL	0.1	IS:3025 (P-52)
11	Copper (Cu)	mg/L	BDL	1.0	APHA -23rd Ed
12	Lead (Pb)	mg/L	BDL	0.1	APHA-23rd Ed
13	Mercury (Hg)	mg/L	BDL	0.01	APHA-23rd Ed
14	Zinc (Zn)	mg/L	BDL	5.0	APHA-23rd Ed
15	Nickel (Ni)	mg/L	BDL	CONO!	APHA-23rd Ed

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-080822-15	08/08/2022

ISSUED TO: HPCL- Mittal Energy Limited, Village – Phullokhari,
Taluka – TalwandiSaboo, Distt.- Bhatinda (Punjab) India

#### SAMPLING & ANALYSIS DATA

Sample Collected On 504/07/2022
Sample Collected By Laboratory

Sample Description Waste Water (W:-1 ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail 2.0 lts
Weather Conditions Normal

Analysis Duration 07/07/2022 To16 /07/2022

Sr.No.	Parameter	Unit	Result	Permissibl e Limits	Protocol
			W-1		
16	Ammonia (N)	mg/L	7.69	15.0	IS:3025 (P-34)
17	Cyanide (CN)	mg/L	BDL	0.20	APHA-23rd Ed.
18	Total Chromium	mg/L	BDL	2.0	IS:3025 (P-52)
19	Vanadium (V)	mg/L	HOL	0.2	APHA-23rd Ed.
20	Benzene	mg/L	BDL	0.1	APHA-23rd Ed.
21	Benzo(a)-Pyreen	mg/1	BDL	e malas	APHA-23rd Ed.

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### TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-080822-16	08/08/2022

ISSUED TO: HPCL- Mittal Energy Limited, Village – Phullokhari,
Taluka – TalwandiSaboo, Distt.- Bhatinda (Punjab) India

#### SAMPLING & ANALYSIS DATA

Sample Collected On 04/07/2022
Sample Collected By Laboratory

Sample Description Waste Water (W:-1 ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail 2.0 lts
Weather Conditions : Normal

Analysis Duration 07/07/2022 To16 /07/2022

Parameters	Unit	Test Result	Protocol	
		WI		
Bioassay Toxic Test	%	98 % survival of fish after 96 hours in 100 % effluent	IS:6582 (P-1)	
			WI	

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-020922-25	02/09/2022

ISSUED TO: HPCL- Mittal Energy Limited, Village - Phullokhari,

Taluka - TalwandiSaboo, Distt.- Bhatinda (Punjab) India

SAMPLING & ANALYSIS DATA

Sample Collected On : 17/08/2022 Sample Collected By : Laboratory

Sample Description : Waste Water (W:-1 ETF Outlet, Inside GGSR)

Sample Quantity/Packing detail : 2.0 lts
Weather Conditions : Normal

Analysis Duration : 22/08/2022 To 31/08/2022

Sr.	Parameter	Unit	Result	Permissible	Protocol
No.			W-1	Limits	
1	PH	-	7.29	6.0-8.5	IS:3025 (P-11)
2	Total Suspended Solids (TSS)	mg/L	11:24	20:0	IS:3025 (P-17)
3	Chemical Oxygen Demand (COD)	mg/L	73.62	125.0	IS:3025 (P-58)
4	Bio-Chemical Oxygen Demand (3 days at 27°C) (BOD)	mg/L	BDL:	15.0	IS:3025 (P-14)
5	Oil & Grease (O&G)	mg/L	0.20	5.0	IS:3025 (P-39)
6	Phenolic Compounds(C6H5OH)	mg/L	9.21	0.35	IS:3025 (P-43)
7	Sulphide (S)	mg/L	0.23	0.5	IS:3025 (P-29)
8	Total Kjeldahl Nitrogen (NH3)	mg/L	17.81	40	1S:3025 (P-34)
9	Phosphate	mg/L	1.01	3.0	IS:3025 (P-31)
10	Chromium Hexavalent (Cr 6)	mg/L	BDL	0.1	IS:3025 (P-52)
11	Copper (Cu)	mg/L	BDL	1,0	APHA -23rd Ed
12	Lead (Pb)	mg/L	BDL	0.1	APHA-23rd Ed.
13	Mercury (Hg)	mg/L	BDL	0.01	APHA-23rd Ed.
14	Zinc (Zn)	mg/L	BOL	5.0	APHA-23rd Ed.
15	Nickel (Ni)	mg/L	BDL	1.0	APITA-23rd Ed.

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue	
Waste Water	WW-020922-26	02/09/2022	

ISSUED TO: HPCL- Mittal Energy Limited, Village - Phullokhari ,

Taluka - TalwandiSaboo, Distt.- Bhatinda (Punjab) India

#### SAMPLING & ANALYSIS DATA

Sample Collected On

17/08/2022

Sample Collected By

Laboratory

Sample Description

Waste Water (W:-1 ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail

2.0 lts

Weather Conditions

: Normal

Analysis Duration

22/08/2022 To 31/08/2022

Sr.No.	Parameter	Unit	Result	Permissibl e Limits	Protocol
			W-1		
16	Ammonia (N)	mg/L	7,65	15.0	IS:3025 (P-34)
17	Cyanide (CN)	mg/L	BDL	0.20	APHA-23rd Ed.
18	Total Chromium	mg/L	BDL	2,0	1S:3025 (P-52
19	Vanadium (V)	mg/L	BDL	0.2	APHA-23rd Ed.
20	Benzene	mg/L	BOL	0,1	APHA-23rd Ed.
21	Benzo(a)-Pyreen	mg/L	BDL	0.2	APHA-23rd Ed.

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Laboratory: GT-20, Sector-117, NOIDA, Gautam Budh Nagar - 201301

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-020922-27	02/09/2022

ISSUED TO: HPCL- Mittal Energy Limited, Village - Phullokhari,

Taluka - TalwandiSaboo, Distt.- Bhatinda (Punjab) India

#### SAMPLING & ANALYSIS DATA

Sample Collected On : 17/08/2022 Sample Collected By : Laboratory

Sample Description : Waste Water (W:-1 ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail := 2,0 lts
Weather Conditions : Normal

Analysis Duration = 22/08/2022 To 31/08/2022

Sr.	Parameters	Unit Test Result		Unit	Protocol
No.			WI		
1	Bioassay Toxic Test	%	98 % survival of fish after 96 hours in 100 % effluent	1S:6582 (P-1)	



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Laboratory : GT-20, Sector-117, NOIDA, Gautam Budh Nagar - 201301

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# TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-051022-16	05/10/2022

ISSUED TO: HPCL- Mittal Energy Limited, Village - Phullokhari ,

Taluka - TalwandiSaboo, Distt.- Bhatinda (Punjab) India

SAMPLING & ANALYSIS DATA

Sample Collected On : 02/09/2022 Sample Collected By : Laboratory

Sample Description : Waste Water (W:-t ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail : 2.0 lts
Weather Conditions : Normal

Analysis Duration : 04/09/2022 To 09/09/2022

Sc	Parameter	Unit	Result	Permissible	Protocol
No.			W-1	Limits	
1	pH	444	7.31	6.0-8.5	IS:3025 (P-11)
2	Total Suspended Solids (TSS)	mg/L	10.26	20.0	IS:3025 (P-17)
3	Chemical Oxygen Demand (COD)	mg/L	70.26	125.0	IS:3025 (P-58)
4	Bio-Chemical Oxygen Demand (3 days at 27°C) (BOD)	mg/L	12.3	15.0	IS:3025 (P-44)
5	Oil & Greuse (O&G)	mg/L	0.21	5,0	1S:3025 (P-39)
6	Phenolic Compounds(C6H5OH)	mg/1	0.23	0.35	IS:3025 (P-43)
7	Sulphide (S)	mg/L	0.25	0.5	IS:3025 (P-29)
8	Total Kjeldahl Nitrogen (NH3)	mg/L	16.32	40	TS:3025 (P-34)
9	Phosphate	mg/L	1.06	3.0	1S:3025 (P-31)
10	Chromium Hexavalent (Cr 6)	mg/L	BDL	0.1	JS:3025 (P-52)
11	Copper (Cu)	mg/L	BDL	1.0	APHA -23rd Ed
12	Lead (Pb)	mg/L	BDL	0.1	APHA-23rd Ed.
13	Mercury (Hg)	mg/L	BDL	0.0)	APHA-23rd Ed
14	Zinc (Zn)	mg/L	BDL	5.0	APHA-23rd Ed
15	Nickel (Ni)	mg/L	BDL	THELABO	APHA-23rd Ed.

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## TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-051022-17	05/10/2022

ISSUED TO: HPCL- Mittal Energy Limited, Village - Phullokhari .

Taluka - TalwandiSaboo, Distt.- Bhatinda (Punjab) India

02/09/2022

#### SAMPLING & ANALYSIS DATA

Sample Collected On

Sample Collected By ; Laboratory
Sample Description ; Waste Water (W:-1 ETP Outlet, Inside GGSR)

Sample Quantity/Packing detail : 2.0 lts
Weather Conditions : Normal

Analysis Duration : 04/09/2022 To 09/09/2022

Sr.No.	Parameter	Unit	Result	Permissibl	Protocol
			W-1	e Limits	
16	Ammonia (N)	mg/L	7.52	15.0	IS:3025 (P-34)
17	Cyanide (CN)	mg/L	BDL	0.20	APHA-23rd Ed
18	Total Chromium	mg/L	BDL	2,0	f8:3025 (P-52)
19	Variadium (V)	mg/L	BOI.	0.2	APHA-23n1 Ed.
20	Benzene	mg/L	BDL	0,1	APHA-23rd Ed.
21	Benzo(a)-Pyreen	mg/L	BDL	0.2	APHA-23rd Ed.

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# TEST CERTIFICATE

Test Report of	Report Code	Date of Issue
Waste Water	WW-051022-18	05/10/2022

ISSUED TO: HPCL-Mittal Energy Limited, Village - Phullokhari,

Taluka - TalwandiSaboo, Distt.- Bhatinda (Punjab) India

#### SAMPLING & ANALYSIS DATA

Sample Collected On

Sample Collected By

Sample Description

Sample Quantity/Packing detail

Weather Conditions Analysis Duration : 02/09/2022

: Laboratory

Waste Water (W:-1 ETP Outlet, Inside GGSR)

2.0 lts

Normal

I 04/09/2022 To 09/09/2022

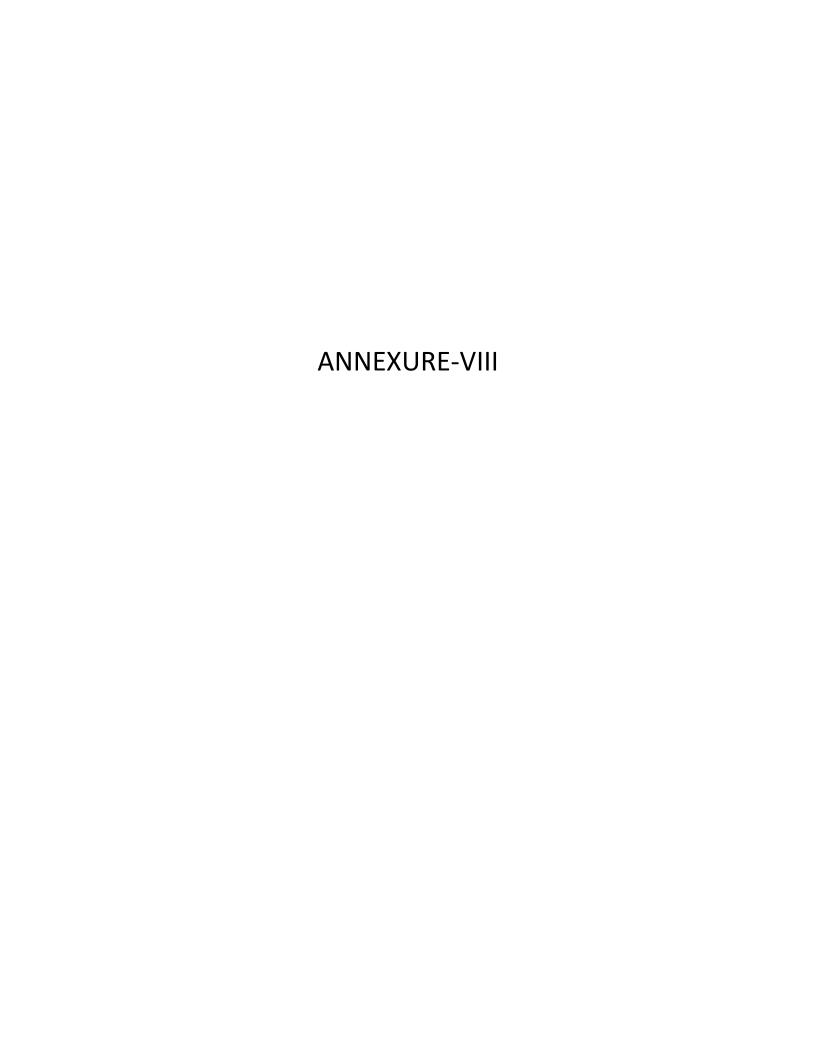
Sr.	Sr. Parameters U		Test Result	Protocol
No.			W1	
1	Bioassay Toxic Test	%	98 % survival of fish after 96 hours in 100 % effluent	IS:6582 (P-1)

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#### Activities undertaken for improving socio-economic condition in the surrounding areas from Apr'22 to Sep'2022 **CSR Pillars Beneficiaries** Remarks Artificial Limbs and aids distribution Camp; Road cleaning and Community Healthcare & 4182 garbage disposal; Support of Mobile Toilets; Hygiene Livelihood and Sustainable 7621 Women Empowerment initiative; Animal Husbandry camps Development Total 11803

Photographs for activities undertaken for improving socio-economic condition in the surrounding areas from Apr'22 to Sep'2022

Livelihood and Sustainable Development (Women Entrepreneurship Development)



Livelihood and Sustainable Development (Animal Husbandry camp)

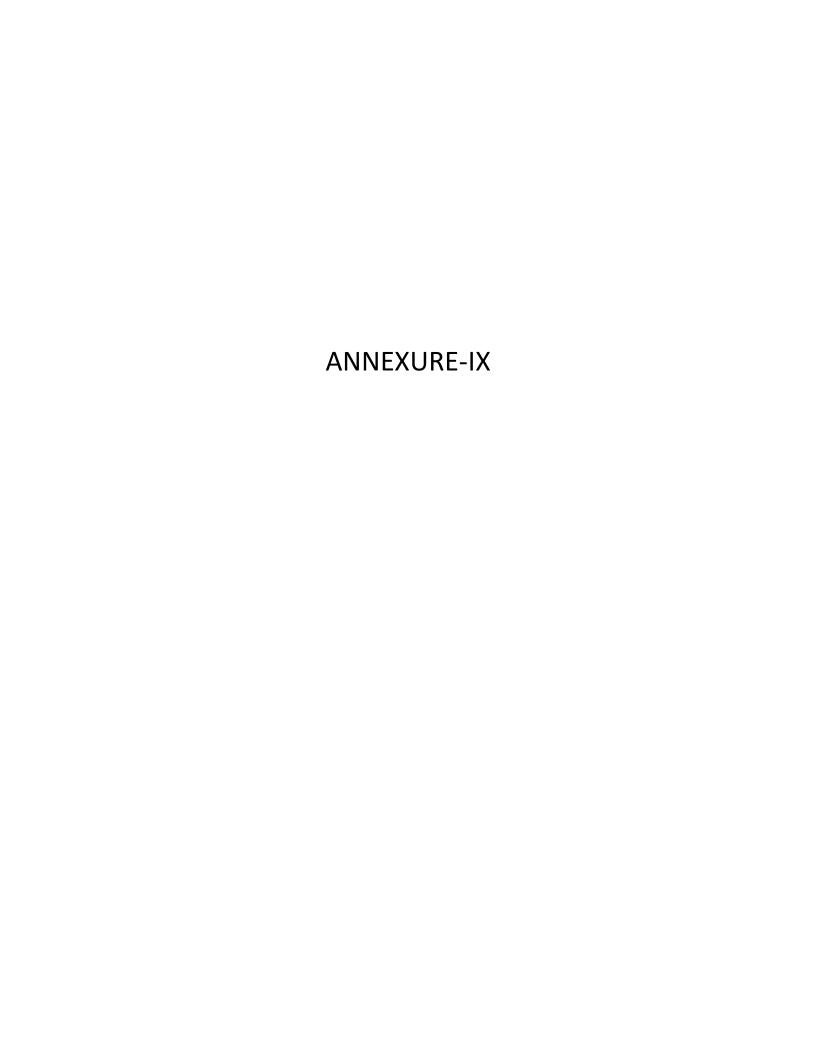


Community Healthcare & Hygiene
(Artificial Limbs and aids distribution Camp)



Community Healthcare & Hygiene (Support of Mobile Toilets)

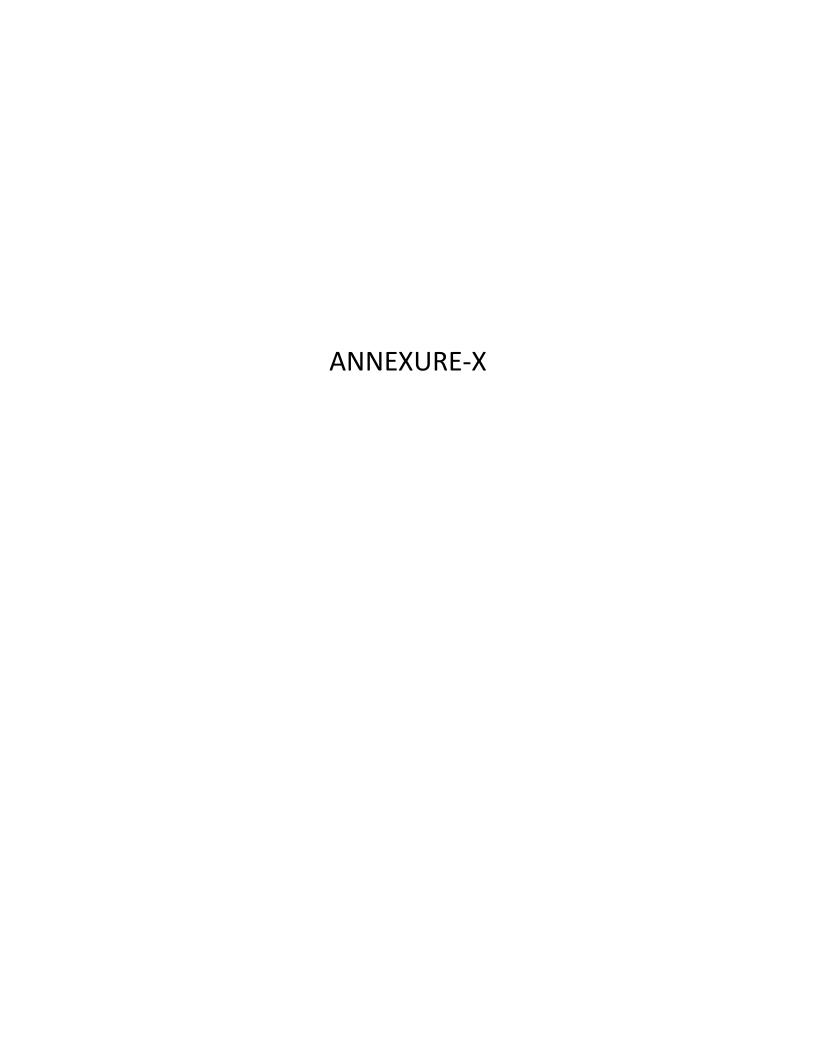




#### Activities undertaken for community welfare including eco-developmental measures in the surrounding areas from Apr'2022' to Sep'22 **CSR Pillars Beneficiaries Remarks** Infrastructure development of vicinity villages (Pavor block roads); Community infrastructure & 310 Infrastructure development of sports facility; other basic amenities Environment support to community institutions. Career progression session for Govt. school students; Support Education 8334 providing education to special abled children; Drawing competition; Development Distribution of Bicycle for Girls Students Total 8644

# Photographs for activities undertaken for community welfare including ecodevelopmental measures

# **Education Development Education Development** (Distribution of bicycles to Girls students) (Drawing competition in schools) , मतवारी मीठीव्य संबंधती सवस **Education Development Community infrastructure & Environment** (Infrastructure development of sports facility) (Career progression session) **Community infrastructure & Environment** (Infrastructure development of Vicinity villages )





#### PUNJAB POLLUTION CONTROL BOARD

Invest Punjab, PBIP, Udyog Bhawan, Sector 17, Chandigarh.

Website:- www.ppcb.gov.in

Office Dispatch No:	Registered/Speed Post	Date:	
Industry Registration ID:	R12BTI44706	Application No:	19563058

To,

**Sanket Thapar** 

Hpcl-mittal Energy Limited, guru Gobind Singh Refinery Project, village Phullokari, taluka Talwandi Saboo,

District Bathinda.

Bathinda, Bathinda-151301

Subject: Grant Varied 'Consent to Operate' u/s 21 of Air (Prevention & Control of Pollution) Act, 1981 for discharge

of emissions arising out of premises.

With reference to your application for obtaining Varied 'Consent to Operate' u/s 21 of Air (Prevention & Control of Pollution) Act, 1981, you are hereby, authorized to operate an industrial unit for discharge of the emission(s) arising out of your premises subject to the Terms and Conditions as mentioned in this Certificate.

#### 1. Particulars of Consent to Operate under Air Act, 1981 granted to the industry

Consent to Operate Certificate No.	CTOA/Varied/BTI/2022/19563058
Date of issue :	24/09/2022
Date of expiry :	31/03/2025
Certificate Type :	Varied
Previous CTO No. & Validity :	CTOA/Varied/BTI/2022/18070511 From:09/05/2022 To:30/09/2022

#### 2. Particulars of the Industry

Name & Designation of the Applicant	Sanket Thapar, (Deputy General Manager)
Address of Industrial premises	Hpcl-mittal Energy Limited (guru Gobind Singh Refinery ), Village Phullokari,taluka Talwandi Saboo,, Talwandi Sabo,Bathinda-151301
Capital Investment of the Industry	4245260.0 lakhs
Category of Industry	Red
Type of Industry	Oil Refinery
Scale of the Industry	Large
Office District	Bathinda
Consent Fee Details	Bathinda Consent Fee Details Rs. 86,40,000/- through online vide R.no. SBINR12022012763913575 dated 27.01.2022 under Air Act, 1981, against the fixed assets of Rs. 4245759/-, which is adequate upto 31.03.2025

Raw Materials (Name with Quantity per day)	Crude Oil @33750Metric Tonnes/Day
Products (Name with Quantity per day)	LPG @ 1780Metric Tonnes/Day Naphtha @0Metric Tonnes/Day Gasoline @ 2980Metric Tonnes/Day ATF @ 1200Metric Tonnes/Day Kerosene @ 300Metric Tonnes/Day Diesel @ 11838Metric Tonnes/Day Sulphur @ 641Metric Tonnes/Day Coke @ 1695Metric Tonnes/Day Hexane @ 15Metric Tonnes/Day Poly Propylene @ 1400Metric Tonnes/Day Motor Turpentine Oil @ 75Metric Tonnes/Day Bitumen @ 1500Metric Tonnes/Day HDPE/LLDPE @ 3586Metric Tonnes/Day PP-Regular @ 974Metric Tonnes/Day PP-Impact @ 450Metric Tonnes/Day Benzene @ 237Metric Tonnes/Day Mixed Xylenes @ 483Metric Tonnes/Day Low Sulphur Fuel Oil @ 45Metric Tonnes/Day
By-products, if any, (Name with Quantity per day)	As per the application form.
Details of the machinery and process	As per documents appended with application.
Quantity of fuel required (in TPD) and capacity of boilers/ Furnace/Thermo heater etc.	<ul> <li>Fuel Oil for 4 no. boilers of capacity 240 TPH each.</li> <li>Pet coke / coal for 2 no. boilers of capacity 300 TPH each.</li> <li>HSD for 3 no. DG sets of capacity 8250 KVA, 3520 KVA &amp; 1010 KVA.</li> <li>Natural Gas for furnaces / Units</li> </ul>
Type of Air Pollution Control Devices to be installed	<ul> <li>Low Nox burner with 4 no boilers of capacity 240 TPH each.</li> <li>Separate ESP for 2 no. boilers of capacity 300 TPH each.</li> <li>Canopies with DG sets of capacity 8250 KVA, 3520 KVA &amp; 1010 KVA.</li> </ul>

Stack height provided with each boiler/thermo heater/Furnace etc.	CDU/VDU85(Ground Level)/80(Roof Level) VGO-HDT Common Stack65(Ground Level)/60(Roof Level) DCU Heater Flue Gas Stack65(Ground Level)/60(Roof Level) DHDT-1 Reactor Feed Heater Stack-50775(Ground Level)/70(Roof Level) DHDT-2 Stack_60760(Ground Level)/55(Roof Level) HGU Flue Gas Stack Train 165(Ground Level)/60(Roof Level) HGU Flue Gas Stack Train 265(Ground Level)/60(Roof Level) Naphtha Superheater Stack30(Ground Level)/25(Roof Level) FCCU Furnace Stack80(Ground Level)/75(Roof Level) FCC Regenerator Flue Gas Stack42(Ground Level)/37(Roof Level) SRU Incinerator Train 1100(Ground Level)/88(Roof Level) SRU Incinerator Train 2100(Ground Level)/45(Roof Level) NHT reactor Heater Stack50(Ground Level)/45(Roof Level) CCR Common Stack68(Ground Level)/63(Roof Level) Bitumen Blowing Unit (BBU) Stack60(Ground Level)/55(Roof Level) UB-1100(Ground Level)/95(Roof Level) UB-3100(Ground Level)/95(Roof Level) UB-3100(Ground Level)/95(Roof Level) UB-310(Ground Level)/30(Roof Level) UB-5130(Ground Level)/3125(Roof Level) UB-6130(Ground Level)/30(Roof Level) HRSG-135(Ground Level)/30(Roof Level) HRSG-135(Ground Level)/30(Roof Level) FF-111170(Ground Level)/60(Roof Level) FF-111370(Ground Level)/60(Roof Level) FF-111370(Ground Level)/60(Roof Level) FF-111370(Ground Level)/60(Roof Level)
Sources of emissions and type of pollutants	FF-111670(Ground Level)/60(Roof Level) FF-111770(Ground Level)/60(Roof Level) CDV/VDUSO2/NOx/CO/SPM
	FCCU HeaterSO2/NOx/CO/SPM FCCU -RegenerationSO2/NOx/CO/SPM HGU Train-1SO2/NOx/CO/SPM HGU Train-2SO2/NOx/CO/SPM Naphtha Superheater StackSO2/NOx/CO/SPM NHT Reactor Heater StackSO2/NOx/CO/SPM CCR Common StackSO2/NOx/CO/SPM SRU-525 StackSO2/NOx/CO SRU-524 StackSO2/NOx/CO VGO-HDT Common StackSO2/NOx/CO/SPM DHDT-I (507)SO2/NOx/CO/SPM DHDT-II (607)SO2/NOx/CO/SPM DCU Heater Flue Gas StackSO2/NOx/CO/SPM UB-1SO2/NOx/CO/SPM UB-2SO2/NOx/CO/SPM UB-3SO2/NOx/CO/SPM UB-4SO2/NOx/CO/SPM UB-6SO2/NOx/CO/SPM HRSG-1SO2/NOx/CO/SPM HRSG-1SO2/NOx/CO/SPM Bitumen Blowing Unit (BBU)SO2/NOx/CO/SPM FF-1111SO2/NOx/CO/SPM
Standards to be acheived under Air(Prevention & Control of Pollution) Act, 1981	As prescribed by the CPCB/Board/ MoEF&CC



#### (Kamal Singla) **Environmental Engineer**

For & on behalf

of

(Punjab Pollution Control Board)

**Endst. No.: Dated:** 

A copy of the above is forwarded to the following for information and necessary action please:

- 1. Senior Environmental Engineer, Zonal Office, Bathinda.
- 2. Environmental Engineer, Regional Office, Bathinda, with the request to personally ensure that the industry shall make the compliance of EC conditions & other special conditions within stipulated time period.

(Kamal Singla) **Environmental Engineer** 

For & on behalf

#### TERMS AND CONDITIONS

#### A. GENERAL CONDITIONS

- 1. This consent is not valid for getting power load from the Punjab State Power Corporation Ltd. or for getting loan from the financial institutions.
- 2. The industry shall apply for renewal /extension of consent at least two months before expiry of the consent.
- 3. The industry shall not violate any of the norms prescribed under the Air (Prevention & Control of Pollution) Act, 1981, failing which, the consent shall be cancelled / revoked.
- 4. The achievement of adequacy and efficiency of the air pollution control devices installed shall be the entire responsibility of the industry
- 5. The authorized fuel being used shall not be changed without the prior written permission of the Board.
- 6. The industry shall not discharge any fugitive emissions. All gases shall be emitted through a stack of suitable height, as per the norms fixed by the Board from time to time.
- 7. The industry shall provide port-holes, platforms and/or other necessary facilities as may be required for collecting samples of emissions from any chimney, flue or duct or any other outlets.

#### Specifications of the port-holes shall be as under:-

i) The sampling ports shall be provided at least 8 times chimney diameter downstream and 2 times upstream from the flow disturbance. For a rectangular cross section the equivalent diameter (De) shall be calculated from the following equation to determine upstream, downstream distance:-

$$De = 2 LW / (L+W)$$

Where L= length in mts. W= Width in mts.

- ii) The sampling port shall be 7 to 10 cm in diameter
- 8. The industry shall put display Board indicating environmental data in the prescribed format at the main entrance gate.
- 9. The industry shall discharge all gases through a stack of minimum height as specified in the following standards laid down by the Board.

#### (i) Stack height for boiler plants

S.NO.	Boiler with Steam Generating Capacity	Stack heights
1.	Less than 2 ton/hr.	9 meters or 2.5 times the height of neighboring building which ever is more
2.	More than 2 ton/hr. to 5 ton/hr.	12 meters
3.	More than 5 ton/hr. to 10 ton/hr	15 meters
4.	More than 10 ton/hr. to 15 ton/hr	18 meters
5.	More than 15 ton/hr. to 20 ton/hr	21 meters
6.	More than 20 ton/hr. to 25 ton/hr.	24 meters
7.	More than 25 ton/hr. to 30 ton/hr.	27 meters
8.	More than 30 ton/hr.	30 meters or using the formula H = 14 Qg0.3or H = 74 (Qp)0.24 Where Qg = Quantity of SO2 in Kg/hr. Qp = Quantity of particulate matter in Ton/day.

Note: Minimum Stack height in all cases shall be 9.0 mtr. or as calculated from relevant formula whichever is more.

- (ii) For industrial furnaces and kilns, the criteria for selection of stack height would be based on fuel used for the corresponding steam generation.
- (iii) Stack height for diesel generating sets:

Capacity of diesel generating set	Height of the Stack		
0-50 KVA	Height of the building	+ 1.5 mt	
50-100 KVA	-do-	+ 2.0 mt.	
100-150 KVA	-do-	+ 2.5 mt.	
150-200 KVA	-do-	+ 3.0 mt.	
200-250 KVA	-do-	+ 3.5 mt.	
250-300 KVA	-do-	+ 3.5 mt.	

For higher KVA rating stack height H (in meter) shall be worked out according to the formula:

H = h + 0.2 (KVA)0.5

where h = height of the building in meters where the generator set is installed.

- 10. The pollution control devices shall be interlocked with the manufacturing process of the industry to ensure its regular operation.
- 11. The existing pollution control equipment shall be altered or replaced in accordance with the directions of the Board, and no pollution control equipment or chimney shall be altered or as the case may be erected or reerected except with the prior approval of the Board.
- 12. The industry will provide canopy and adequate stack with the D.G sets so as to comply with the provision of notification No GSR-371 E dated 17-5-2002(amended from time to time) issued by MOEF under Environment (Protection) Act, 1986.
- 13. The Govt. of Punjab, Department of Science, Technology & Environment vide its notification no.4/46/92-3ST/2839 dt. 29/12/1993 has put prohibition on the use of rice husk as fuel after 1.4.1995 except the following:-

�In the form of briquettes and use of rice husk in fluidized bed combustion. So the industry shall make the necessary arrangement to comply with the above notification. �

- 14. The industry shall submit balance sheet of every financial year to the concerned Regional Office by 30th June of every year
- 15. That the industry shall submit a yearly certificate to the effect that no addition / up-gradation/ modification/ modernization has been carried out during the previous year otherwise the industry shall apply for the varied consent.
- 16. a) The industry shall ensure that at any time the emission do not exceed the prescribed emissions standards laid down by the Board from time to time for such type of industry /emissions.
  - b) The industry shall ensure that the emissions from each stack shall conform to the following emission standards laid down by the Board in respect of the Industrial Boilers.

Steam Generating capacity A.	Required particulate matter B.	
Area upto 5 Km from Other than the periphery of I and Class-II town	Other than 'A' class	
Less than 2 ton/hr.	800 mg/NM3	1200 mg/NM3
2 ton to 10 ton/hr.	500 mg/NM3	1000 mg/NM3
Above 10 ton to 15 ton/hr	350 mg/NM3	500 mg/NM3
Above 15 ton/hr	150 mg/NM3	150 mg/NM3

All emissions normalized to 12% carbon dioxide.

- 17. The industry shall ensure that the Hazardous Wastes generated from the premises are handled as per the provisions of the Hazardous Waste (Management, Handling and Transboundary Movement) Rules, 2008, without any adverse effect on the environment, in any manner.
- 18. The air pollution control equipments shall be kept at all time in good running condition and;

- (i) All failures of control equipments.
- (ii) The emissions of any air pollutant into the atmosphere in excess of the standards lay down by the Board occurring or being apprehended to occur due to accident or other unforeseen act or event. 'Shall be intimated through fax to the concerned Regional Office as well as to the Director of Factories, Punjab, Chandigarh as required under rule 10 of the Punjab State Board for the Prevention and Control of Air Pollution Rules, 1983'.
- 19. The industry shall plant minimum of three suitable varieties of trees at the density of not less than 1000 trees per hectare all along the boundary of the industrial premises.
- 20. The industry shall submit a site emergency plan approved by the Chief Inspector of Factories, Punjab as applicable.
- 21. The industry shall comply with the conditions imposed by the SEIAA/MOEF in the Environmental Clearance granted to it as required under EIA notification dated 14/9/06, if applicable.
- 22. The industry shall make necessary arrangements for the monitoring of stack emissions and shall get its emissions analyzed from lab approved / authorized by the Board:-
  - (i) Once in Year for Small Scale Industries.
  - (ii) Twice/thrice/four time in a Year for Large/Medium Scale Industries.
- 23. The industry shall maintain the following record to the satisfaction of the Board:
  - (i) Log books for running of air pollution control devices or pumps/motors used for it.
  - (ii) Register showing the result of various tests conducted by the industry for monitoring of stack emissions and ambient air.
  - (iii) Register showing the stock of absorbents and other chemicals to be used for scrubbers.
- 24. The industry will install the separate energy meter for running pollution control devices and shall maintain record with respect to operation of air pollution control device so as to the satisfy the Board regarding the regular operation of air pollution control device and monthly reading / record may be sent to the Board by the fifth of the following month.
- 25. The industry shall provide online monitoring system as applicable, for in stack emission and shall maintain the record of the same for inspection of the Board Officers.
- 26. The Board reserves the right to revoke the consent granted to the industry at any time, in case the industry is found violating the provisions of Air (Prevention & Control of Pollution) Act, 1981 as amended from time to time.
- 27. The industry shall comply with any other conditions laid down or directions issued in due course by the Board under the provisions of the Air (Prevention & Control of Pollution) Act, 1981.
- 28. Nothing in this consent shall be deemed to neither preclude the institution of any legal action nor relieve the applicant from any responsibilities, liabilities or penalties to which the applicant is or may be subjected to under this or any other Act.
- 29. Any amendments/revisions made by the Board/CPCB/MOEF in the emission/stack height standards shall be applicable to the industry from the date of such amendments/revisions.
- 30. The industry shall dispose off its solid waste generated by the burning of fuel in an Environmentally Sound Manner within the premises/outside as approved by the Board, to avoid public nuisance and air pollution problem in the area.
- 31. The industry shall ensure that no air pollution problem or public nuisance is created in the area due to the discharge of emissions from the industry.
- 32. The industry shall provide adequate arrangement for fighting the accidental leakage/discharge of any air pollutant/gas/ liquids from the vessels, mechanical equipment's etc, which are likely to cause environmental pollution.
- 33. The industry shall not change or alter the manufacturing process(es) and fuel so as to change the quality/quantity of emissions generated without the prior permission of the Board.
- 34. The industry shall earmark a land within their premises for disposal of boiler ash in an environmentally sound manner, and / or the industry shall make necessary arrangements for proper disposal of fuel ash in a scientific manner and shall maintain proper record for the same, if applicable.
- 35. The industry shall obtain and submit Insurance cover under the Public Liability Insurance Act, 1991.
- 36. The industry shall provide proper and adequate air pollution control arrangements for control emission from its fuel handling area, if applicable.

- 37. The industry shall comply with the code of practice as notified by the Government/Board for the type of industries where the siting guidelines / Code of Practice have been notified.
- 38. The industry shall not cause any nuisance/traffic hazard in vicinity of the area
- 39. The industry shall ensure that the noise & air emission from D.G. sets do not exceed the standards prescribed for D.G. sets by the Ministry of Environment & Forests, New Delhi.
- 40. The industry shall ensure that there will not be significant visible dust emissions beyond the property line
- 41. The industry shall provide adequate and appropriate air pollution control devices to contain emissions from handling, transportation and processing of raw material & product of the industry.
- 42. The Industry shall ensure that its production capacity does not exceed the capacity mentioned in the consent and shall not carry out any expansion without the prior permission / NOC of the Board.

#### B. SPECIAL CONDITIONS

- 1. The industrial shall comply with the conditions imposed in the Environmental Clearance issued to it under the EIA notification dated 14.09.2006.
- 2. The industry being a bulk waste generator of solid waste, shall ensure that bio-degradable waste shall be processed, treated and disposed of through composting or bio-methanation within the premises as far as possible, within 03 months and shall submit compliance of the same within 07 days thereafter.
- 3. The industry shall ensure the implementation of dynamic emission limit for dual flue stacks.
- 4. The industry shall install/operate online continuous effluent & stack emission monitoring systems and shall ensure the connectivity of the same with the server of PPCB & CPCB as per the directions issued by CPCB, New Delhi and shall ensure regular maintenance/ operation of the same with temper proof mechanisms having facilities for online calibration.
- 5. The promoter company shall comply with the provisions of Solid Waste Management Rules, 2016.
- 6. The industry shall ensure that the activities of unit does not create any nuisance in the surrounding areas and no public complaints are received.
- 7. This consent supersedes the earlier granted consent issued vide no. CTOA/Varied /BTI/2022/18070511 dated 09.05.2022.
- 8. The Consent is being issued to the industry based upon the documents/ information submitted by it alongwith the online application form. The Board would be at liberty to take penal action against the industry and its responsible/ concerned person(s) in case information/document is detected as incorrect/false/misleading at any point of time.
- 9. In case the industry fails to comply with the provisions of the Water (Prevention & Control of Pollution) Act, 1974, Air (Prevention & Control of Pollution) Act, 1981, Environment (Protection) Act, 1986 and/or any other environmental law applicable to the project and Rules, Circulars & Directions issued by the Board from time to time, action as deemed fit shall be taken against the industry.

24/09/2022

### (Kamal Singla) Environmental Engineer

For & on behalf of





#### PUNJAB POLLUTION CONTROL BOARD

Invest Punjab, PBIP, Udyog Bhawan, Sector 17, Chandigarh.

Website:- www.ppcb.gov.in

Office Dispatch No: Registered/Speed Post Date:

**Industry Registration ID:** R12BT144706 **Application No:** 19705515

To,

**Sanket Thapar** 

Hpcl-mittal Energy Limited, guru Gobind Singh Refinery Project, village Phullokari, taluka Talwandi Saboo,

District Bathinda.

Bathinda, Bathinda-151301

Subject: Grant Varied 'Consent to Operate'an outlet u/s 25/26 of Water (Prevention & Control of Pollution) Act, 1974

for discharge of effluent.

With reference to your application for obtaining Varied 'Consent to Operate' an outlet for discharge of the effluent u/s 25/26 of Water (Prevention & Control of Pollution) Act, 1974, you are, hereby, authorized to operate an industrial unit fordischarge of the effluent(s) arising out of your premises subject to the Terms and Conditions as mentioned in this Certificate

#### 1. Particulars of Consent to Operate under Water Act, 1974 granted to the industry

Consent to Operate Certificate No.	CTOW/Varied/BTI/2022/19705515		
Date of issue :	24/09/2022		
Date of expiry :	31/03/2025		
Certificate Type :	Varied		
Previous CTO No. & Validity :	CTOW/Varied/BTI/2022/18070534 From:09/05/2022 To:30/09/2022		

#### 2. Particulars of the Industry

Name & Designation of the Applicant	Sanket Thapar, (Deputy General Manager)			
Address of Industrial premises	Hpcl-mittal Energy Limited (guru Gobind Singh Refinery ), Village Phullokari,taluka Talwandi Saboo,, Talwandi Sabo,Bathinda-151301			
Capital Investment of the Industry	4245260.0 lakhs			
Category of Industry	Red			
Type of Industry	Oil Refinery			
Scale of the Industry	Large			
Office District	Bathinda			
Consent Fee Details	Rs. 86,40,000/- through online vide R.no. SBINR12022012763913528 dated 27.01.2022 under Water Act, 1974 against the fixed assets of Rs. 4245759/-, which is adequate upto 31.03.2025.			
Raw Materials(Name with quantity per day)	Crude Oil @33750Metric Tonnes/Day			

Products (Name with quantity per day)	LPG @1780Metric Tonnes/Day Naphtha @0Metric Tonnes/Day Gasoline @2980Metric Tonnes/Day ATF @1200Metric Tonnes/Day Kerosene @300Metric Tonnes/Day Diesel @11838Metric Tonnes/Day Sulphur @641Metric Tonnes/Day Coke @1695Metric Tonnes/Day Hexane @15Metric Tonnes/Day Poly Propylene @1400Metric Tonnes/Day Motor Turpentine Oil @75Metric Tonnes/Day Bitumen @1500Metric Tonnes/Day HDPE/LLDPE @3586Metric Tonnes/Day PP-Regular @974Metric Tonnes/Day PP-Impact @450Metric Tonnes/Day Benzene @237Metric Tonnes/Day Mixed Xylenes @483Metric Tonnes/Day Low Sulphur Fuel Oil @45Metric Tonnes/Day
By-Products, if any,(Name with quantity per day)	As per the application form
Details of the machinary and processes	As per documents appended with application
Details of the Effluent Treatment Plant	Trade Effluent @15096.0 KLD (410m3/hr+185 m3/hr & 34 m3/hr from ethanol unit as per its CTE granted)  1. ETP of capacity @ 500 KL/Hr consisting of - Primary Treatment Section:  • American Petroleum institute (API) separators,  • Tilted Plate interceptor (TPI) separator,  • Diffused / Dissolved Air Floatation (DAF) system (having flash mixing tank, Flocculation tank, DAF tank and associated facilities).  Secondary treatment section:  • Sequential Batch Reactor (SBR)  • Membrane Bio Reactor (MBR)  2. ETP of capacity 185 KL/Hr consisting of API – TPI – DAF – SBR – MBR – Outlet.
	Domestic Effluent - after treatment in STP sent to the SBR section of the existing ETP of capacity 500 KL/Hr
Mode of Disposal	Treated trade effluent & treated domestic effluent (after existing ETP of capacity 500 KL/Hr) - onto land for planation within GGSR premises.  Treated trade effluent (after ETP of capacity 185 KL/Hr) - To be reused back into process as cooling tower makeup water.
Standards to be achieved under Water(Prevention & Control of Pollution) Act, 1974	As prescribed by the CPCB/Board/ MoEF&CC

24/09/2022

(Kamal Singla) Environmental Engineer

For & on behalf

of

Endst. No.: Dated:

A copy of the above is forwarded to the following for information and necessary action please:

- 1. Senior Environmental Engineer, Zonal Office, Bathinda.
- 2. Environmental Engineer, Regional Office, Bathinda, with the request to personally ensure that the industry shall make the compliance of EC conditions & other special conditions within stipulated time period.

The

24/09/2022

(Kamal Singla) Environmental Engineer

For & on behalf



#### TERMS AND CONDITIONS

#### A. GENERAL CONDITIONS

- 1. This consent is not valid for getting power load from the Punjab State Power Corporation Limited or for getting loan from the financial institutions.
- 2. The industry shall apply for renewal/further extension in validity of consent atleast two months before expiry of the consent.
- 3. The industry shall ensure that the effluent discharging through the authorized outlet shall confirm to the prescribed standards as applicable from time to time.
- 4. The industry shall plant minimum of three suitable varieties of trees at the density of not less than 1000 trees per hectare all along the boundary of the industrial premises.
- 5. The achievement of the adequacy and efficiency of the effluent treatment plant/pollution control devices/recirculation system installed shall be the entire responsibility of the industry.
- 6. The industry shall ensure that the Hazardous Wastes generated from the premises are handled as per the provisions of the Hazardous Wastes(Management, Handling and Trans boundary Movement) Rules, 2008 as amended time to time, without any adverse effect on the environment, in any manner
- 7. The responsibility to monitor the effluent discharged from the authorized outlet and to maintain a record of the same rests with the industry. The Board shall only test check the accuracy of these reports for which the industry shall deposit the samples collection and testing fee with the Board as and when required.
- 8. The industry shall submit balance sheet of every financial year to the concerned Regional Office by 30th June of every year.
- The industry shall submit a yearly certificate to the effect that no addition/up-gradation/ modification/ modernization has been carried out during the previous year otherwise the industry shall apply for the varied consent.
- 10. During the period beginning from the date of issuance and the date of expiration of this consent, the applicant shall not discharge floating solids or visible foam.
- 11. Any amendments/revisions made by the Board in the tolerance limits for discharges shall be applicable to the industry from the date of such amendments/revisions.
- 12. The industry shall not change or alter the manufacturing process(es) so as to change the quality and/or quantity of the effluents generated without the written permission of the Board.
- 13. Any upset conditions in the plant/plants of the factory, which is likely to result in increased effluent and/or result in violation of the standards lay down by the Board shall be reported to the Environmental Engineer, Punjab Pollution Control Board of concerned Regional Office immediately failing which any stoppage and upset conditions that come to the notice of the Board/its officers, will be deemed to be intentional violation of the conditions of consent.
- 14. The industry shall provide terminal manhole(s) at the end of each collection system and a manhole upstream of final outlet (s) out of the premises of the industry for measurement of flow and for taking samples.
- 15. The industry shall for the purpose of measuring and recording the quantity of water consumed and effluent discharged, affix meters of such standards and at such places as approved by the Environmental Engineer, Punjab Pollution Control Board of the concerned Regional Office.
- 16. The industry shall maintain record regarding the operation of effluent treatment plant i.e. record of quantity of chemicals and energy utilized for treatment and sludge generated from treatment so as to satisfy the Board regarding regular and proper operation of pollution control equipment.
- 17. The industry shall provide online monitoring equipmenti ½/2s for the parameters as decided by concerned Regional Office with the effluent treatment plant/air pollution control devices installed, if applicable.
- 18. The pollution control devices shall be interlocked with the manufacturing process of the industry.
- 19. The authorized outlet and mode of disposal shall not be changed without the prior written permission of the Board.
- 20. The industry shall comply with the conditions imposed by the SEIAA / MOEF in the environmental clearance granted to it as required under EIA notification dated14/9/06, if applicable.
- 21. The industry shall obtain and submit Insurance cover as required under the Public Liability Insurance Act, 1991
- 22. The industry shall not use any unauthorized out-let(s) for discharging effluents from its premises. All unauthorized outlets, if any, shall be connected to the authorized outlet within one month from the date of issue of this consent.

- 23. The industry shall make necessary arrangements for the monitoring of effluent being discharged by the industry and shall monitor its effluents:-
  - (i) Once in Year for Small Scale Industries.
  - (ii) Four in a Year for Large/Medium Scale Industries.
  - (iii) The industry will submit monthly reading/ data of the separate energy meter installed for running of effluent treatment plant/re-circulation system to the concerned Regional Office of the Board by the 5th of the following month.
- 24. The industry shall provide electromagnetic flow meters at the source of water supply, at inlet/outlet of effluent treatment plant within one month and shall maintain the record of the daily reading and submit the same to the concerned Regional Office by the 5th of the following month.
- 25. The Board reserves the right to revoke this consent at any time in case the industry is found violating any of the conditions of this consent and/or the provisions of Water (Prevention & Control of Pollution) Act, 1974 as amended from time to time.
- 26. The issuance of this consent does not convey any property right in either real or personal property, or any exclusive privileges, nor does it authorize any injury to private property or any invasion of personal rights, nor any infringement of Central, State or Local Laws or Regulations.
- 27. The consent does not authorize or approve the construction of any physical structures or facilities for undertaking of any work in any natural watercourse.
- 28. Nothing in this consent shall be deemed to neither preclude the institution of any legal action nor relieve the applicant from any responsibilities, liabilities or penalties to which the applicant is or may be subjected under this or any other Act.
- 29. The industry shall make necessary and adequate arrangements to hold back the effluent in case of failure of septic tank.
- 30. The diversion or bye pass of any discharge from facilities utilized by the applicant to maintain compliance with the terms and conditions of this consent is prohibited except.
  - (i) Where unavoidable to prevent loss of life or some property damage or
  - (ii) Where excessive storm drainage or run off would damage facilities necessary for compliance with terms and conditions of this consent. The applicant shall immediately notify the consent issuing authority in writing of each such diversion or bye-pass.
- 31. The industry shall ensure that no water pollution problem is created in the area due to discharge of effluents from its industrial premises.
- 32. The industry shall comply with the code of practice as notified by the Government/ Board for the type of industries where the siting guidelines/ code of practice have been notified.
- 33. Solids, sludge, filter backwash or other pollutant removed from or resulting from treatment or control of waste waters shall be disposed off in such a manner to prevent any pollutants from such materials from entering into natural water.
- 34. The industry shall re-circulate the entire cooling water and shall also re-circulate/reuse to the maximum extent the treated effluent in processes
- 35. The industry shall make necessary and adequate arrangements to hold back the effluent in case of failure of re-circulation system/ effluent treatment plant.
- 36. The industry shall make proper disposal of the effluent so as to ensure that no stagnation occurs inside and outside the industrial premises during rainy season and no demand period.
- 37. Where excessive storm water drainage or run off, would damage facilities necessary for compliance with terms and conditions of this consent, the applicant shall immediately notify the consent issuing authority in writing of each such diversion or bye-pass.
- 38. The industry shall submit a detailed plan showing therein the distribution system for conveying waste-water for application on land for irrigation along with the crop pattern for the year.
- 39. The industry shall ensure that the effluent discharged by it is toxicity free.
- 40. The industry shall not irrigate the vegetable crops with the treated effluents which are used/ consumed as raw.
- 41. Drains causing oil & grease contamination shall will be segregated. Oil & grease trap shall be provided to recover oil & grease from the effluent.

- 42. The industry shall establish sufficient number of piezometer wells in consultation with the concerned Regional Office, of the Board to monitor the impact on the Ground Water Quantity due to the industrial operations, and the monitoring shall be submitted to the Environmental Engineer of the concerned Regional Office by the 5th of every month.
- 43. The industry shall ensure that its production capacity & quantity of trade effluent do not exceed the quantity mentioned in the consent and shall not carry out any expansion without the prior permission/NOC of the Board.

#### B. SPECIAL CONDITIONS



- 1. The industrial shall comply with the conditions imposed in the Environmental Clearance issued to it under the EIA notification dated 14.09.2006.
- 2. The industry being a bulk waste generator of solid waste, shall ensure that bio-degradable waste shall be processed, treated and disposed of through composting or bio-methanation within the premises as far as possible, within 03 months and shall submit compliance of the same within 07 days thereafter.
- 3. The industry shall get the effluent monitoring of the ETP of capacity 185 KL/Hr, carried out by the Board, within 01 month.
- 4. The industry shall recycle the entire quantity of effluent after treatment in ETP of capacity 185 KL/Hr, within its process(es), at all times.
- 5. The industry shall install CCTV cameras on the ETP of capacity 185 KL/Hr.
- 6. In case, the untreated effluent of Refinery Plant crosses 450 KL/hr, then the Ethanol Plant shall install separate ETP as per undertaking dated 03.08.2022 submitted by it.
- 7. The industry shall install/operate online continuous effluent & stack emission monitoring systems and shall ensure the connectivity of the same with the server of PPCB & CPCB as per the directions issued by CPCB, New Delhi and shall ensure regular maintenance/ operation of the same with temper proof mechanisms having facilities for online calibration.
- 8. The industry shall maintain its green belt as per the Karnal technology and shall provide proper pipeline network for scientific distribution of its treated effluent, at all times.
- 9. The industry shall make necessary and adequate arrangements to hold back the effluent in case of failure of re-circulation system / effluent treatment plant and during no demand period.
- 10. The entire responsibility of adequacy and efficacy of the treatment & disposal of effluent, shall be of the industry.
- 11. The industry shall obtain permission from the PWRDA for the abstraction of ground water and shall comply with guidelines issued by it from time to time.
- 12. The industry shall not discharge the effluent into any drain/choe/nallah/river/inland surface water under any circumstances in any case.
- 13. The industry company shall ensure that there is no obstruction to natural flow of rainwater due to activity of the industry.
- 14. The promoter company shall comply with the provisions of Solid Waste Management Rules, 2016.
- 15. The industry shall ensure that the activities of unit does not create any nuisance in the surrounding areas and no public complaints are received.
- 16. This consent supersedes the earlier granted consent issued vide no. CTOW/Varied/BTI/2022/18070534 dated 09.05.2022.
- 17. The Consent is being issued to the industry based upon the documents/information submitted by it alongwith the online application form. The Board would be at liberty to take penal action against the industry and its responsible/concerned person(s) in case information/document is detected as incorrect/false/misleading at any point of time.
- 18. In case the industry fails to comply with the provisions of the Water (Prevention & Control of Pollution) Act, 1974, Air (Prevention & Control of Pollution) Act, 1981, Environment (Protection) Act, 1986 and/or any other environmental law applicable to the project and Rules, Circulars & Directions issued by the Board from time to time, action as deemed fit shall be taken against the industry.

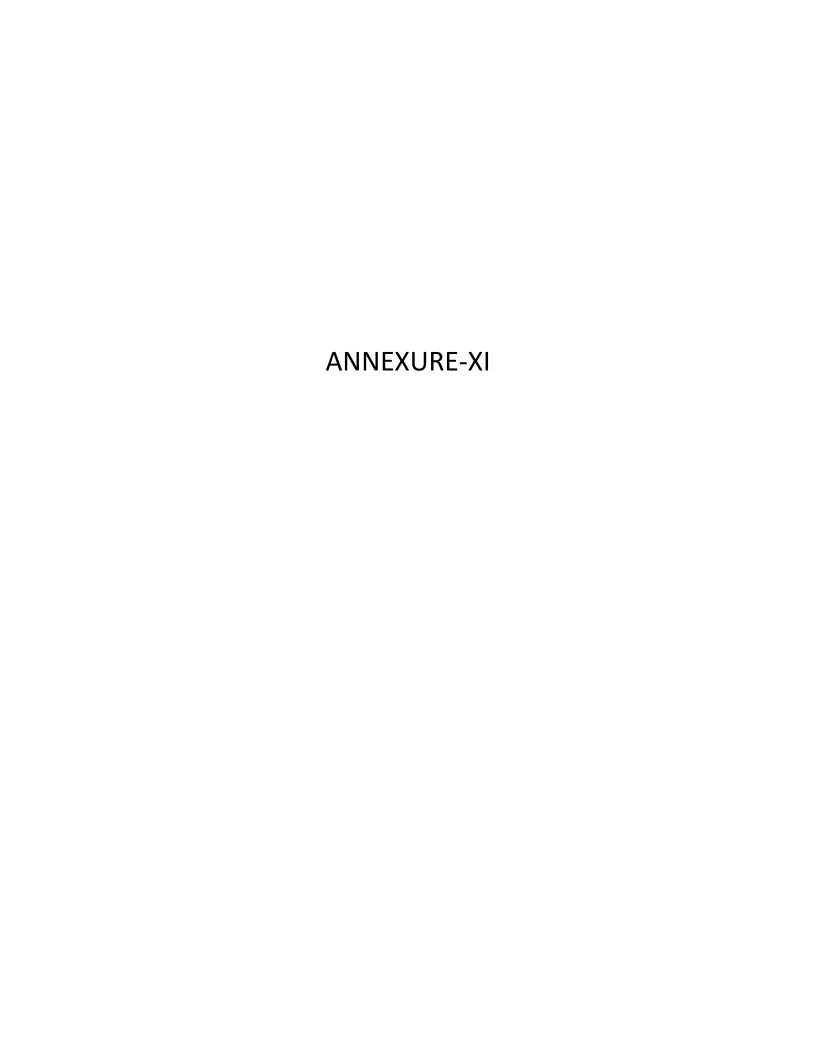


(Kamal Singla) Environmental Engineer

For & on behalf

of



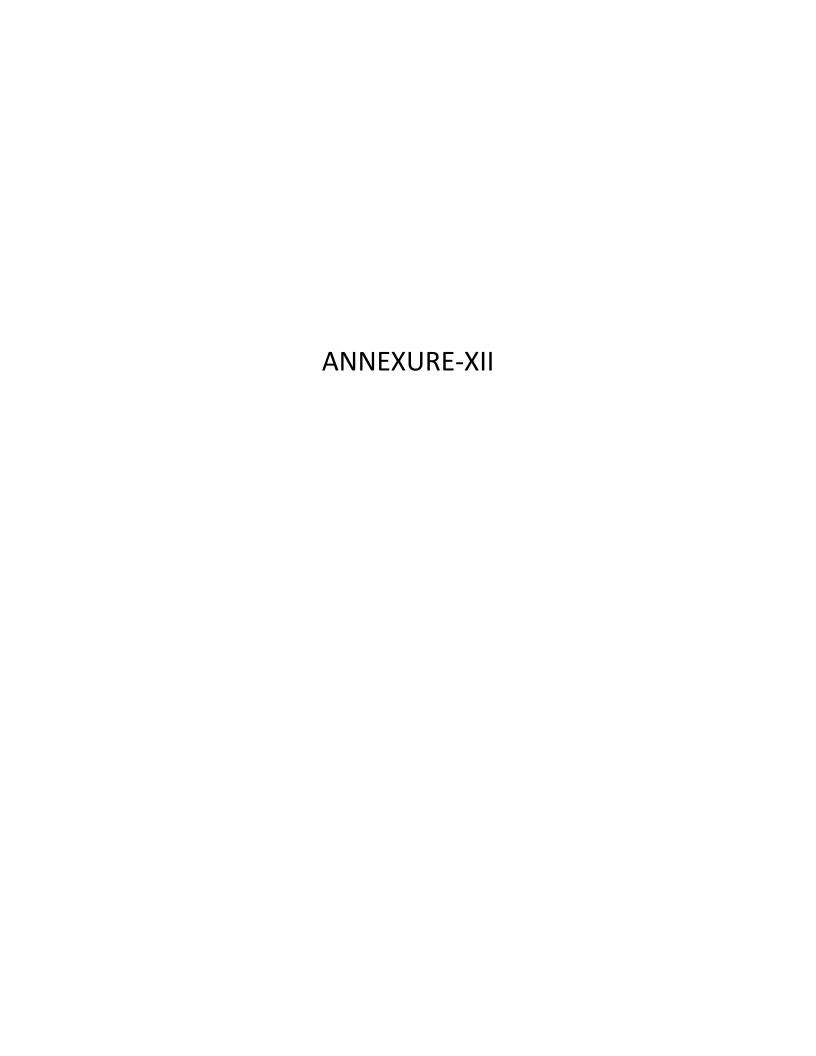


## **Annexure-XI**

## Corporate Environmental Responsibility (CER) plan for 8 years (from 2022-23 to 2029-30) of 8 villages

BS-VI Fuel Quality up-gradation project at Guru Gobind Singh Refinery by M/s HPCL-Mittal Energy Limited (HMEL) at Village Phulokhari, Talika Talwandi Sabo, District Bhathinda (Punjab).

Sr. No.	Activities	2022-23	2023-24	2024-25	2025-26	2026-27	2027-28	2028-29	2029-30	Total Budget (in Crores)
1	De-silting of ponds	0.06	0.06	0.06	0.06	0.06	0.06	0.06	0.06	0.45
2	Repair of ponds & drains leading to ponds	0.07	0.07	0.06	0.06	0.06	0.06	0.06	0.06	0.5
3	Treatment facility for influent water to pond & utilization for irrigation purpose	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.2
4	Tree plantation in community /avenue area	0.12	0.12	0.11	0.11	0.11	0.11	0.11	0.11	0.9
	Total		0.28	0.25	0.25	0.25	0.25	0.25	0.25	2.05



# The Tribune

BATHINDA | THURSDAY | 9 AUGUST 2018

## HPCL-Mittal Energy Limited (HMEL) (A JV between HPCL and MEI Pte. Ltd.)

Village Phullokari, Taluka - Talwandi Sabo District - Bathinda - 151301, PUNJAB

Website: www.hmel.in



#### PUBLIC NOTICE

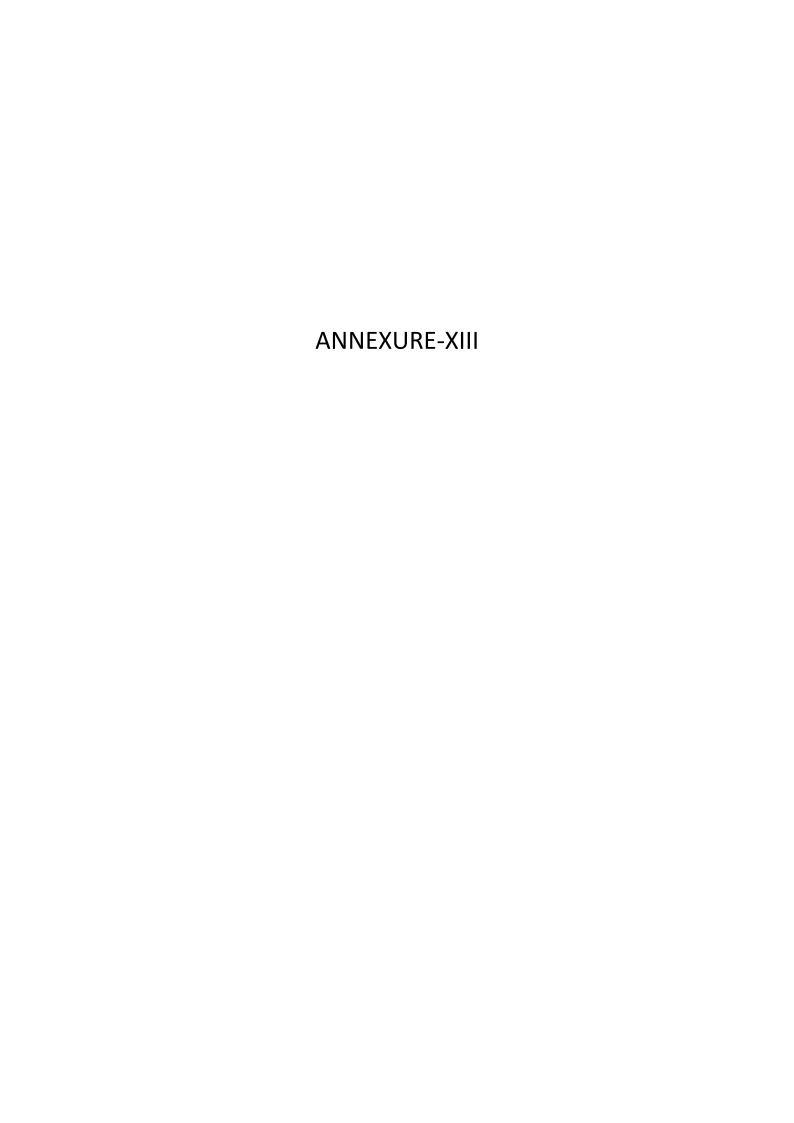
HPCL-Mittal Energy Limited hereby brings to the notice of the general public that Ministry of Environment, Forest and Climate Change (MOEF&CC), New Delhi has granted Environmental Clearance for Fuel Quality Upgradation Project at Guru Gobind Singh Refinery, Village - Phullokari, Taluka - Talwandi Sabo, District - Bathinda (Punjab) vide letter no J-11011/386/2016-IA-II(I) dated 7th August, 2018.

Copies of clearance letter are available with Punjab Pollution Control Board and may be seen on website of Ministry at http://moef.nic.in

> Authorized Signatory HPCL-Mittal Energy Limited

# Punjab News Paper Ajit, dated 9th Aug'18





Duration= 1 <sup>st</sup> April, 2022 to 30 <sup>th</sup> September, 2022											
Station= Effluent Treatment Plant											
APRIL											
SR.no	Parameter	Minimum	Maximum	Average	CPCB Std.						
1	COD	60	70	65	125						
2	BOD	6	8	7	15						
3	TSS	4	6	5	100						
4	PH	7.2	7.6	7.4	6-8.5						
5	FLOW	200	320	260	N/A						
1		•	MAY								
SR.no	Parameter	Minimum	Maximum	Average	CPCB Std.						
1	COD	60	70	65	125						
2	BOD	6	8	7	15						
3	TSS	4	6	5	100						
4	PH	7.2	7.6	7.4	6-8.5						
5	FLOW	200	319	259	N/A						
			UNE	_							
SR.no	Parameter	Minimum	Maximum	Average	CPCB Std.						
1	COD	60	70	65	125						
2	BOD	6	8	7	15						
3	TSS	4	6	5	100						
4	PH	7.2	7.6	7.4	6-8.5						
5	FLOW	200	320	260	N/A						
			LV								
SR.no	Darameter	JU Minimum	Maximum	Average	CPCB Std.						
1	Parameter COD	60	70	<b>Average</b> 65	125						
2	BOD	6	8	7	15						
3	TSS	4	6	5	100						
4	PH	7.2	7.6	7.4	6-8.5						
5	FLOW	69	320	194	N/A						
	ILOW	05	320	134	N/A						
		AUG	GUST								
SR.no	Parameter	Minimum	Maximum	Average	CPCB Std.						
1	COD	60	70	65	125						
2	BOD	6	8	7	15						
3	TSS	4	6	5	100						
4	PH	7.2	7.6	7.4	6-8.5						
5	FLOW	200	7.6	260	N/A						
		•									
SEPTEMBER											
SR.no	R.no Parameter Minimum Maximum Average CPCB Std.										
1	COD	60	70	64	125						
2	BOD	6	8	7	15						
3	TSS	4	6	5	100						
4	PH	7.2	7.6	7.4	6-8.5						
5	FLOW	200	320	260	N/A						